BVS 2759

DATE 9/09/02

REV B

ORIGINATOR *Joe Scilipoti*
Joe Scilipoti

OLS #19
ACCEPTANCE TEST REPORT
VOLUME I OF IV

F16

(CDRL A007)

CONTRACT F04701-00-C-0001

Prepared For

UNITED STATES AIR FORCE
Space and Missile Systems Center
Los Angeles, California

Prepared By

NORTHROP GRUMMAN SYSTEMS CORPORATION
Electronic Sensors and Systems Sector
Baltimore, Maryland

BVS No : 2759

REVISION SHEET & NOTES PAGE

NOTICE: Unless otherwise instructed, the marked-up pages showing actual changes incorporated in as new Rev. will be maintained in the BVS Master File for future reference and the remainderof the document will be discarded when the new REV. is filed.

REVISION LETTER	REVISION DATE	AFFECTED PAGES	REVISION MADE BY
-	04/01/94	ALL	
A	02/20/95	Cover, i, ii*, iii*, "1-2", "2-130", "2-131", "2-132"	SCILIPOTI
B	09/09/02	Cover, i, "1-2", "1-4"	SCILIPOTI

(* INDICATES PAGE # IS ONLY CHANGE TO THAT PAGE)

TABLE OF CONTENTS

TABLE CONTENTS (continued)

1.0 INTRODUCTION

The OLS #19 Acceptance Test Report contains the technical data pertinent to the OLS #19 AVE system. This document is intended to present the Acceptance Test data in terms of the requirements of the Prime Item Development Specification (S-DMSP-886) and Interface Specification (ICD-88802).

Test results and data have been reviewed and verified by Westinghouse Electric Corporation and USAF representatives. System performance data, test histories, data summaries and system analyses are included in this report. In addition, a complete set of system log books are on file at the contractor's facility and are available for review. The Test History is in log books K40488-- and K42356--.

This Acceptance Test Report consists of 4 volumes as follows:

BVS 2759	OLS #19 Summary and Specification Requirements
BVS 2760	OLS #19 Acceptance Vibration Report
BVS 2761	OLS #19 Alignment & Synchronization Curves
BVS 2762	OLS #19 Weight & Center of Gravity

1.1 Summary of OLS 19 System – Specific Parameters

OLS Software Program – OLSP03.FS & OLSE03.FS

Gain Constants and Sensor Switch Points

P(0) =	9.375 dB
P(1) =	51.50 dB
P(2) =	0.00 dB
P(3) =	29.75 dB
S(1) =	59.875 dB
S(2) =	22.00 dB
S(3) =	33.75 dB

(These may change during Early Orbit Calibration.)

PMT HV EST (A532) = 2.967 volts ± 0.250V

Cone Cooler S/N 031 with T detector S/N 4107

T Cold Patch EST (A549) curve – see Table next page.

T Cold Patch EST Voltage = 2.172 ± 0.200V

TGAIN Left	=	7
Right	=	5
Both	=	6

TLEVEL vs M1 temperature range – see second page following for table

VDGA constant for PMTCAL = $(0440)_8$

Encoder Simulator Bias Constant Prime = -28 Redundant = -28

Encoder Simulator Separation Constant Prime = -1 Redundant = -2

T COLD PATCH TEMP vs. EST VOLTS
CONE COOLER S/N 031
T DETECTOR S/N 4107

T (deg k)	EST (Volts)
95	6.081
96	5.649
97	5.251
98	4.884
99	4.545
100	4.232
101	3.943
102	3.676
103	3.430
104	3.202
105	2.992
106	2.797
107	2.617
108	2.450
109	2.295
110	2.152
111	2.019
112	1.896
113	1.781
114	1.675
115	1.576
116	1.483
117	1.398
118	1.318
119	1.243
120	1.174
121	1.109
122	1.048
123	0.991
124	1.938
125	0.889

OLS #19

TLEVEL vs M1 TEMPERATURE RANGE

T DETECTOR S/N 4107

TL	M1 TEMP (°C)		
1111	-28.535°	to	-23.893°
1110	-23.893°		-19.25°
1101	-19.25°		-14.608°
1100	-14.608°		-9.965°
1011	-9.965°		-5.323°
1010	-5.323°		-0.68°
1001	-0.68°		3.962°
1000	3.962°		8.605°
0111	8.605°		13.247°
0110	13.247°		17.89°
0101	17.89°		22.532°
0100	22.532°		27.175°
0011	27.175°		31.817°
0010	31.817°		36.46°
0001	36.46°		41.102°
0000	41.102°		45.745°

TLEVEL command changes should be uplinked to the OLS as a function of M1 temperature to maximize T Channel output accuracy.

1.2 Specification Pass-Fail Summary

The following sections of this Acceptance Test Report contain the test results as they pertain to the Development Specification requirements. Each Test Report paragraph heading is followed by the corresponding Segment Spec paragraph number in parentheses.

The table on the following page summarizes the OLS #19 pass-fail status vs. Development Spec. paragraph number.

DEVELOPMENT SPEC. PARAGRAPH NUMBER		PASS	FAIL
3.2.1.1.1.1	Infrared Spectrum	x	
3.2.1.1.1.2	Vis-Day Spectrum	x	
3.2.1.1.1.3	Vis-Night Spectrum	x	
3.2.1.1.1.4	Snow Cloud Optics	x	
3.2.1.1.2.1	Fine Geometric Resolution - HRD	x	
3.2.1.1.2.1	Fine Geometric Resolution - T	x	
3.2.1.1.2.2	Smooth Geometric Resolution - HRD	x	
3.2.1.1.2.2	Smooth Geometric Resolution - T	x	
3.2.1.1.2.2	Smooth Geometric Resolution - PMT	x	
3.2.1.1.2.3	Data Sampling	x	
3.2.1.1.3.1	Along Track Geometric Accuracy	x	
3.2.1.1.3.2-4	Along Scan Geometric Accuracy	x	
3.2.1.1.4.1.a	T Channel Radiometric Accuracy Repeatability	x	
3.2.1.1.4.1b	T Channel Radiometric Accuracy - Stability	x	
3.2.1.1.4.1c	T Channel Radiometric Accuracy - Fixed	x	
3.2.1.1.4.2	Daytime Radiometric Accuracy	x	
3.2.1.1.4.3	Nighttime Radiometric Accuracy	x	
3.2.1.1.4.5.1	Terminator Location	x	
3.2.1.1.4.5.3	Maximum Gain Settings	x	
3.2.1.1.4.5.4	Commandable T-Channel Gain	x	

DEVELOPMENT SPEC. PARAGRAPH NUMBER	PASS	FAIL
3.2.1.1.4.5.5 Commandable T-Channel Level	X	
3.2.1.1.4.6.2/3 A/D Conversions & Algorithms	X	
3.2.1.1.5 Radiometric Resolution	X	
3.2.1.1.6.1 T Channel Noise	X	
3.2.1.1.6.2 L Channel Noise (Day)	X	
3.2.1.1.6.3 L Channel Noise (Night)	X	
3.2.1.1.6.4 Dark Current	X	
3.2.1.1.6.5 Stability	X	
3.2.1.1.6.6 Along-Track Noise Integration	X	
3.2.1.1.6.7 Glare Suppression	X	
3.2.1.1.8 Scan Angle	X	
3.2.1.1.9 Data Collection Rate	X	
3.2.1.2 Data Management	X	
3.2.1.3.1 28V Power	X	
3.2.1.3.2 5V Power	X	
3.2.2.1 Total Mass	X	
3.2.2.2 Component Mass	X	
3.2.2.3 Cable Harness Mass	X	
3.2.2.4 Dimensional Limits	X	
3.2.7 Survivability	X	
3.3 Design Features	X	
20.2 Environment	X	
5.1 Shipping & Storage	X	
INTERFACE SPEC PARAGRAPH NUMBER		
3.2.3 Alignment	X	

1.3 Summary of OLS #19 Testing

07-23-93	Began system test
08-24-93	SPU, PSU and OSU 3 axis vibration, SPS x Axis vibration
08-25-93	SSS X axis vibration, SPS Y and Z axis vibration
08-26-93	SSS Y and Z axis vibration
08-31-93	Began Blue Room Post-vibration tests
10-13-93	Began thermal vacuum adjust tests
10-25-93	Added two 0.002" shims to HRD Detector-Preamp Interface
11-02-93	Began thermal vacuum testing
11-27-93	Completion of thermal vacuum testing
12-03-93	Final Blue Room testing
12-03-93	PMT Assembly removed for Autoblank failure troubleshooting & repair
01-04-94	PMT 3 axis vibration
01-17-94	Return to blue room for system test after troubleshoot and repair of PMT autoblank function
01-24-94	Thermal vacuum testing
02-01-94	SPS & SPU removed from system test for cleaning
02-08-94	Restart thermal vacuum testing
02-18-94	SPS to thermal chamber for SDF data grab failure troubleshoot and repair
02-27-94	SPS & SPU 1 axis vibration
02-28-94	Restart thermal vacuum testing
03-06-94	Thermal vacuum testing complete
03-07-94	Weight and center of gravity

1.4 Configuration and Serialized Assemblies

The configuration listing on the following pages includes the current configuration of OLS #19 as of 03-15-94.

DESCRIPTION	ASSEMBLY NO.	REV.	S/N
Key Drawing	536R500G08	AP	5014
SSS Assembly	693R700G03	AE	5014
W/D	693R662G02	B	-
Cable Assy	633R781G01	A	-
Cable Assy	633R782G01	-	-
Cable Assy	633R783G01	-	-
Cable Assy	633R784G01	-	-
Cable Assy	633R785G01	A	-
Cable Assy	432R240G01	-	-
Cable Assy	644R199G01	B	-
Cable	682R189G01	G	1456002
Cable	693R692G02	J	005
Heat Cont	633R053G20	L	5046
Electronics	633R052G05	AL	5046
Heat Cont	633R053G19	L	5045
Electronics	633R052G05	AL	5045
Heat Cont	633R053G18	L	5044
Electronics	633R052G05	AL	5044
Heat Cont	633R053G17	L	5043
Electronics	633R052G05	AL	5043
OSC	623R765G09	AT	5014
IMC LEAD	623R909G01	C	-
Spring Assy	522R210G01	A	-
Spring Assy	522R210G01	A	-
Spring Assy	522R210G01	A	-
Spring Assy	522R210G01	A	-
Mot Assy	623R894G01	B	-

DESCRIPTION	ASSEMBLY NO.	REV.	S/N
IMC/M3	623R858G01	F	5015
Assy	522R222G01	B	1014
Assy	522R223G01	D	1014
Assy	522R222G01	B	1012
Assy	522R223G01	D	1012
Assy	522R302G01	A	-
Rel Assy	640R701G02	G	5014
R/M EST Assy	644R088G02	J	-
ENPA Assy	682R215G07	W	5014
Cir. Card	682R167G06	U	5015
Cir. Card	682R112G06	AA	5014
Cir. Card	682R110G07	AD	5015
AUXENCODER	682R300G05	J	5014
Cir. Card	682R149G05	J	5014
Cir. Card	682R151G05	J	5014
SP Assy #1	623R771G01	C	A1011
Flat Spring	522R118H01	B	A1011
SP Assy #2	623R772G01	D	A1012
Flat Spring	522R118H01	B	A1012
SP Assy #3	623R773G01	C	A1013
Flat Spring	522R118H01	B	A1013
SP Assy #4	623R774G01	C	A1014
Flat Spring	522R118H01	B	A1014

DESCRIPTION	ASSEMBLY NO.	REV.	S/N
Z Tunnel	758R836G01	B	5014
H.V. Wire	540R582G06	B	-
Tunnel Frame	758R832G01	A	-
Insulator	758R834G01	-	-
Z Tunnel	758R837G01	B	5014
H.V. Wire	540R582G04	B	-
Tunnel Frame	758R833G01	A	-
Insulator	758R835G01	-	-
Strip	540R593G01	-	-
Strip	540R593G02	-	-
T-Clamp Assy	623R821G02	L	-
AUXENCODER	640R846G06	U	5014
Cir Card	640R825G06	P	5016
Cir Card	640R844G06	U	5016
T-CAL Source	623R920G01	C	5014
HRD Elect	693R663G02	D	5003
FILT Assy	693R661G01	-	-
Cir Card	623R758G04	W	0013
Cir Card	623R506G05	AC	0013
SOL ASSY	758R620G03	N	5007
Cable	758R693G01	D	-
T Channel	765R048G02	G	5007
Cir Card	762R539G02	K	5003
Mod Assy	623R727G01	C	5026
Mod Assy	623R727G01	C	5027
VDGA	644R150G06	M	5014
Cir Card	644R152G04	W	5014

DESCRIPTION	ASSEMBLY NO.	REV.	S/N
Cir Card	644R153G04	V	5014
Cir Card	644R127G06	AC	5014
Post Amp	644R220G06	R	5014
Cir Card	644R228G06	AW	5015
EST/LMD Assy	644R219G04	E	5014
Cir Card	758R142G03	M	0015
PMT Assy	644R909G06	AA	5015
A1	644R903G04	AB	0015
A2	644R907G02	T	0016
A3	644R807G04	R	5015
A4	644R905G03	K	0015
A5	644R935G05	V	5016
A7	536R916G01	F	5015
Tube A6	640R920G02	J	024
Rel Assy	640R381G02	K	5014
R/M EST Assy	640R753G02	J	5014
Z-THERM	758R779G01	B	5014
H.V. Wire	540R582G02	B	-
Blanket	758R807G01	-	-
Frame	758R830G01	A	-
Z-Therm	758R781G01	B	5014
H.V. Wire	540R582G03	B	-
Frame	758R829G01	C	-
Blanket	758R808G01	-	-
RAD Housing	765R158G01	B	-
BLNKT Assy	522R276G02	J	-
Deployable	640R320G01	-	5014

DESCRIPTION	ASSEMBLY NO.	REV.	S/N
Pad Assy	640R332G01	-	-
Mirror Assy	536R188G01	A	5014
Mount DOU	540R565G01	-	-
Plate Assy	540R568G01	A	5014
Strip	540R569G01	B	-
Insulator	758R985G01	-	-
ENC 1A14	688R705H01	E	017
RAD Cooler	9RA5216H02	M	031
TH BLKT Kit	661R660G01	A	5014
GSSB	765R061G01	A	5014
GSSA	758R943G01	B	5014
SPS	775R150G03	AE	5014
WD	775R151G01	H	-
BUS BAR	640R714G03	U	5015
BUS BAR	640R714G02	U	5015
MAT PL	712R003G02	W	134867-001
Cable J4	640R941G09	R	-
Cable J5	640R941G04	R	-
Cable J6	640R937G01	H	-
Cable J15	640R941G03	R	-
Cable J19	640R930G04	K	-
Cable J20	640R930G02	K	-
Cable J21	640R941G05	R	-

DESCRIPTION	ASSEMBLY NO.	REV.	S/N
Cable J22	640R941G01	R	-
Cable J23	640R943G03	L	-
Cable J24	640R942G04	N	-
Cable J25	640R930G01	K	-
Cable J26	640R941G06	R	-
Cable J27	644R346G01	H	-
Cable J30	640R944G02	J	-
Cable J31	640R942G06	N	-
COAX J7-14	640R913G01	T	-
<u>R/B Assy</u>	693R864G02	AB	5003
MOTH BRD	644R081G04	T	134911-001
Cable P4-34	644R235G01	M	-
Cable J2-3	644R236G01	K	-
Cable J4-P7	765R056G02	E	-
2A1A1	765R626G02	B	5006
2A1A2	785R005G03	C	5008
2A1A3	693R808G02	F	5005
<u>R/B Assy</u>	644R665G07	AR	5026
MOTH BRD	644R081G01	T	134911-003
Cable	644R235G01	M	-
Cable	644R236G01	K	-
Cable	765R056G02	E	-
2A2A1	765R626G02	B	5005
2A2A2	785R005G03	C	5007
2A21A3	765R623G02	E	5003
2A102	775R073G02	L	5005
2A302	775R073G02	L	5006

DESCRIPTION	ASSEMBLY NO.	REV.	S/N
2A104	775R071G02	F	5005
2A304	775R071G02	F	5006
2A106	775R075G03	H	5005
2A306	775R075G03	H	5006
2A107	775R055G03	J	5006
2A307	775R055G03	J	5007
2A108	775R054G02	M	5006
2A308	775R054G02	M	5008
2A122	775R020G02	F	5005
2A322	775R020G02	F	5006
2A123	775R021G02	C	5005
2A323	775R021G02	C	5006
2A124	775R022G02	C	5005
2A324	775R022G02	C	5006
2A125	775R008G03	G	5005
2A325	775R008G03	G	5006
2A127	775R014G03	AB	5005
2A327	775R014G03	AB	5007
2A128	775R023G02	B	5005
3A328	775R023G02	B	5006
2A129	775R024G03	F	5005
2A329	775R024G03	F	5006
2A130	775R025G02	C	5005
2A330	775R025G02	C	5006
2A131	775R026G02	D	5005
2A331	775R026G02	D	5006
2A132	775R015G03	H	5005

DESCRIPTION	ASSEMBLY NO.	REV.	S/N
2A332	775R015G03	H	5006
2A133	775R016G03	J	5005
2A333	775R016G03	J	5006
2A134	775R027G02	C	5005
2A334	775R027G02	C	5006
2A135	775R028G02	C	5005
2A335	775R028G02	C	5006
2A136	775R052G02	G	5005
2A336	775R052G02	G	5006
2A137	775R053G03	J	5005
2A337	775R053G03	J	5006
2A138	775R009G02	B	5005
2A338	775R009G02	B	5006
2A201	775R029G02	B	5005
2A202	775R029G02	B	5006
2A203	775R001G02	N	5007
2A204	775R001G01	N	5006
2A205	775R017G03	J	5005
2A206	775R017G03	J	5006
2A207	775R002G02	L	5005
2A208	775R002G02	L	5006
2A209	775R003G03	K	5003
2A210	775R003G03	K	5007
2A211	775R030G03	C	5005
2A212	775R030G03	C	5006
2A213	775R034G02	F	5003
2A214	775R034G02	F	5008

DESCRIPTION	ASSEMBLY NO.	REV.	S/N
2A215	775R031G03	D	5005
2A216	775R031G03	D	5006
2A217	775R004G02	D	5005
2A218	775R004G02	D	5006
2A219	775R005G02	C	5005
2A220	775R005G02	C	5006
2A221	775R006G02	B	5005
2A222	775R006G02	B	5007
2A223	775R010G03	E	5005
2A224	775R010G03	E	5007
2A227	775R032G02	B	5005
2A232	775R032G02	B	5006
2A228	775R007G02	C	5008
2A233	775R007G02	C	5006
2A229	775R018G02	B	5005
2A234	775R018G02	B	5006
2A230	775R019G02	C	5005
2A235	775R019G02	C	5006
2A231	775R033G02	D	5005
2A236	775R033G02	D	5006
2A237	775R011G04	G	5005
2A240	775R011G04	G	5006
2A238	775R012G03	L	5009
2A241	775R012G03	L	5006
2A239	775R013G03	M	5005
2A242	775R013G03	M	5006
SPU	775R140G03	N	5014

DESCRIPTION	ASSEMBLY NO.	REV.	S/N
W/D	758R605G02	B	-
BUS BAR	640R912G01	N	5014
MOTH BRD	640R927G04	AD	1275460-001
Cable J1	640R942G05	N	-
Cable J2	640R942G02	N	-
Cable J3	640R941G07	R	-
Cable J4	640R941G02	R	-
Cable J5	640R942G03	N	-
Cable J6	640R937G01	H	-
Cable J7	640R941G08	R	-
Cable J8	640R943G02	L	-
Cable J9	640R943G01	L	-
3A103	775R042G02	D	5005
3A203	775R042G02	D	5006
3A104	775R043G03	F	5005
3A204	775R043G03	F	5006
3A105	775R040G03	F	5005
3A205	775R040G03	F	5006
3A106	775R041G02	B	5005
3A206	775R041G02	B	5006
3A107	775R035G02	G	5005
3A207	775R035G02	G	5006
3A108	775R044G03	D	5005
3A208	775R044G03	D	5006
3A109	775R036G02	D	5005
3A209	775R036G02	D	5006
3A110	775R037G02	D	5005
3A210	775R037G02	D	5006

DESCRIPTION	ASSEMBLY NO.	REV.	S/N
3A111	775R045G04	D	5005
3A211	775R045G04	D	5006
3A112	775R046G02	C	5005
3A212	775R046G02	C	5006
3A113	775R047G02	C	5005
3A213	775R047G02	C	5006
3A114	775R038G02	F	5005
3A214	775R038G02	F	5006
3A116	775R039G02	B	5005
3A216	775R039G02	B	5006
3A116	775R048G02	E	5005
3A216	775R048G02	E	5006
OSU	693R770G02	K	5014
MOTHER BRD	522R783G04	L	134809-001
Cable	644R134G01	M	-
Cable	644R134G02	M	-
11A1	775R049G02	F	5003
11A2	775R050G02	G	5003
BOT Cover	644R047G04	AB	5014
Top Cover	693R778G02	E	5014
PSU	758R050G07	BF	5014
Wiring Doc	690R898G01	V	-
MOTH BRD	765R397G01	A	128283-002
Matrix Plate	765R396G01	B	-
Cable J1	758R607G01	D	-
Cable J9	644R164G01	M	-
Cable J10	644R165G01	M	-

DESCRIPTION	ASSEMBLY NO.	REV.	S/N
Cable J12	644R166G01	M	-
RFI	690R891G01	B	5012
REG COMP	682R089G03	T	5011
12A3	756R609G02	F	5015
12A101	781R982G03	D	5003
12A102	765R571G03	F	5014
12A103	765R575G02	F	5014
12A104	688R489G04	K	5014
12A105	688R491G04	M	5026
12A106	688R491G04	M	5027
12A107	688R493G04	K	5026
12A108	688R493G04	K	5027
12A109	640R998G05	N	5027
12A110	640R998G05	N	5028
12A112	688R481G05	M	5030
12A113	775R051G02	B	5014
12A114	688R481G05	M	50231
12A115	644R864G04	J	5014
12A117	756R593G02	J	5007
12A201	682R381G04	F	5014
12A202	693R711G02	B	5014
12A203	644R078G04	T	5014
12A204	688R502G04	H	5014
12A205	688R499G04	G	5027
12A206	688R499G04	G	5028
12A207	688R503G04	F	5014
12A208	644R069G04	W	5014

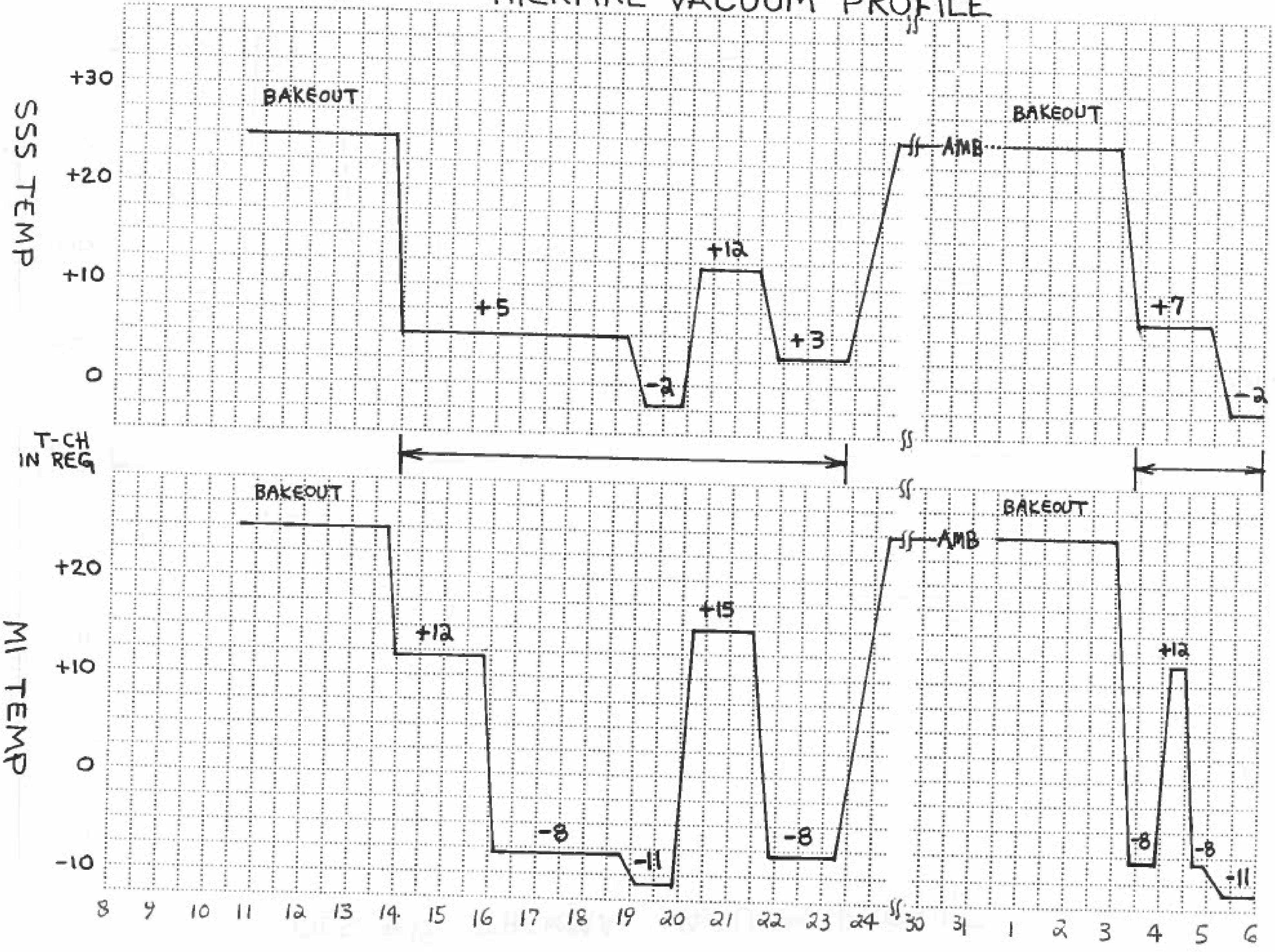
DESCRIPTION	ASSEMBLY NO.	REV.	S/N
12A209	688R505G04	F	5014
12A210	688R504G04	F	5013
12A211	688R500G04	F	5015
12A212	688R495G04	J	5028
12A213	688R495G04	J	5029
12A214	688R497G04	H	5014
Cable	9RA5255H06	AE	014
Cable	9RA5255H19	AE	002
Cable	9RA5255H20	AE	005
Cable	9RA5255H21	AE	003
Cable	9RA5255H22	AE	002
Cable	9RA5255H23	AE	007
Cable	9RA5255H24	AE	002
Cable	9RA5255H25	AE	002
Cable	9RA8118G01	H	-
Cable Coax	644R327G01	F	-
Cable Coax	644R327G02	F	-
Cable Coax	644R327G03	F	-
Cable Coax	644R327G05	F	-
Cable Coax	644R327G06	F	-
Cable Coax	644R328G01	D	-
Cable Coax	644R328G02	D	-
Cable Coax	644R328G03	D	-
Cable Coax	644R328G04	D	-
Cable Coax	644R328G05	D	--
Cable Coax	644R328G06	D	-
Cable Coax	644R329G01	J	-
Cable Coax	644R329G02	J	-

DESCRIPTION	ASSEMBLY NO.	REV.	S/N
Cable Coax	644R329G03	J	-
Cable Coax	644R329G06	J	-
Cable Coax	644R329G07	J	-
Cable Coax	644R329G08	J	-
Cable Coax	644R329G11	J	-
Cable Coax	644R329G12	J	-
Cable Coax	644R329G13	J	-

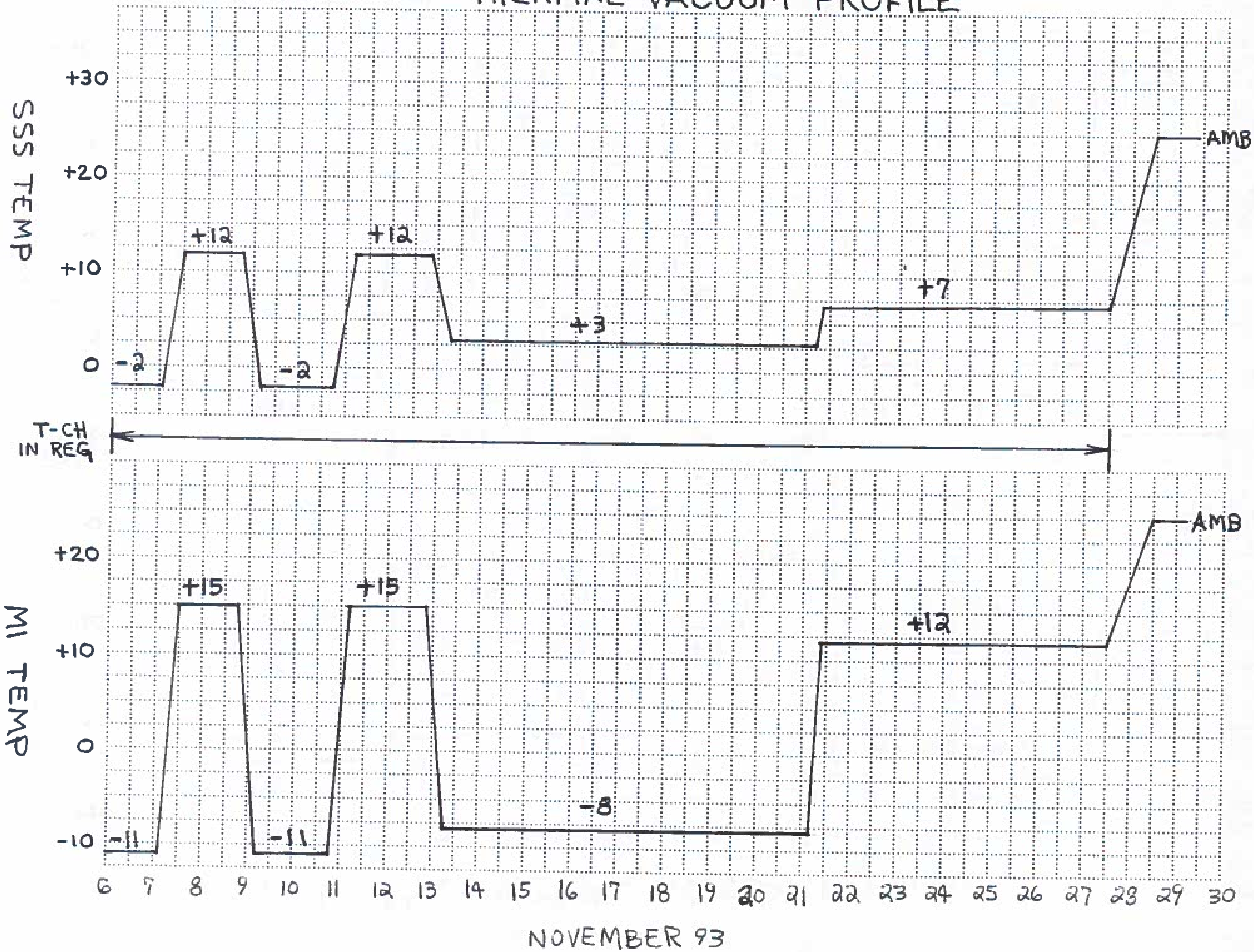
1.5 Thermal Vacuum Profiles

The OLS #19 AVE underwent a series of Thermal Vacuum Tests. The profiles on the next pages represent the history of pumpdowns, SSS temperature and M1 temperatures experienced by the OLS #19 AVE.

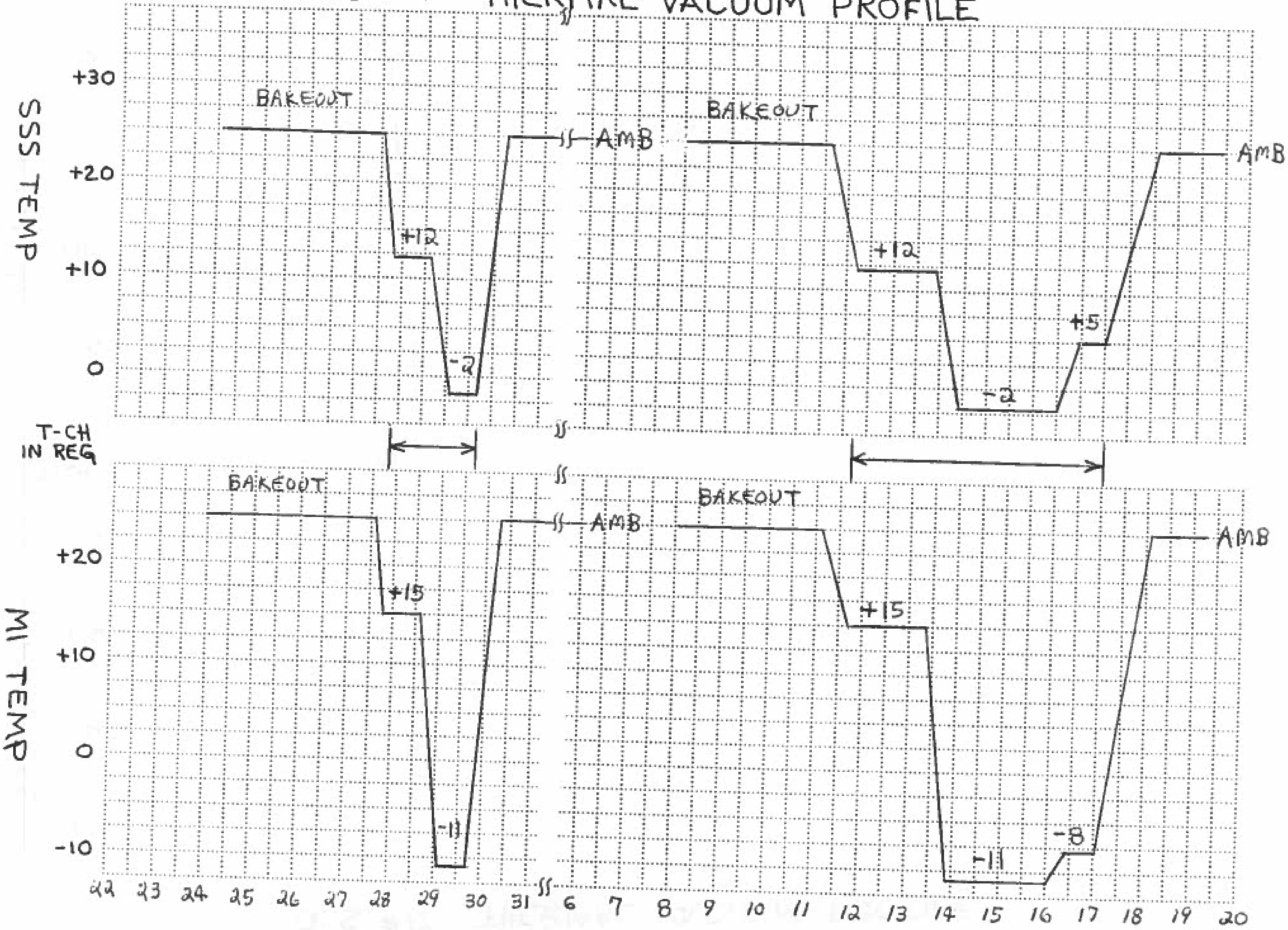
OLS #19 THERMAL VACUUM PROFILE



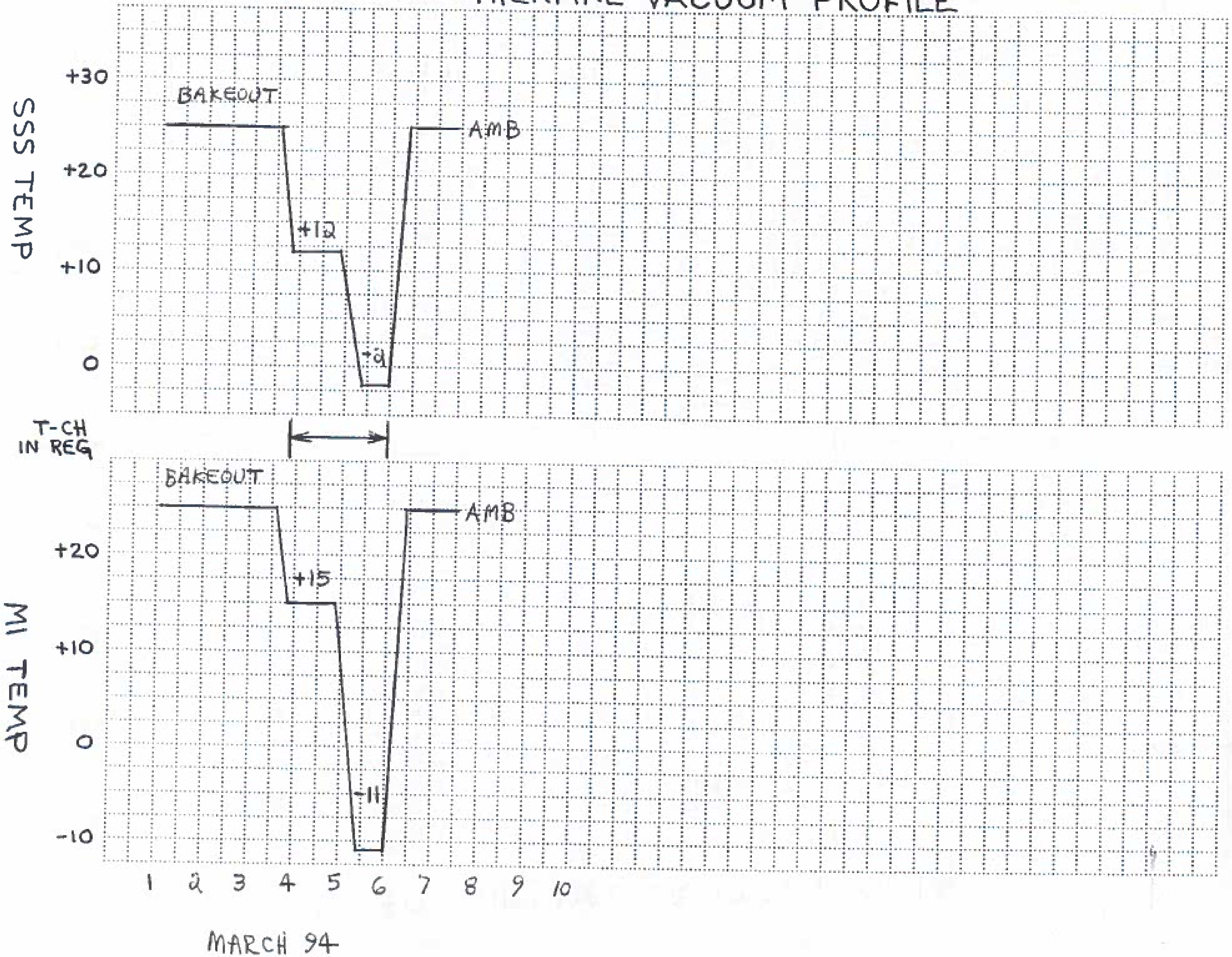
OLS #19 THERMAL VACUUM PROFILE



OLS #19 THERMAL VACUUM PROFILE



OLS #19 THERMAL VACUUM PROFILE



1.6 Test History Calendar

The test history calendar is a capsule look at the day-to-day progress of the OLS #19 AVE throughout its testing period at WEC.

UNIT OLS #19 TEST HISTORY DATE JULY '93

				1	2	3
4	5	6	7	8	9	10
11	12	13	14	15	16	17
18	19	20	21	22	23 Began System Testing	24
25 Cabled up System Align SSS & shot mirrors	26 Funct Tests	27 4x1x1 4x2x1 4x3x1	28 4x6x1 4x9x1 4x13 Funct Tests Recentered Scanner 4x1x1 4x1x2 4x10x1 4x5x1	29 APC3PT Funct Tests 4x7x1 6x6x2 4x12 4x4x1 AHSF3PTI	30 APC11PT AHC11PT 6x5x1 6x2x1 6x3x1 6x3x2 MHC11PT Funct Tests	31 MPA11PT 6x3x5 6x4x3A 6x3x3 6x2x4 Funct Tests

UNIT OLS #19 TEST HISTORY . DATE AUG '93

1 AHSFB11PT 6x6x1 6x6x3 Funct Tests 6x7x1 6x7x2 6x8x2 6x9	2 Funct Tests AHSF7PT 6x8x2	3 6x10 6x11x1 6x11x2 6x11x3 6x11x4	4 PRSTACK 9x1x1 PFOT Funct Tests	5 Supporting Mission Sensor Testing	6 REU Test	7 Incoming Tape Recorder Testing S/N 69, 70, 71 SDSBER
8 SDFIBER SDFNIBER	9 Align SSS & shot mirrors	10 No Tests	11 Config. Tests	12 Config. Tests	13 Config. Tests	14 Software Check-out
15 Config Tests	16 Config Tests	17 Config Tests 9x1x4 Funct Tests	18 Config Tests Funct Tests	19 Funct Tests 9x1x2 Config Tests SIMFLT	20 Funct Tests 9x1x3 9x1x5 9x1x6	21
22	23	24 x-x axis SPS Vib 3 axis Vib PSU, SPU, OSU	25 Y-Y & Z-Z axis SPS Vib x-x axis SSS Vib	26 Z-Z & Y-Y axis SSS Vib	27	28
29	30	31 6x2x1 Funct Tests 6x3x1 AHSF3PTI 6x4x3A				

UNIT OLS #19 TEST HISTORY DATE SEPT/93

			1 Funct Tests	2 Funct Tests	3 Funct Tests 6x6x2	4
5	6	7 9x1x1 9x1x4 AHSF7PT APC7PT	8 6x7x2 MHA7PT AHSFB9PT	9 MPA7PT 6x2x4 SCANLoop	10	11
12	13 7x5 7x8	14	15 Config Tests	16 AHSF11PT AHSF3PTI	17	18
19	20 T/S Scanner upset	21 T/S Scanner upset	22 T/S Scanner upset	23 T/S Scanner upset	24 T/S Scanner upset	25
26 T/S Scanner upset	27 T/S Scanner upset	28 REU Checkout	29	30 T/S Scanner upset		

UNIT OLS #19 TEST HISTORY DATE OCT '93

31 Bake-out					1 T/S ENPA	2
3	4 T/S Control track noise problem — missing wire in 1A15	5 Moved to PQL	6	7 Funct Tests 6x2x2 6x3x1 MHA7PT	8 6x5x1 Funct Tests 6x3x5	9 HOTTEST Funct Tests 6x7x1 7x11 AHSF7PT 4x11x1 6x2x2 6x6x2 6x7x2 6x3x1 6x3x4 6x9
10 7x9 7x10 7x13 SIMFLT Pumpdown @1515	11 Bake-out	12 Bake-out	13 LN2 to CC @1710 7x7 4x13 Funct Tests 6x2x2 6x3x1 +5/+12 @2330	14 APC7PT MPA7PT 6x3x4 6x3x5 6x7x1 6x2x5 6x9 6x6x2 T-CA in Rng @0800 4x8x1 4x8x2 6x3x3 Funct Tests AHSF7PT T121T231D	15 4x9x1 6x5x1 ASV 210, 310 AHSFB9PT 6x5x2 6x7x3 T/S ODMx ATSF7PT MHC7PT MTC7PT MI to -8 @ 2045 Funct Tests	16 Funct Tests +5/-8 @0300 4x8x3 6x2x4 T121T231A ASV 210 Q AHSF7PT T123T229A MHC7PT 7x12 T125T227A
17 Funct Tests ASV 270 TDCRM3A APC7PT ATSF7PT MTC7PT	18 6x5x1 Funct Tests T/S 5x16 problem To Cold Soak @1800	19 9x1x3 -2/-11 @ 0200 T121T231B 6x10 SIMFLT To Hot Soak @2200	20 9x1x6 +12/+15 @ 0600 T121T231B 6x10 9x1x4	21 SIMFLT 9x1x2 Funct Tests To Cold Limit @1250 9x1x3 +3/-8 @ 2020	22 9x1x2 T/S SPS	23 9x1x1 TLMEST 9x1x2 7x6 9x1x3
24 Vented Chamber.	25 Removed PSU Funct. Tests APC7PT 6x5x1 6x2x2 4x11x1 6x2x2 6x3x1	26 6x3x4 6x3x5 MHA7PT	27 SIMFLT	28 PSU Reinstalled Funct Tests	29 SIMFLT Funct Tests	30 SIMFLT Pumpdown @1417

UNIT OLS #19 TEST HISTORY DATE Nov '93

	1 Bake-out	2 Bake-out 7x7 Funct Tests +7/-8	3 Funct Tests T-Ch in Reg @0845 6x2x3A TDCRM2G T121T231G T121T221S MI to +12@2230	4 +7/+12@0445 6x2x3A TDCRM2G MI to -8@1220 +7/-8 @ 1645 6x2x3A T121T231E To Cold Soak#1 @2040	5 PRCYCLE -2/-11@0700 6x2x2 T121T231B SIMFLT.	6 Funct Tests TELEMTST
7 To Hot Soak#1 @0208 PRCYCLE +12/+15@1000 6x2x2 T121T231B SIMFLT	8 Funct Tests To Cold Soak#2 @1830 7x4A	9 PRCYCLE -2/-11@0415 Funct Tests T121T231B SIMFLT.	10 Funct Tests To Hot Soak#2 @1845 9x1x6	11 +12/+15@0435 T121T231B SIMFLT	12 Funct Tests TS Loop To Cold Limit @2130	13 9x1x3 +3/-8@0600 AHSF3PTI AHC11PT MHC11PT 6x2x3A 6x2x2 Funct Tests T121T231B 6x3x1 ASV210
14 ASV310 ATC11PT AHSFB9PT 6x7x3 6x2x5 APC11PT T123T229B 6x2x4 9x1x4 Funct Tests	15 Funct Tests T125T227B ASV270 6x3x4 6x3x3 6x9 6x7x1 SIMFLT	16 Funct Tests T119T220B TDCRM3B	17 Special CPH funct Test T/S Loop	18 MPA11PT MTC11PT Funct Tests 9x1x1 6x6x1 6x6x2 6x6x3	19 6x11x1 6x11x2 6x11x3 6x11x4 Funct Tests T/S 5x10x2	20 T/S 5x10x2 6x10
21 Funct Tests To Hot Limits @0415 7x4B 9x1x2 +7/+12@0930 6x11x1 AHSF3PTI	22 AHC7PT AHSFB9PT 6x2x3A APC7PT 6x2x2 6x3x1 Funct Tests T121T231B MHC7PT	23 6x10 Funct Tests ATS7PT 6x6x1 6x6x2 6x6x3 ASV 210, 310 6x3x5 6x3x4 T123T229B	24 Funct Tests 6x11x2 6x11x3 6x11x4 MPA7PT MTC7PT 6x3x3 6x2x5 Special Encrypter Tests	25 SIMFLT 6x2x4 T125T227B ASV270 Funct Tests	26 TS Loop 9x1x1 T119T220B Funct Tests	27 ASV310 TDCRM3B 5x10x2 T/S 9x1x4 Funct Tests Venting Chamber
28 Chamber Open @ 1131 PSU removed	29 No System Tests	30 SSS removed				

UNIT OLS #19 TEST HISTORY DATE DEC '93

			1 System moved to Blue Rm.	2 6×6×2 PMT T/S 4×5×1 7×5	3 AHSF11PT 6×2×1 PMT Assy removed	4 No System Tests
5 No System Tests	6 No System Tests	7 Config Tests	8 No System Tests	9 No System Tests	10 BUS 2765 rework on SPS	11 BUS 2765
12 BUS 2765	13 SPS reinstalled T/S KG problem	14 No System Tests	15	16	17	18
19	20	21	22	23	24	25
26	27	28	29	30	31 No System Tests	

UNIT OLS #19 TEST HISTORY DATE JAN '94

30 Chamber open	31 Removed SDF3 board from SPS					1 No System Tests
2 →	3 →	4 →	5 →	6 →	7 →	8 →
9 →	10 No System Tests	11 Installed in Thermo Chamber	12 Hot Cycle #1	13 Hot Cycle #1	14 Cold Cycle #1	15 Hot Cycle #2
16 Cold Cycle #2	17 System moved to Blue Rm	18 No System Tests	19 BUS 2764 6x2x1 6x3x1	20 MPA11PT APC11PT 6x3x2 6x6x1 6x6x2 6x6x3	21 7x6 Moved system to TV Chamber	22 AHSF7PT 6x3x4 6x3x1
23 SIMFLT 7x9	24 6x2x2 6x3x1 APC7PT MPA7PT 6x6x1 6x6x2 6x6x3 7x10 7x13 Pumpdown	25 Bake-out	26 Bake-out	27 LN_2 to CC @ 1635 7x7 6x2x2 APC7PT	28 6x3x1 MPA7PT 6x6x1 6x6x2 6x6x3 SDF Formatter G Problem T121T231B To Cold Soak @ 1540	29 -2/11 @ 0130 6x2x2 APC7PT 6x3x1 MPA7PT 6x6x1 6x6x2 6x6x3 T121T231B Ash Heater Test Warm-up & Vent Chamber

UNIT OLS #19 — TEST HISTORY — DATE FEB '94

		1 SPS removed for inspection	2 No System Tests	3 SPS to Thermo Chamber for Tests	4 BVS 2765 Hot Tests SPU removed for cleaning and installed in thermo chamber Cold Test @ 1930	5 Hot cycle #2 @ 1200
6 Cold Cycle #2 @ 0352 SPS & SPU to Blue Rm	7 SPS & SPU returned to TV chamber SIMFLT	8 Pumpdown	9 Bake-out	10 Bake-out	11 7×7 Hot Soak Funct Tests 6×2×2 6×3×1 6×6×2 6×6×3 6×6×1	12 Funct Tests SIMFLT T121T231B APC7PT
13 MPA7PT Funct Tests To Cold Soak @ 1105 -2/-11 @ 2345	14 6×2×2 APC7PT 6×3×1 MPA7PT 6×6×1 6×6×2 6×6×3 SIMFLT T121T231B	15 Funct Tests SDF Data Grab Problem	16 To Optic Limits @ 0115 +57-8 @ 0530 6×2×2 6×6×2 APC7PT AHSF7PT 6×6×3 6×6×1 T121T231B 6×3×1	17 MPA7PT MHC7PT 6×5×1 Funct Tests SDF T/S Warm-up & Vent	18 SPS to Blue Rm SPS to thermo chamber SDF T/S	19 SDF T/S
20 SDF T/S	21	22	23 MI Inspected	24	25	26
27 SPS & SPU 1 axis vib in thermo chamber	28 SPS & SPU Inspection Reinstalled in TV chamber SIMFLT					

UNIT OLS #19 TEST HISTORY DATE MAR '94

		1 Pumpdown	2 Bake-out	3 Bake-out Hot Soak Funct Tests	4 Funct Tests SIMFLT 6x2x2 T121T231B To Cold Soak @2135	5 Cold Soak @0700 SIMFLT 6x2x2 T121T231B
6 Chamber Warm-up & Vent System to Blue Rm.	7 W. & C. of G.	8	9	10	11	12
13	14	15	16	17	18	19
20	21	22	23	24	25	26
27	28	29	30	31		

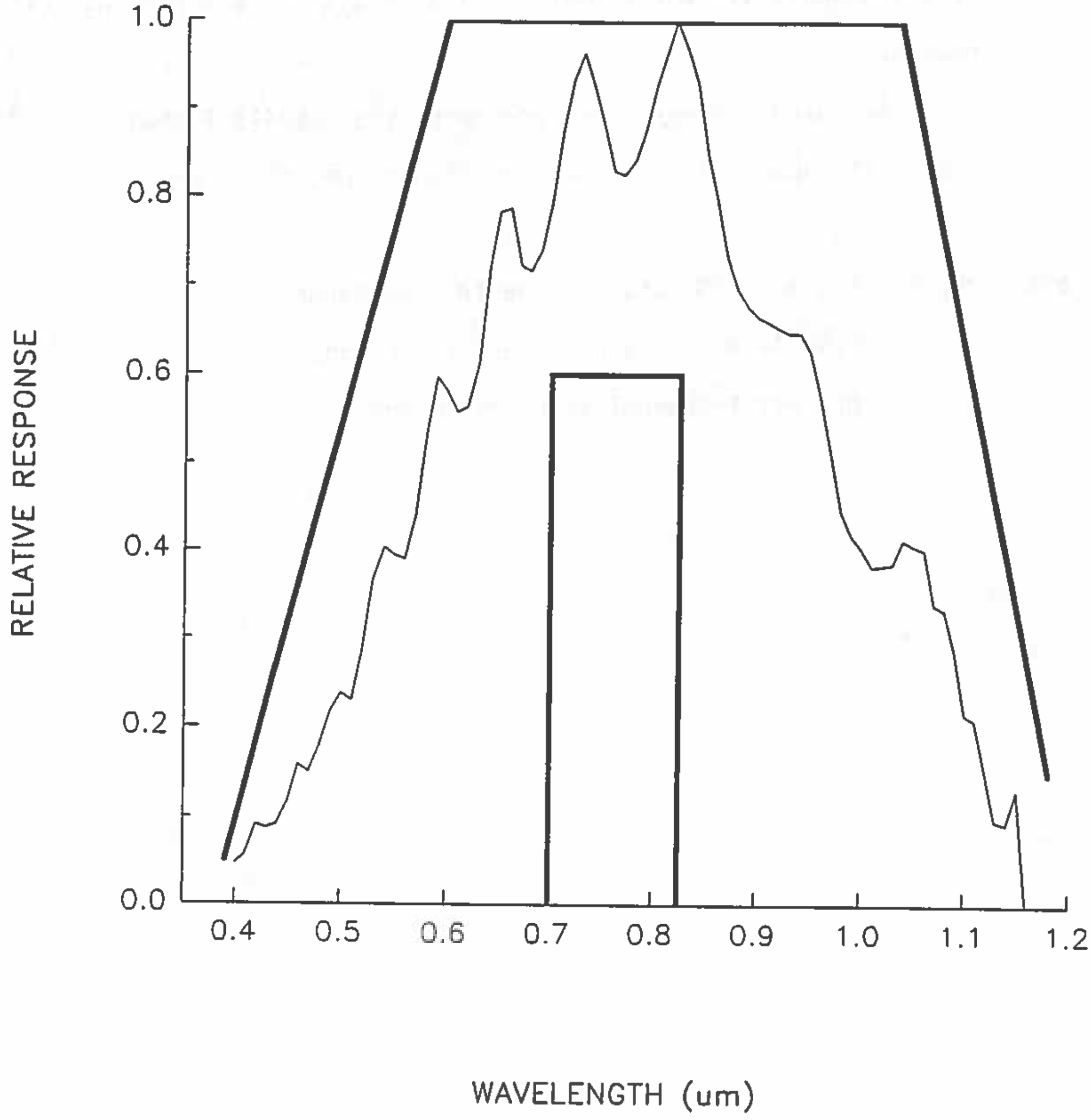
2.0 DEVELOPMENT SPECIFICATION REQUIREMENTS

2.1 Spectra (3.2.1.1.1.1, 3.1.1.1.2, 3.1.1.1.3)

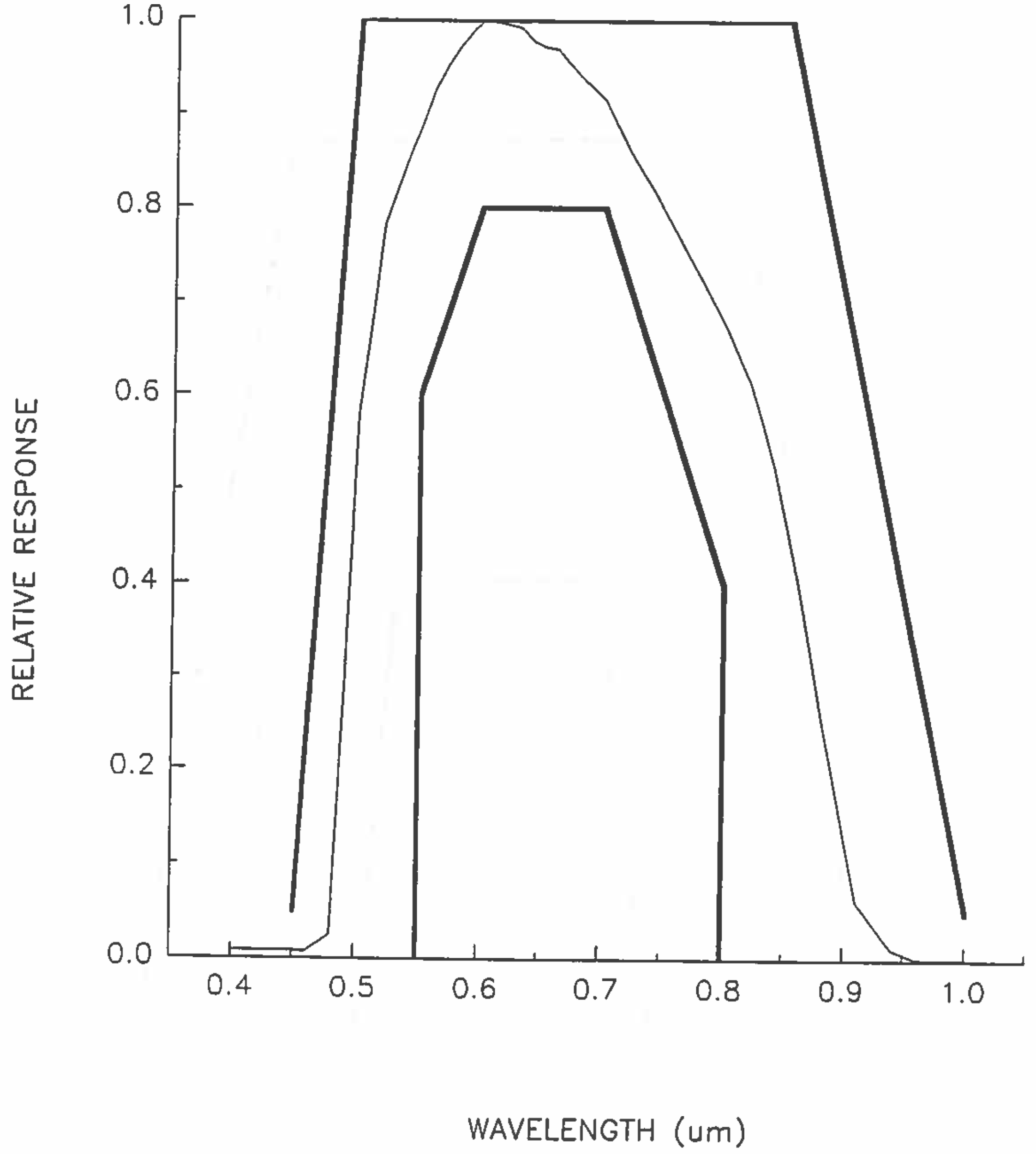
The OLS #19 Channel spectral responses are calculated by computer programs (GAINSET for L Channel and TGAIN for T channel) utilizing vendor spectral response data for the detectors, mirror and lens transmissivities/ reflectivities, and solar & lunar spectral radiance.

As calculated by these programs, the OLS #19 T channel, L Day and L Nite spectral responses are within specification.

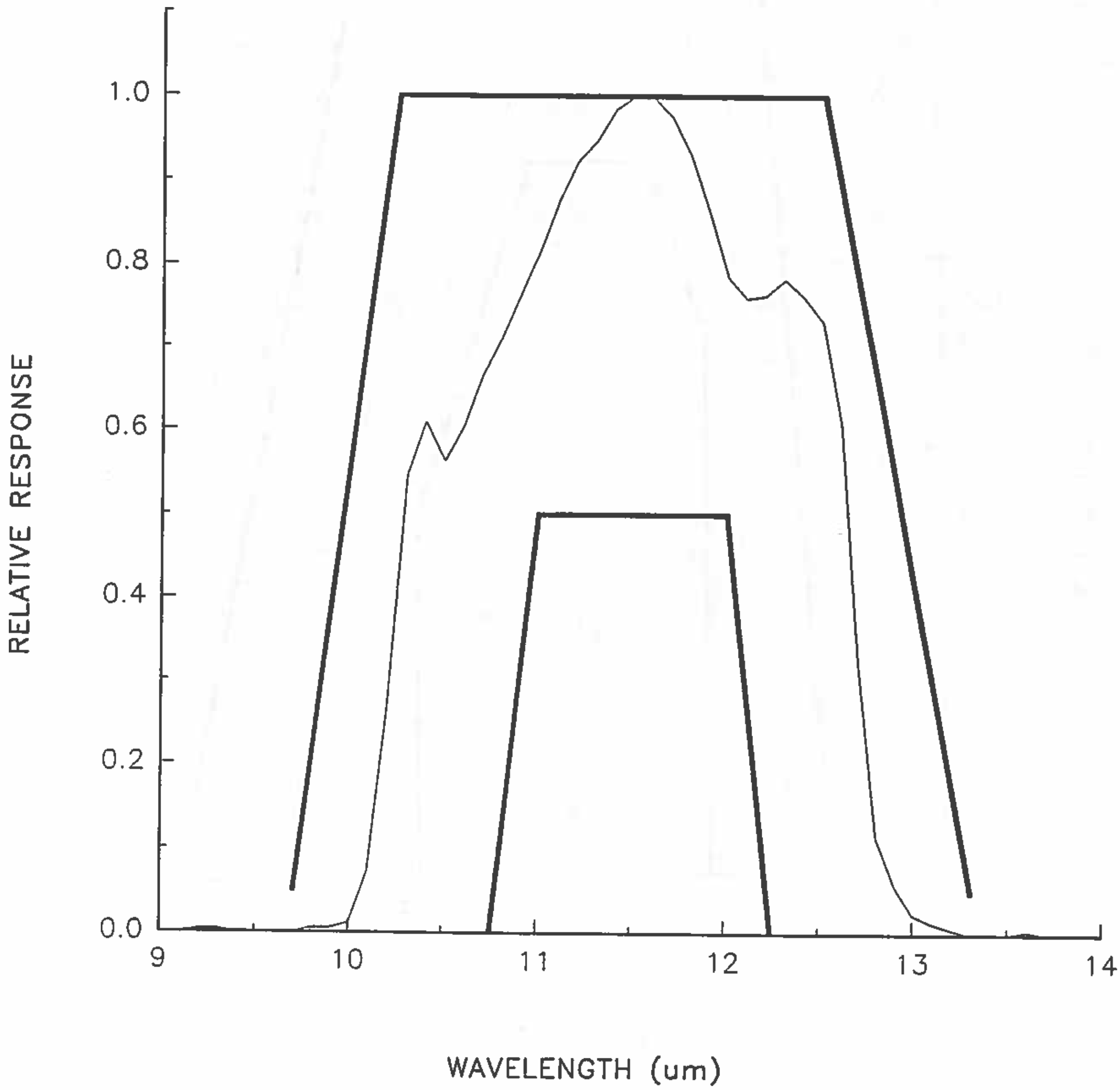
ATTACHMENTS: OLS #19 HRD Channel Spectral Response.
OLS #19 PMT Channel Spectral Response.
OLS #19 T Channel Spectral Response.



OLS19 VISIBLE DAY SPECTRUM



OLS19 VISIBLE NIGHTTIME SPECTRUM



OLS19 T CHANNEL SPECTRUM

2.2 GEOMETRIC RESOLUTION

2.2.1 Fine Geometric Resolution - Infrared (3.2.1.1.2.1)

The TF Surface Resolution Parameter (SRP) is within the development specification limits.

The STS Computer programs calculate and plot the Fine Primary SRP, and the T Right & Left Fallback modes. In addition, all Specification required modes are tabulated and presented. The designations on the graphs are defined as follows:

TF   T Fine Electronics

TS   T Smooth Electronics

2.2.1.1 Baseline (Orbit Nominal)

Effective with OLS18 the nominal environment is no longer part of OLS testing.

2.2 Geometric Resolution (Cont'd)

2.2.1 Fine Geometric Resolution, Infrared (Cont'd.) (3.2.1.1.2.1)

2.2.1.2 Acceptance - Vibration

Effective with OLS 18 previbration testing is no longer done on the T channel. The T channel is accepted by similarity to OLS's 12 thru 17 contingent on all other alignment/synchronization and MTF data being in spec and typical of the performance of prior OLS units.

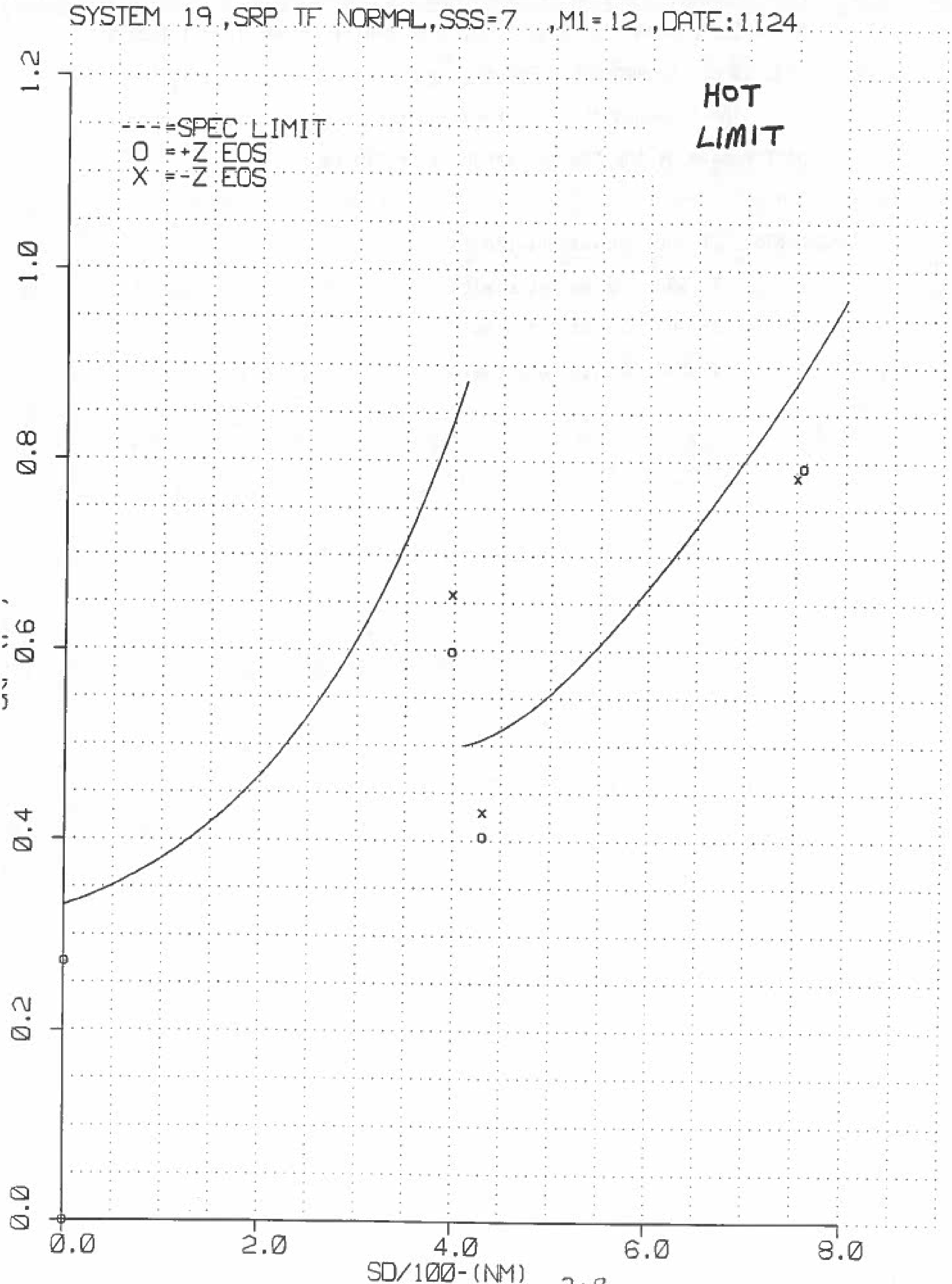
2.2 Geometric Resolution (Cont'd)

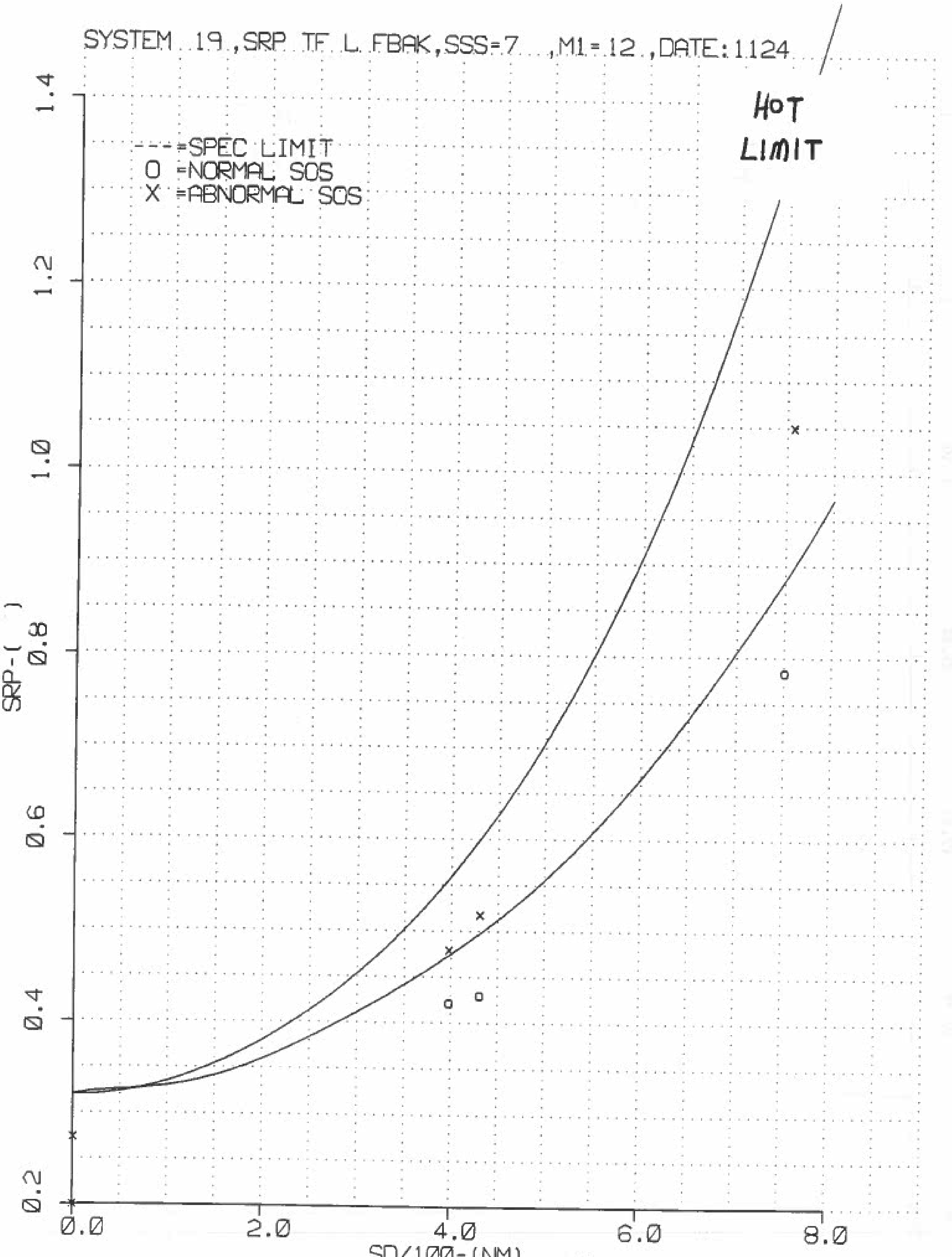
2.2.1 Fine Geometric Resolution, Infrared (Cont'd) (3.2.1.1.2.1)

2.2.1.3 Acceptance - Thermal Vacuum

The attached TF SRP curves and tables demonstrate in-spec performance at the thermal vacuum test limits.

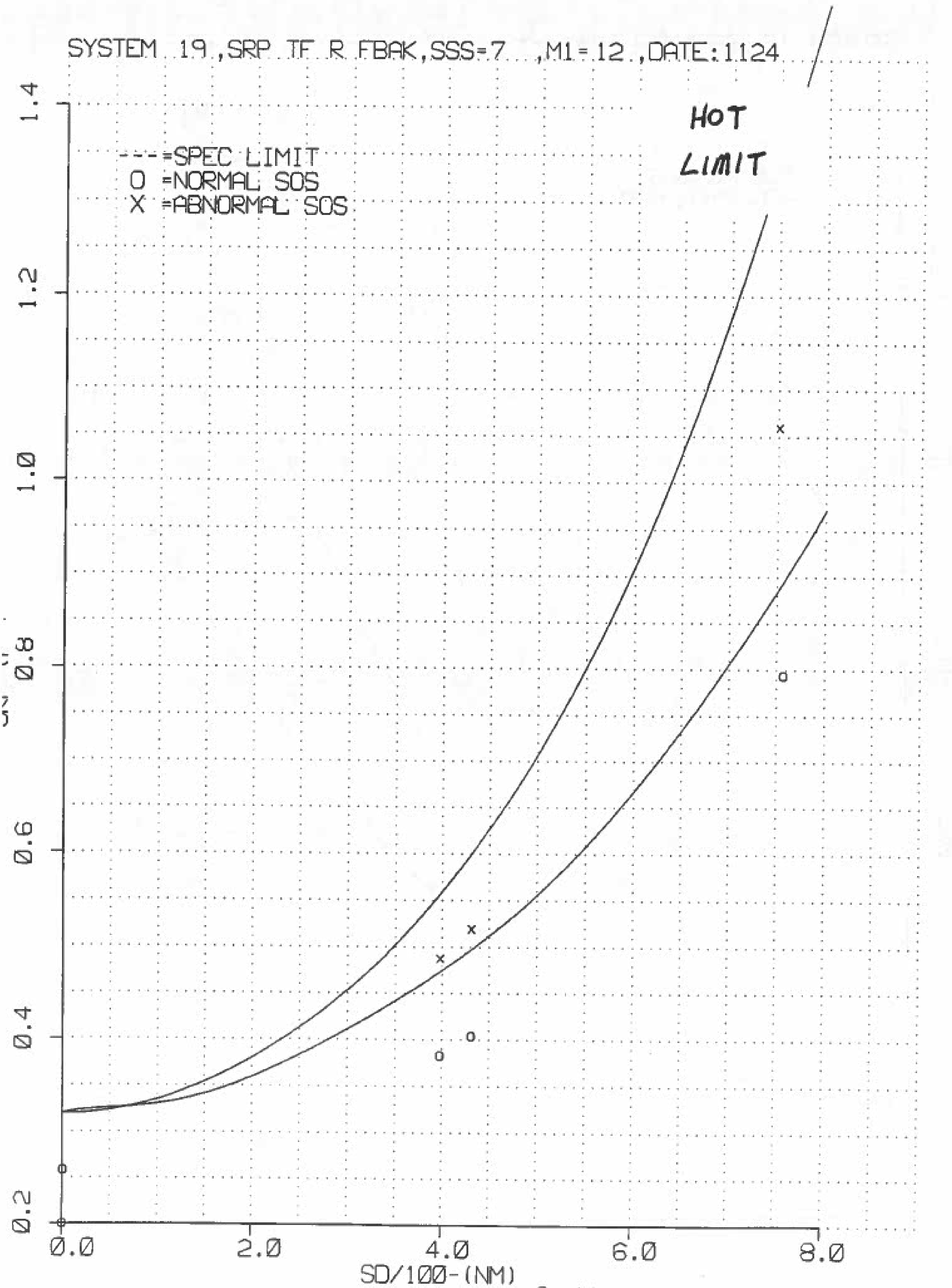
ATTACHMENTS: TF SRP Curves Hot Limits
TF SRP Tables Hot Limits
TF SRP Curves Cold Limits
TF SRP Tables Cold Limits


SYSTEM 19 ,SRP TF NORMAL,SSS=7 ,M1=12 ,DATE:1124
HOT LIMIT
----=SPEC LIMIT
O =+Z EOS
X =-Z EOS
0.0
0.2
0.4
0.6
0.8
1.0
1.2
0.0
2.0
4.0
6.0
8.0
SD/100-(NM)



SYSTEM 19 ,SRP TF L FBAK,SSS=7 ,M1=12 ,DATE:1124
HOT LIMIT
----=SPEC LIMIT
O =NORMAL SOS
X =ABNORMAL SOS
1.4
1.2
1.0
0.8
0.6
0.4
0.2
SRP-( )
0.0
2.0
4.0
6.0
8.0
SD/100-(NM)

2-9


SYSTEM 19 ,SRP TF R FBAK,SSS=7 ,M1=12 ,DATE:1124
HOT LIMIT
---=SPEC LIMIT
O =NORMAL SOS
X =ABNORMAL SOS
1.4
1.2
1.0
0.8
0.6
0.4
0.2
0.0
2.0
4.0
6.0
8.0
SD/100-(NM)

T, COMPLETE, SRP (NM)

FLT. NO. = 19 ENV. = 4 SSS= 7DEGC M1= 12DEGC DATE: 1124

SEG	SUR. DIST. (NM)	TFP	TFB	TSP	TSB
LFT	-750.	0.783	0.782	1.748	1.730
MID	-750.	1.281	0.000	1.849	1.832
RGT	-750.	1.060	1.059	1.788	1.770
LFT	0.	0.000	0.000	0.000	0.000
MID	0.	0.000	0.000	0.000	0.000
RGT	0.	0.000	0.000	0.000	0.000
LFT	-431.	0.430	0.431	1.474	1.457
MID	-431.	0.668	0.000	1.506	1.491
RGT	-431.	0.519	0.521	1.481	1.465
LFT	-398.	0.421	0.422	1.418	1.402
MID	-398.	0.658	0.657	1.442	1.427
RGT	-398.	0.487	0.489	1.423	1.408
LFT	0.	0.000	0.000	0.000	0.000
MID	0.	0.000	0.000	0.000	0.000
RGT	0.	0.000	0.000	0.000	0.000
LFT	0.	0.273	0.274	0.982	0.972
MID	0.	0.272	0.273	0.983	0.972
RGT	0.	0.258	0.258	0.979	0.968
LFT	0.	0.000	0.000	0.000	0.000
MID	0.	0.000	0.000	0.000	0.000
RGT	0.	0.000	0.000	0.000	0.000
LFT	398.	0.479	0.481	1.415	1.399
MID	398.	0.598	0.598	1.429	1.414
RGT	398.	0.383	0.383	1.409	1.393
LFT	431.	0.517	0.519	1.478	1.462
MID	431.	0.595	0.000	1.490	1.475
RGT	431.	0.404	0.404	1.465	1.448
LFT	0.	0.000	0.000	0.000	0.000
MID	0.	0.000	0.000	0.000	0.000
RGT	0.	0.000	0.000	0.000	0.000
LFT	757.	1.049	1.048	1.794	1.776
MID	757.	1.564	0.000	1.960	1.942
RGT	757.	0.794	0.793	1.737	1.719

T, COMPLETE, SRP RATIO

SEG	SUR. DIST. (NM)	TFP	TFB	TSP	TSB
LFT	-750.	0.885	0.884	0.777	0.769
MID	-750.	0.000	0.000	0.822	0.815
RGT	-750.	0.791	0.790	0.795	0.787
LFT	0.	0.000	0.000	0.000	0.000
MID	0.	0.000	0.000	0.000	0.000
RGT	0.	0.000	0.000	0.000	0.000
LFT	-431.	0.864	0.866	0.920	0.910
MID	-431.	0.000	0.000	0.941	0.931
RGT	-431.	0.866	0.869	0.925	0.915
LFT	-398.	0.890	0.893	0.924	0.914
MID	-398.	0.784	0.783	0.940	0.931
RGT	-398.	0.875	0.879	0.928	0.918
LFT	0.	0.000	0.000	0.000	0.000
MID	0.	0.000	0.000	0.000	0.000
RGT	0.	0.000	0.000	0.000	0.000
LFT	0.	0.854	0.855	0.936	0.925
MID	0.	0.822	0.823	0.936	0.926
RGT	0.	0.807	0.807	0.932	0.922
LFT	0.	0.000	0.000	0.000	0.000
MID	0.	0.000	0.000	0.000	0.000
RGT	0.	0.000	0.000	0.000	0.000
LFT	398.	0.860	0.863	0.923	0.912
MID	398.	0.713	0.713	0.932	0.922
RGT	398.	0.809	0.810	0.919	0.909
LFT	431.	0.862	0.865	0.923	0.913
MID	431.	0.000	0.000	0.930	0.921
RGT	431.	0.812	0.813	0.915	0.904
LFT	0.	0.000	0.000	0.000	0.000
MID	0.	0.000	0.000	0.000	0.000
RGT	0.	0.000	0.000	0.000	0.000
LFT	757.	0.771	0.770	0.794	0.786
MID	757.	0.000	0.000	0.867	0.859
RGT	757.	0.887	0.885	0.769	0.761

TF, LEFT, PRIMARY

FLT. NO. = 19 ENV. = 4 SSS= 7DEGC M1= 12DEGC DATE: 1124

SUR. DIST. (NM)	SRP ACTUAL(NM)	SRP RATIO
-750.	0.783	0.885
0.	0.000	0.000
-431.	0.430	0.864
-398.	0.421	0.890
0.	0.000	0.000
0.	0.273	0.854
0.	0.000	0.000
398.	0.479	0.860
431.	0.517	0.862
0.	0.000	0.000
757.	1.049	0.771

TF, LEFT, BACKUP

FLT. NO. = 19 ENV. = 4 SSS= 7DEGC M1= 12DEGC DATE: 1124

SUR. DIST. (NM)	SRP ACTUAL(NM)	SRP RATIO
-750.	0.782	0.884
0.	0.000	0.000
-431.	0.431	0.866
-398.	0.422	0.893
0.	0.000	0.000
0.	0.274	0.855
0.	0.000	0.000
398.	0.481	0.863
431.	0.519	0.865
0.	0.000	0.000
757.	1.048	0.770

TF, RIGHT, PRIMARY

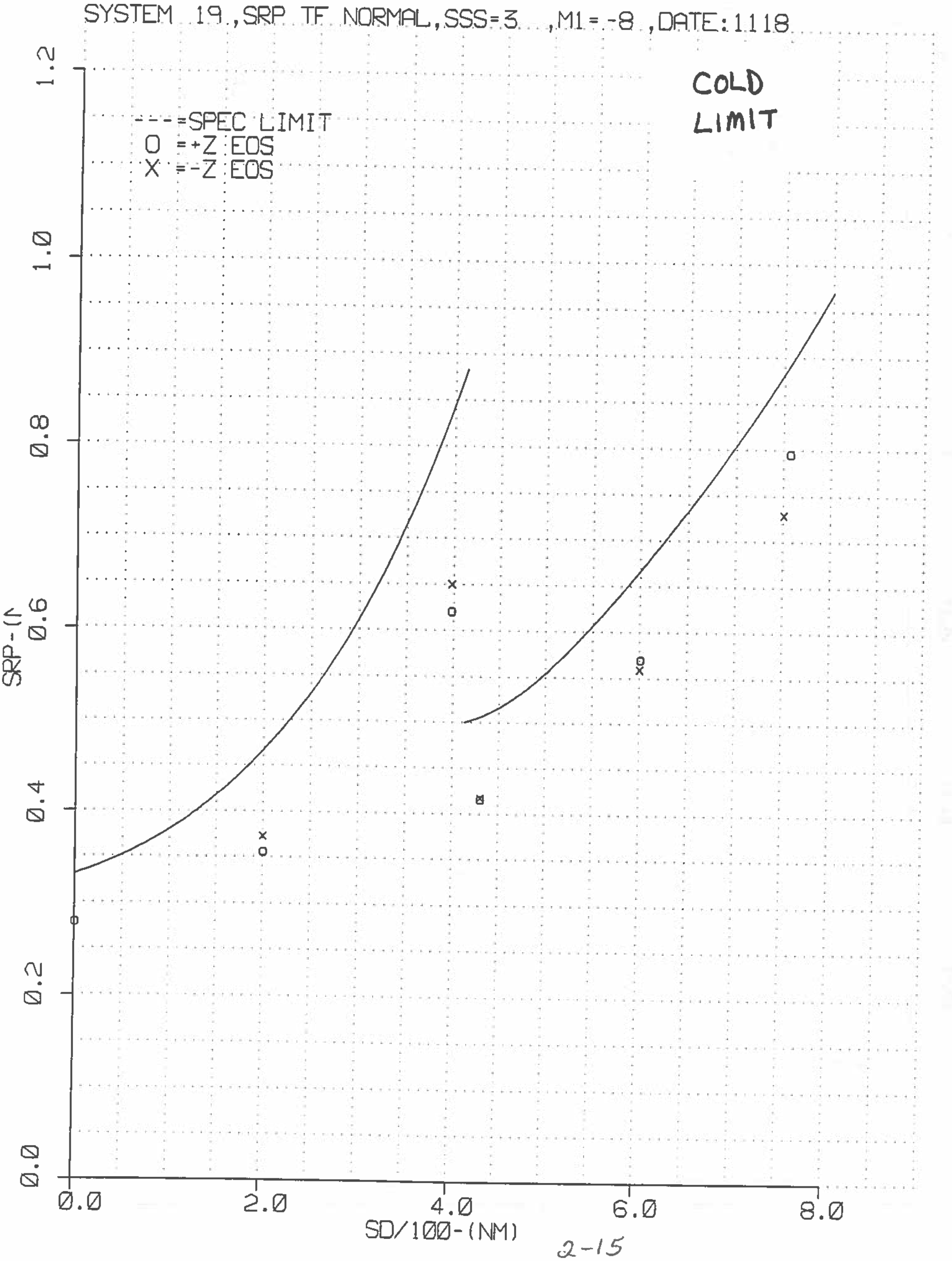
FLT. NO. = 19 ENV. = 4 SSS= 7DEGC M1= 12DEGC DATE: 1124

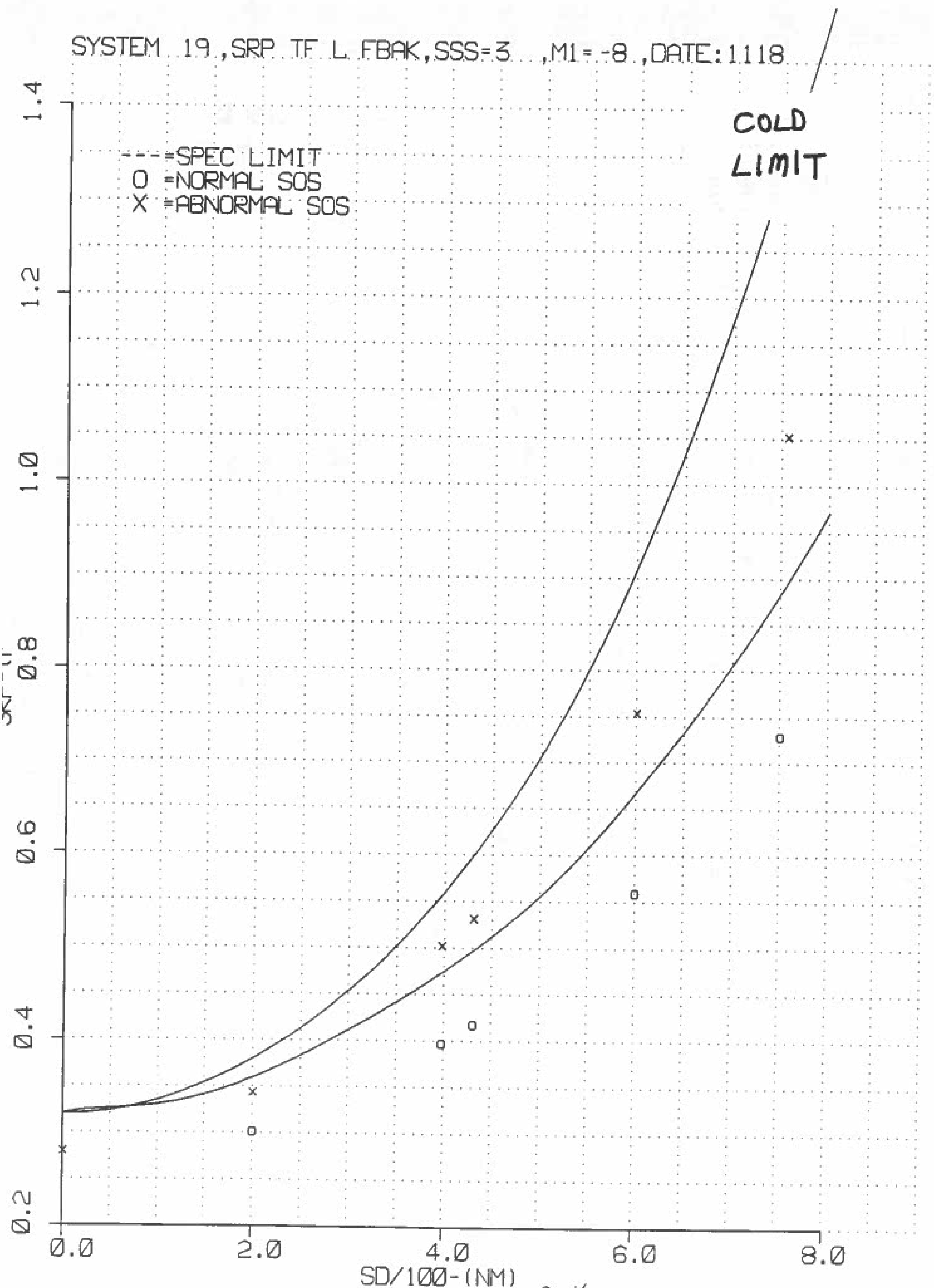
SUR. DIST. (NM)	SRP ACTUAL(NM)	SRP RATIO
-750.	1.060	0.791
0.	0.000	0.000
-431.	0.519	0.866
-398.	0.487	0.875
0.	0.000	0.000
0.	0.258	0.807
0.	0.000	0.000
398.	0.383	0.809
431.	0.404	0.812
0.	0.000	0.000
757.	0.794	0.887

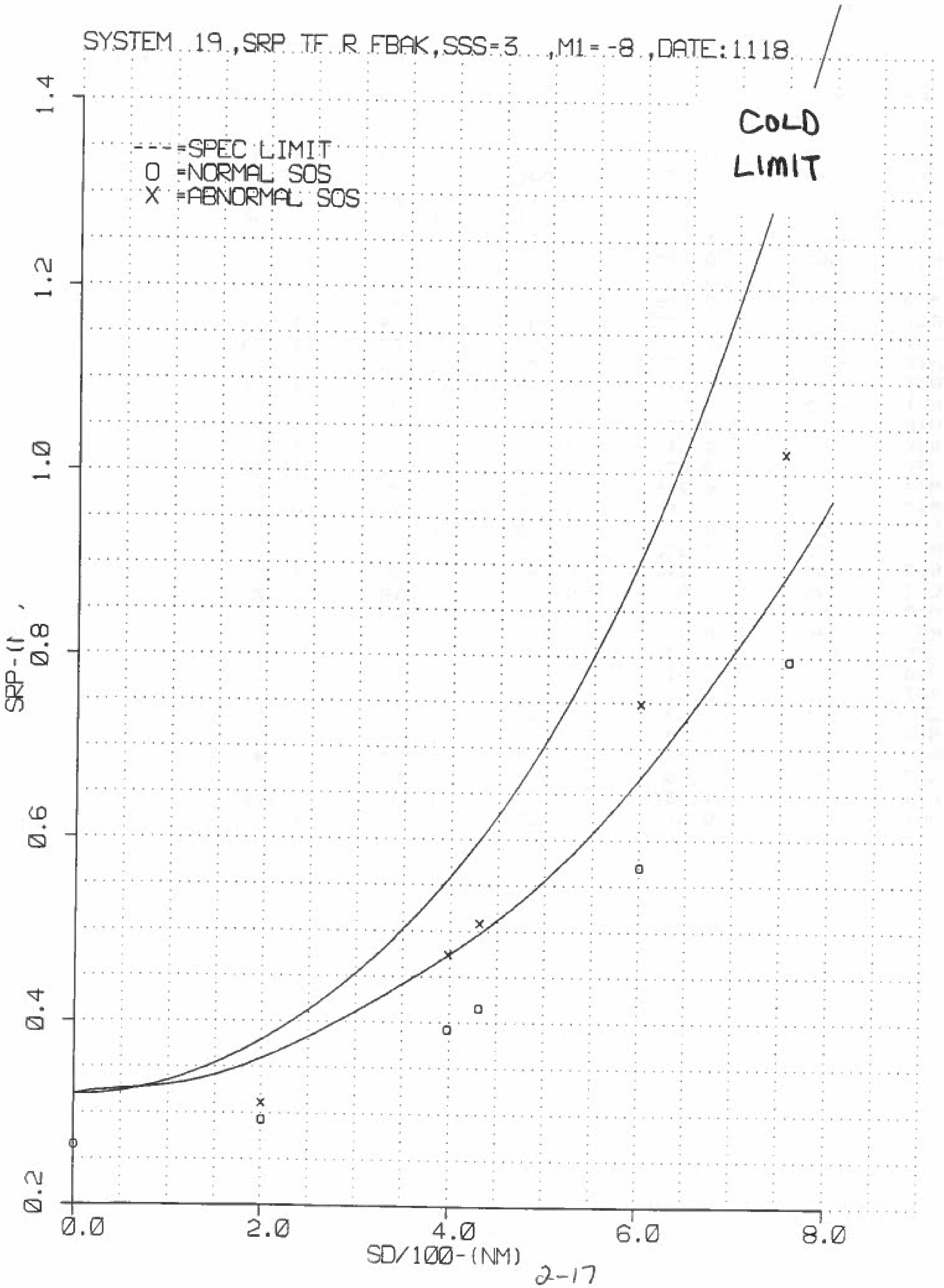
TF RIGHT, BACKUP

FLT. NO. = 19 ENV. = 4 SSS= 7DEGC M1= 12DEGC DATE: 1124

SUR. DIST. (NM)	SRP ACTUAL(NM)	SRP RATIO
-750.	1.059	0.790
0.	0.000	0.000
-431.	0.521	0.869
-398.	0.489	0.879
0.	0.000	0.000
0.	0.258	0.807
0.	0.000	0.000
398.	0.383	0.810
431.	0.404	0.813
0.	0.000	0.000
757.	0.793	0.885


SYSTEM 19 ,SRP TF NORMAL,SSS=3 ,M1=-8 ,DATE:1118
COLD LIMIT
----=SPEC LIMIT
O =+Z EOS
X =-Z EOS
SRP-(I)
SD/100-(NM)
0.0
0.2
0.4
0.6
0.8
1.0
1.2
0.0
2.0
4.0
6.0
8.0


SYSTEM 19 ,SRP TF L FBAK,SSS=3 ,M1=-8 ,DATE:1118
COLD LIMIT
----=SPEC LIMIT
O =NORMAL SOS
X =ABNORMAL SOS
1.4
1.2
1.0
0.8
0.6
0.4
0.2
0.0
2.0
4.0
6.0
8.0
SD/100-(NM)


SYSTEM 19 ,SRP TF R FBAK,SSS=3 ,M1= -8 ,DATE:1118
COLD LIMIT
----=SPEC LIMIT
O =NORMAL SOS
X =ABNORMAL SOS
SRP-(I
1.4
1.2
1.0
0.8
0.6
0.4
0.2
0.0
2.0
4.0
6.0
8.0
SD/100-(NM)

2-17

T, COMPLETE, SRP (NM)

FLT. NO. = 19 ENV. = 4 SSS= 3DEGC M1= -8DEGC DATE: 1118

SEG	SUR. DIST. (NM)	TFP	TFB	TSP	TSB
LFT	-750.	0.729	0.720	1.718	1.707
MID	-750.	1.258	0.000	1.828	1.817
RGT	-750.	1.022	1.017	1.765	1.754
LFT	-600.	0.559	0.551	1.707	1.696
MID	-600.	1.046	0.000	1.792	1.781
RGT	-600.	0.748	0.739	1.725	1.714
LFT	-431.	0.417	0.410	1.460	1.451
MID	-431.	0.656	0.000	1.494	1.485
RGT	-431.	0.508	0.501	1.469	1.459
LFT	-398.	0.397	0.390	1.407	1.398
MID	-398.	0.650	0.642	1.435	1.426
RGT	-398.	0.474	0.467	1.410	1.401
LFT	-200.	0.301	0.296	1.103	1.095
MID	-200.	0.373	0.366	1.109	1.101
RGT	-200.	0.311	0.306	1.100	1.093
LFT	0.	0.279	0.275	0.976	0.970
MID	0.	0.278	0.273	0.975	0.968
RGT	0.	0.265	0.260	0.973	0.966
LFT	200.	0.343	0.338	1.107	1.099
MID	200.	0.356	0.349	1.110	1.103
RGT	200.	0.292	0.288	1.103	1.096
LFT	398.	0.502	0.494	1.412	1.402
MID	398.	0.620	0.612	1.429	1.420
RGT	398.	0.392	0.386	1.403	1.394
LFT	431.	0.531	0.523	1.470	1.461
MID	431.	0.618	0.000	1.489	1.479
RGT	431.	0.416	0.409	1.460	1.450
LFT	601.	0.754	0.745	1.723	1.712
MID	601.	0.991	0.000	1.778	1.766
RGT	601.	0.570	0.562	1.705	1.693
LFT	757.	1.052	1.047	1.784	1.773
MID	757.	1.587	0.000	1.959	1.945
RGT	757.	0.795	0.787	1.723	1.712

T, COMPLETE, SRP RATIO

SEG	SUR. DIST. (NM)	TFP	TFB	TSP	TSB
LFT	-750.	0.824	0.813	0.764	0.759
MID	-750.	0.000	0.000	0.813	0.808
RGT	-750.	0.762	0.759	0.785	0.780
LFT	-600.	0.839	0.826	0.867	0.861
MID	-600.	0.000	0.000	0.910	0.904
RGT	-600.	0.823	0.812	0.876	0.871
LFT	-431.	0.839	0.825	0.912	0.906
MID	-431.	0.000	0.000	0.933	0.927
RGT	-431.	0.848	0.835	0.917	0.911
LFT	-398.	0.838	0.823	0.918	0.911
MID	-398.	0.774	0.765	0.935	0.929
RGT	-398.	0.851	0.839	0.919	0.913
LFT	-200.	0.838	0.823	0.920	0.913
MID	-200.	0.799	0.784	0.924	0.918
RGT	-200.	0.819	0.805	0.917	0.911
LFT	0.	0.873	0.858	0.930	0.923
MID	0.	0.841	0.826	0.928	0.922
RGT	0.	0.827	0.814	0.927	0.920
LFT	200.	0.904	0.889	0.923	0.916
MID	200.	0.761	0.748	0.925	0.919
RGT	200.	0.813	0.800	0.920	0.913
LFT	398.	0.901	0.888	0.921	0.914
MID	398.	0.740	0.729	0.932	0.926
RGT	398.	0.829	0.815	0.915	0.909
LFT	431.	0.885	0.872	0.918	0.912
MID	431.	0.000	0.000	0.930	0.924
RGT	431.	0.836	0.822	0.911	0.905
LFT	601.	0.827	0.817	0.874	0.869
MID	601.	0.000	0.000	0.902	0.896
RGT	601.	0.853	0.842	0.865	0.859
LFT	757.	0.773	0.769	0.789	0.784
MID	757.	0.000	0.000	0.866	0.861
RGT	757.	0.888	0.879	0.762	0.757

TF, LEFT, PRIMARY

FLT. NO. = 19 ENV. = 4 SSS= 3DEGC M1= -8DEGC DATE: 1118

SUR. DIST. (NM)	SRP ACTUAL(NM)	SRP RATIO
-750.	0.729	0.824
-600.	0.559	0.839
-431.	0.417	0.839
-398.	0.397	0.838
-200.	0.301	0.838
0.	0.279	0.873
200.	0.343	0.904
398.	0.502	0.901
431.	0.531	0.885
601.	0.754	0.827
757.	1.052	0.773

TF, LEFT, BACKUP

FLT. NO. = 19 ENV. = 4 SSS= 3DEGC M1= -8DEGC DATE: 1118

SUR. DIST. (NM)	SRP ACTUAL(NM)	SRP RATIO
-750.	0.720	0.813
-600.	0.551	0.826
-431.	0.410	0.825
-398.	0.390	0.823
-200.	0.296	0.823
0.	0.275	0.858
200.	0.338	0.889
398.	0.494	0.888
431.	0.523	0.872
601.	0.745	0.817
757.	1.047	0.769

TF, RIGHT, PRIMARY

FLT. NO. = 19 ENV. = 4 SSS= 3DEGC M1= -8DEGC DATE: 1118

SUR. DIST. (NM)	SRP ACTUAL(NM)	SRP RATIO
-750.	1.022	0.762
-600.	0.748	0.823
-431.	0.508	0.848
-398.	0.474	0.851
-200.	0.311	0.819
0.	0.265	0.827
200.	0.292	0.813
398.	0.392	0.829
431.	0.416	0.836
601.	0.570	0.853
757.	0.795	0.888

TF RIGHT, BACKUP

FLT. NO. = 19 ENV. = 4 SSS= 3DEGC M1= -8DEGC DATE: 1118

SUR. DIST. (NM)	SRP ACTUAL(NM)	SRP RATIO
-750.	1.017	0.759
-600.	0.739	0.812
-431.	0.501	0.835
-398.	0.467	0.839
-200.	0.306	0.805
0.	0.260	0.814
200.	0.288	0.800
398.	0.386	0.815
431.	0.409	0.822
601.	0.562	0.842
757.	0.787	0.879

2.2 Geometric Resolution (Cont'd)

2.2.2 Fine Geometric Resolution - Daytime Visual (3.2.1.1.2.1)

2.2.2.1 Baseline (Orbit Nominal)

Effective with OLS 18 the nominal environment is no longer part of OLS testing.

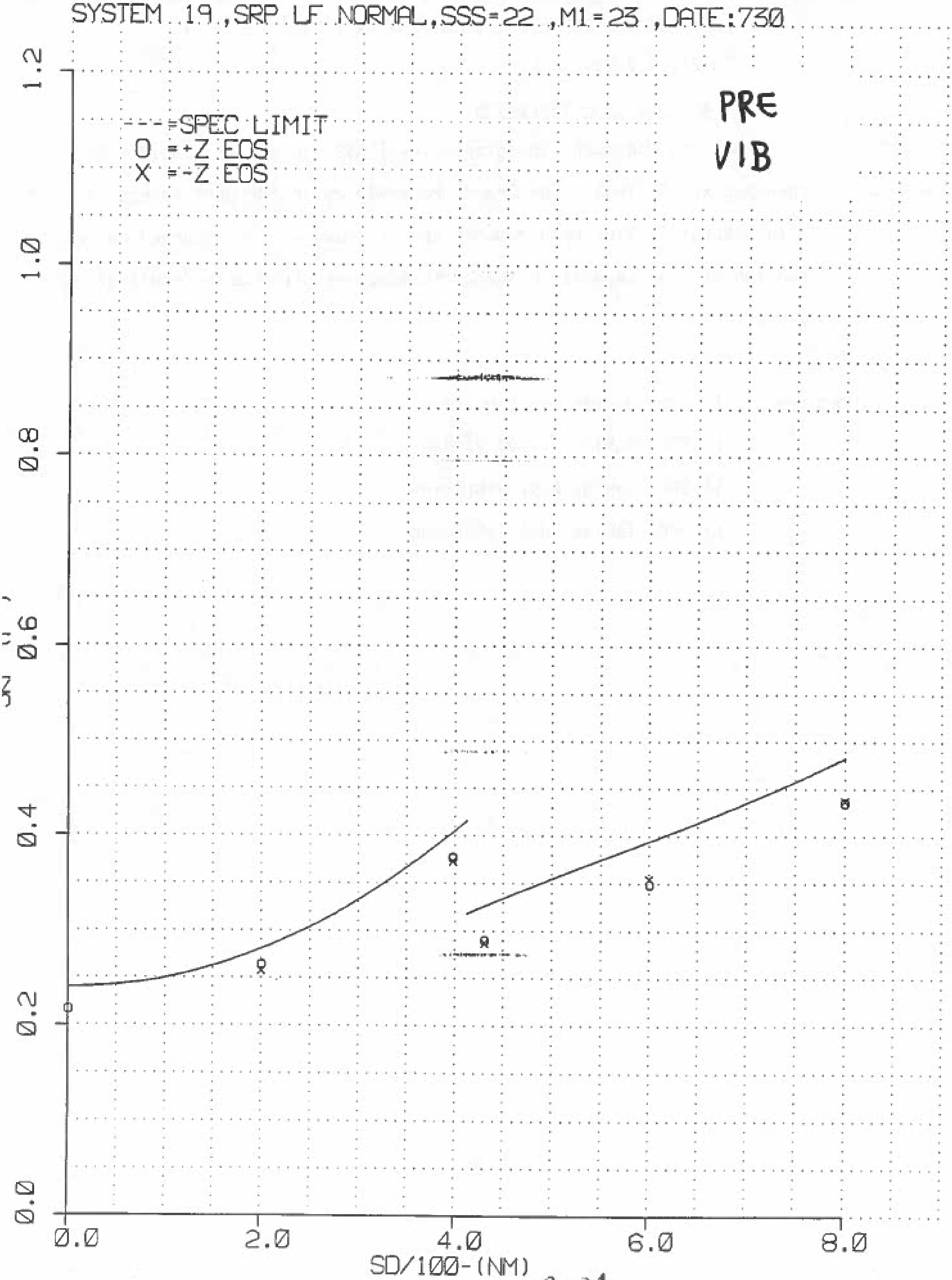
2.2 Geometric Resolution (Cont'd)

2.2.2 Fine Geometric Resolution - Daytime Visual (Cont'd) (3.2.1.1.2.1)

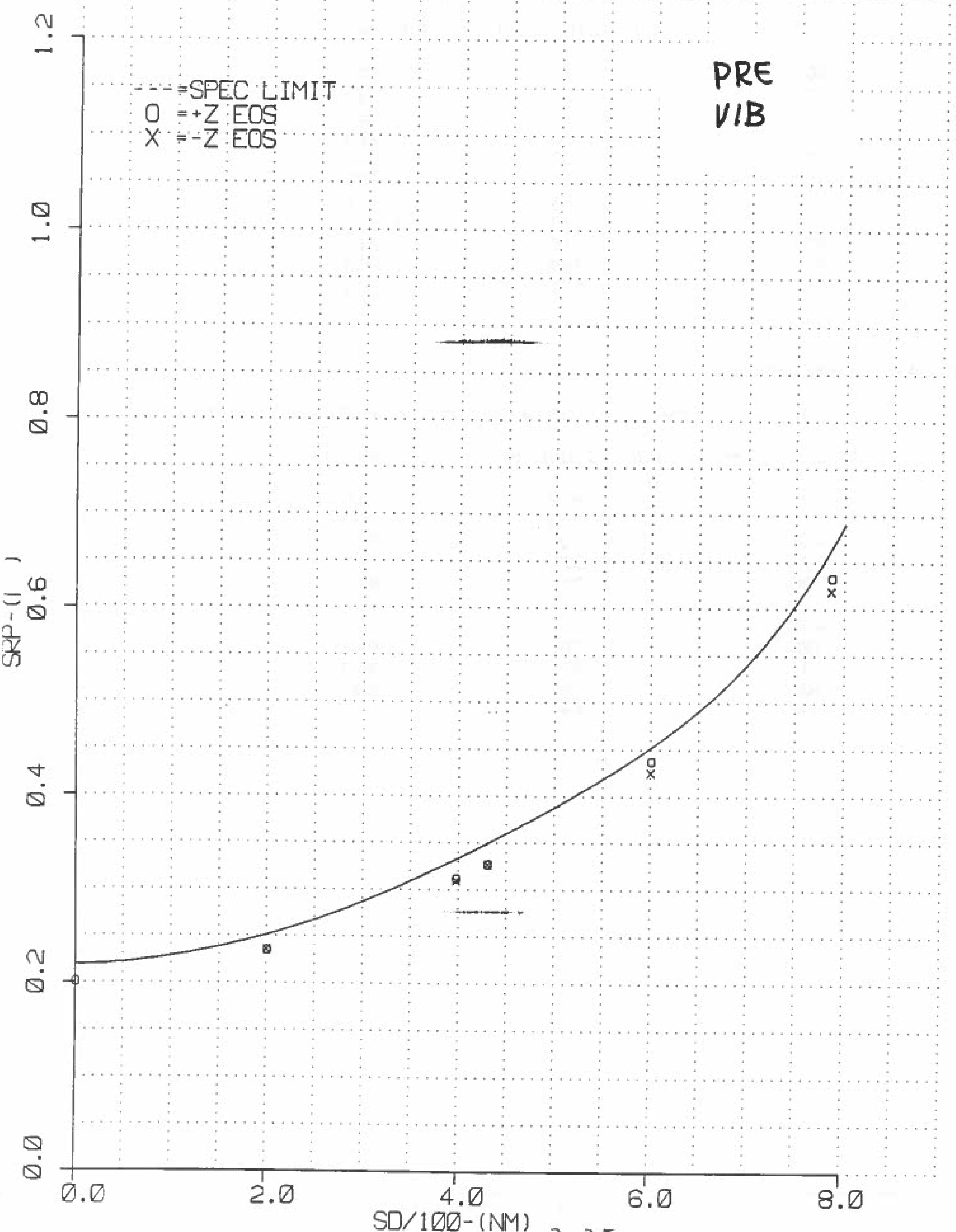
2.2.2.2 Acceptance - Vibration

OLS #19 underwent Acceptance-level SSS vibration on August 24 thru August 26, 1993. The Pre-to-Post Vibration SRP performance is within Specification requirements and is shown on the attached curves and tables. No changes in SRP performance occurred as a result of vibration.

ATTACHMENTS: LF SRP Curves Pre-Vibration
LF SRP Tables Pre-Vibration
LF SRP Curves Post-Vibration
LF SRP Tables Post-Vibration


SYSTEM 19 ,SRP LF NORMAL,SSS=22 ,M1=23 ,DATE:730
---=SPEC LIMIT
O =+Z EOS
X =-Z EOS
PRE
VIB
0.0
0.2
0.4
0.6
0.8
1.0
1.2
0.0
2.0
4.0
6.0
8.0
SD/100-(NM)

SYSTEM 19, SRP LF FBACK, SSS=22, M1=23, DATE:730



2-25

LF, DAY, NORMAL, PRIMARY

FLT. NO. = 19 ENV. = 2 SSS= 22DEGC M1= 23DEGC DATE: 730

SUR. DIST. (NM)	SRP ACTUAL(NM)	SRP RATIO
-800.	0.437	0.905
-600.	0.355	0.899
-431.	0.287	0.880
-398.	0.373	0.924
-200.	0.257	0.917
0.	0.216	0.902
200.	0.264	0.941
398.	0.377	0.934
431.	0.290	0.889
601.	0.349	0.885
800.	0.435	0.901

LF, DAY, NORMAL, BACKUP

FLT. NO. = 19 ENV. = 2 SSS= 22DEGC M1= 23DEGC DATE: 730

SUR. DIST. (NM)	SRP ACTUAL(NM)	SRP RATIO
-800.	0.442	0.916
-600.	0.356	0.903
-431.	0.289	0.885
-398.	0.377	0.933
-200.	0.259	0.923
0.	0.217	0.906
200.	0.266	0.947
398.	0.380	0.943
431.	0.291	0.893
601.	0.351	0.888
800.	0.440	0.912

LF, DAY, FALLBACK, PRIMARY

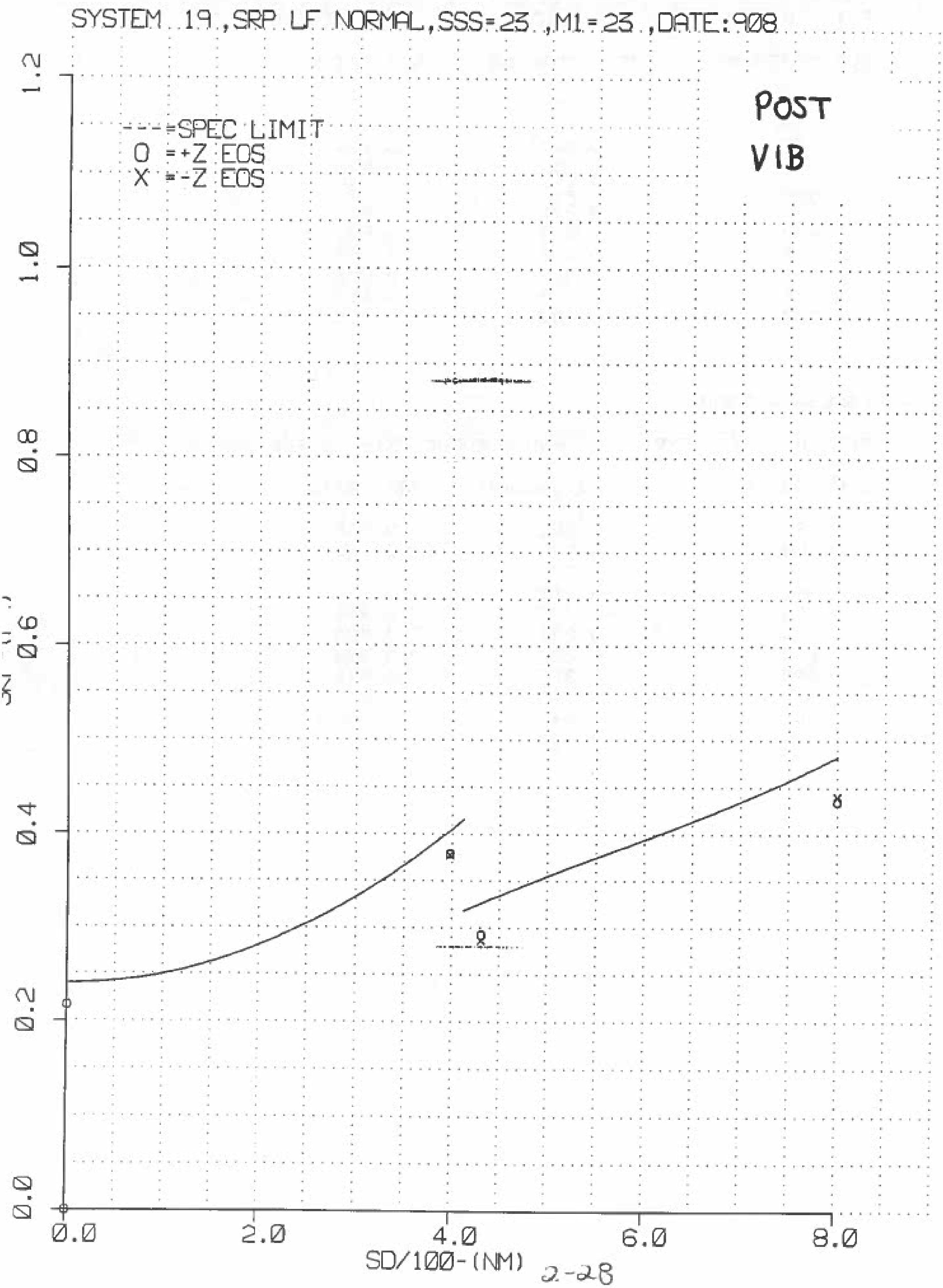
FLT. NO. = 19 ENV. = 2 SSS= 22DEGC M1= 23DEGC DATE: 730

SUR. DIST. (NM)	SRP ACTUAL(NM)	SRP RATIO
-787.	0.619	0.932
-600.	0.425	0.941
-431.	0.327	0.934
-398.	0.309	0.930
-200.	0.235	0.937
0.	0.201	0.916
200.	0.235	0.935
398.	0.311	0.937
431.	0.327	0.935
601.	0.438	0.967
788.	0.633	0.951

LF, DAY, FALLBACK, BACKUP

FLT. NO. = 19 ENV. = 2 SSS= 22DEGC M1= 23DEGC DATE: 730

SUR. DIST. (NM)	SRP ACTUAL(NM)	SRP RATIO
-787.	0.623	0.938
-600.	0.430	0.951
-431.	0.328	0.939
-398.	0.311	0.935
-200.	0.236	0.941
0.	0.201	0.920
200.	0.235	0.935
398.	0.313	0.942
431.	0.329	0.940
601.	0.442	0.978
788.	0.637	0.957



SYSTEM 19 ,SRP LF NORMAL,SSS=23 ,M1=23 ,DATE:908
----=SPEC LIMIT
O =+Z EOS
X =-Z EOS
POST
VIB
0.0
0.2
0.4
0.6
0.8
1.0
1.2
0.0
2.0
4.0
6.0
8.0
SD/100-(NM)

2-28

LF, DAY, NORMAL, PRIMARY

FLT. NO. = 19 ENV. = 2 SSS= 23DEGC M1= 23DEGC DATE: 908

SUR. DIST. (NM)	SRP ACTUAL(NM)	SRP RATIO
-800.	0.440	0.911
0.	0.000	0.000
-431.	0.286	0.878
-398.	0.378	0.935
0.	0.000	0.000
0.	0.216	0.902
0.	0.000	0.000
398.	0.379	0.939
431.	0.292	0.895
0.	0.000	0.000
800.	0.436	0.902

LF, DAY, NORMAL, BACKUP

FLT. NO. = 19 ENV. = 2 SSS= 23DEGC M1= 23DEGC DATE: 908

SUR. DIST. (NM)	SRP ACTUAL(NM)	SRP RATIO
-800.	0.442	0.915
0.	0.000	0.000
-431.	0.287	0.880
-398.	0.379	0.938
0.	0.000	0.000
0.	0.216	0.902
0.	0.000	0.000
398.	0.380	0.941
431.	0.293	0.897
0.	0.000	0.000
800.	0.437	0.905

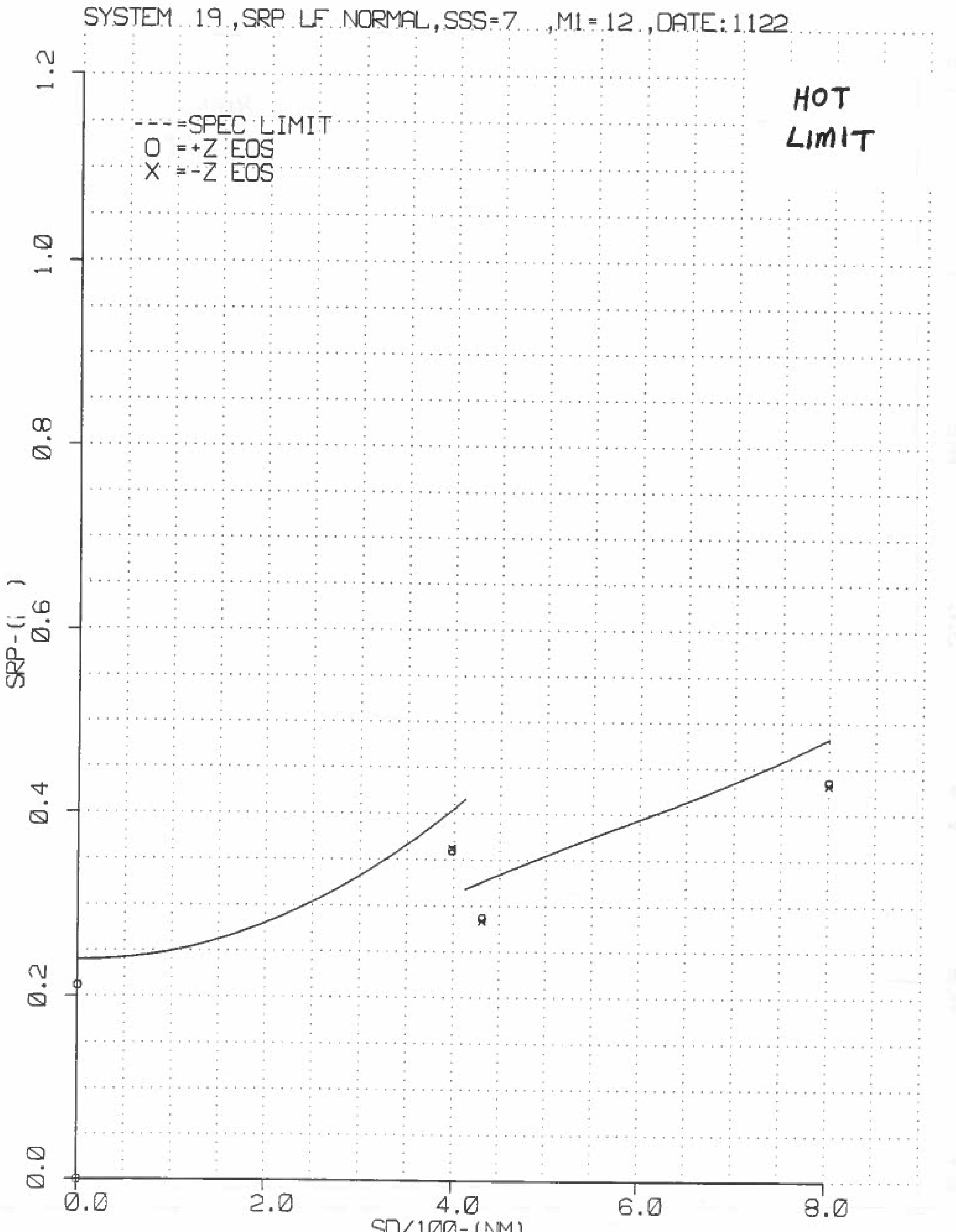
2.2 Geometric Resolution (Cont'd)

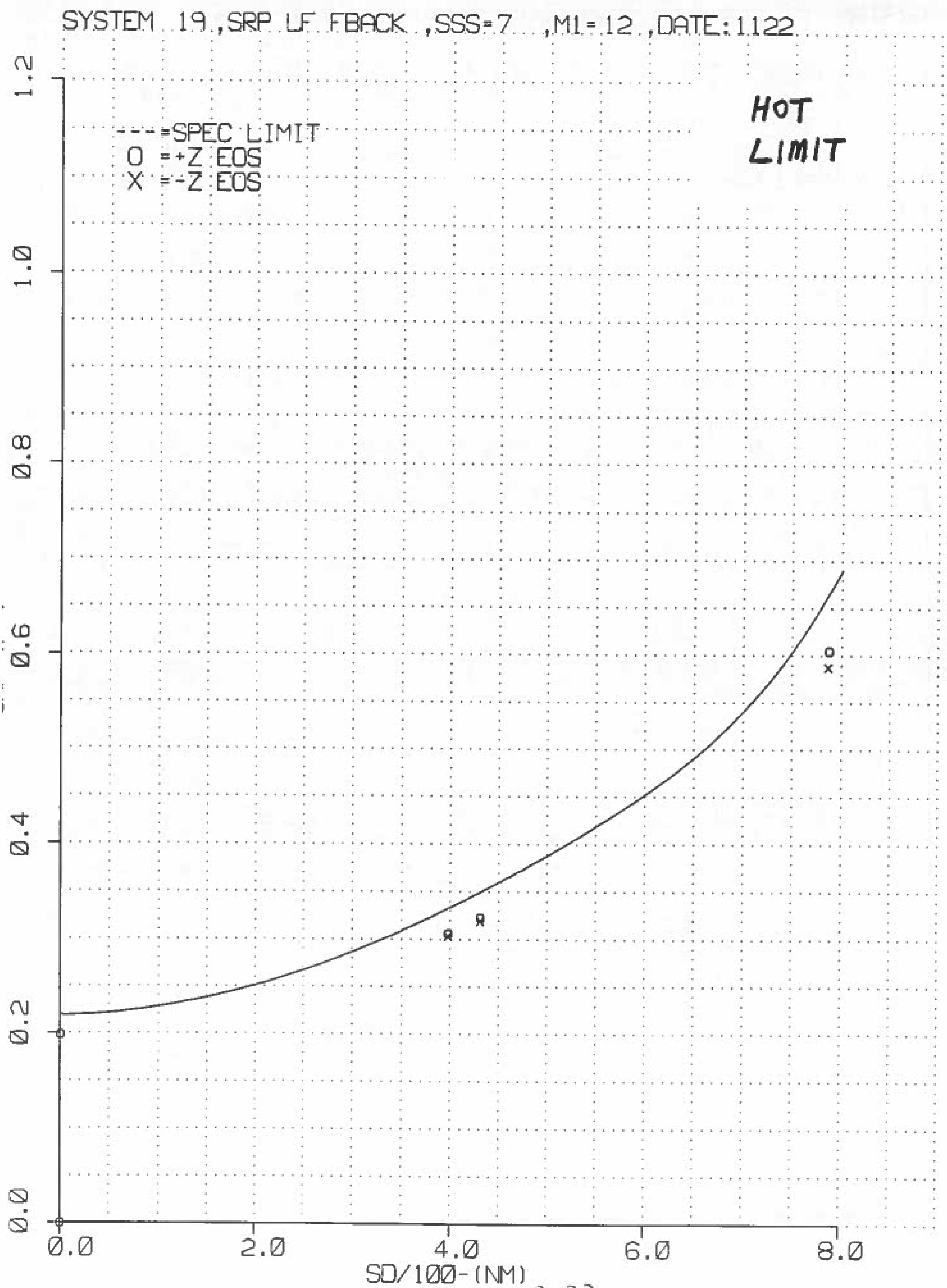
2.2.2 Fine Geometric Resolution - Daytime Visual (Cont'd) (3.2.1.1.2.1)

2.2.2.3 Acceptance - Thermal Vacuum

OLS #19 LF SRP is within the specification limits in both Primary and Redundant configurations.

ATTACHMENTS: LF SRP Curve Hot Limit
LF SRP Tables Hot Limit
LF SRP Curves Cold Limit
LF SRP Tables Cold Limit


SYSTEM 19 ,SRP LF NORMAL,SSS=7 ,M1=12 ,DATE:1122
HOT LIMIT
----=SPEC LIMIT
O =+Z EOS
X =-Z EOS
SRP-( )
0.0
0.2
0.4
0.6
0.8
1.0
1.2
0.0
2.0
4.0
6.0
8.0
SD/100-(NM)


SYSTEM 19 ,SRP LF FBACK ,SSS=7 ,M1=12 ,DATE:1122
HOT LIMIT
----=SPEC LIMIT
O =+Z EOS
X =-Z EOS
1.2
1.0
0.8
0.6
0.4
0.2
0.0
0.0
2.0
4.0
6.0
8.0
SD/100-(NM)

LF, DAY, NORMAL, PRIMARY

FLT. NO. = 19 ENV. = 4 SSS= 7DEGC M1= 12DEGC DATE: 1122

SUR. DIST. (NM)	SRP ACTUAL(NM)	SRP RATIO
-800.	0.432	0.894
0.	0.000	0.000
-431.	0.283	0.869
-398.	0.362	0.897
0.	0.000	0.000
0.	0.212	0.882
0.	0.000	0.000
398.	0.360	0.892
431.	0.286	0.878
0.	0.000	0.000
800.	0.435	0.901

LF, DAY, NORMAL, BACKUP

FLT. NO. = 19 ENV. = 4 SSS= 7DEGC M1= 12DEGC DATE: 1122

SUR. DIST. (NM)	SRP ACTUAL(NM)	SRP RATIO
-800.	0.431	0.894
0.	0.000	0.000
-431.	0.283	0.869
-398.	0.362	0.897
0.	0.000	0.000
0.	0.211	0.881
0.	0.000	0.000
398.	0.360	0.892
431.	0.286	0.878
0.	0.000	0.000
800.	0.435	0.900

LF, DAY, FALLBACK, PRIMARY

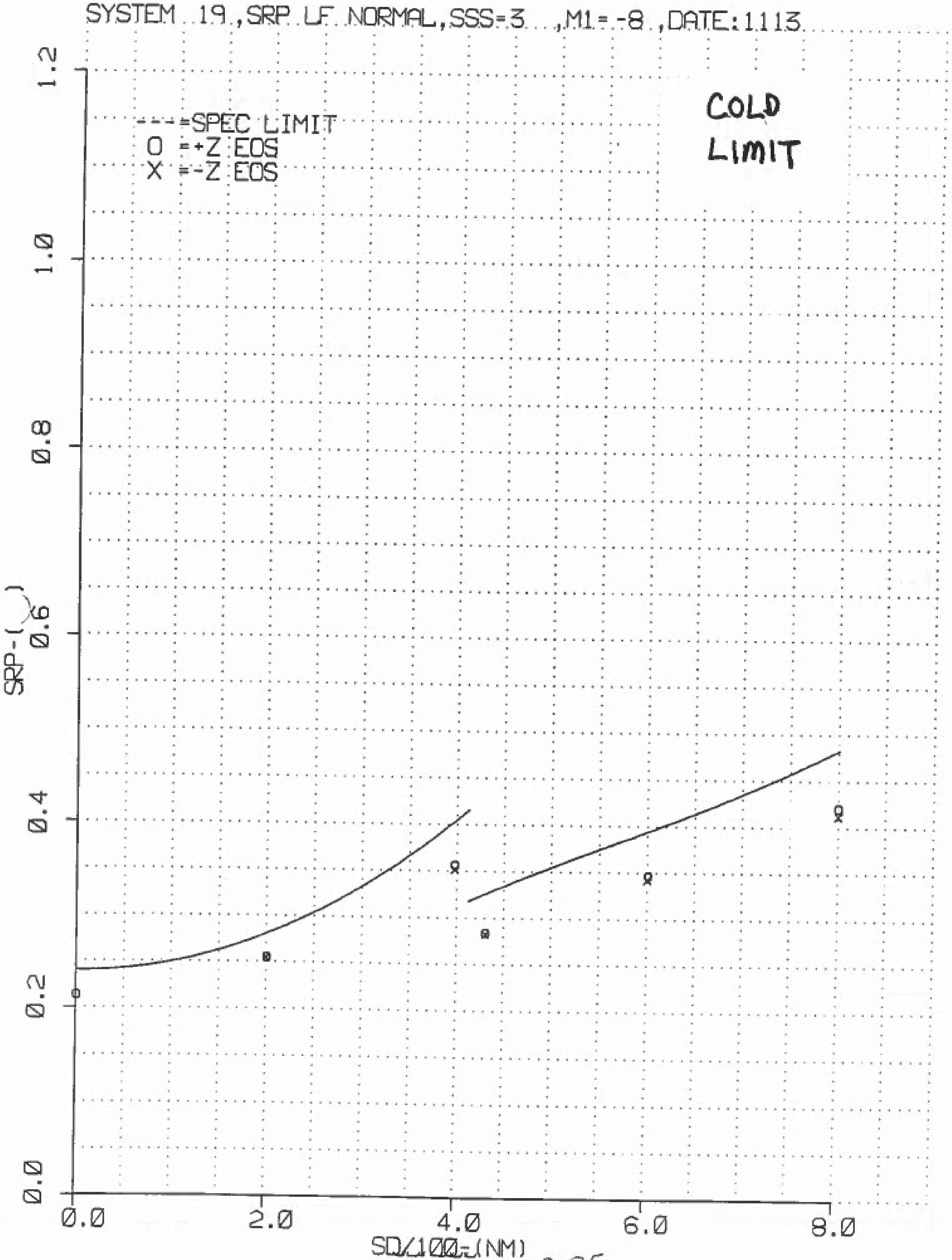
FLT. NO. = 19 ENV. = 4 SSS= 7DEGC M1= 12DEGC DATE: 1122

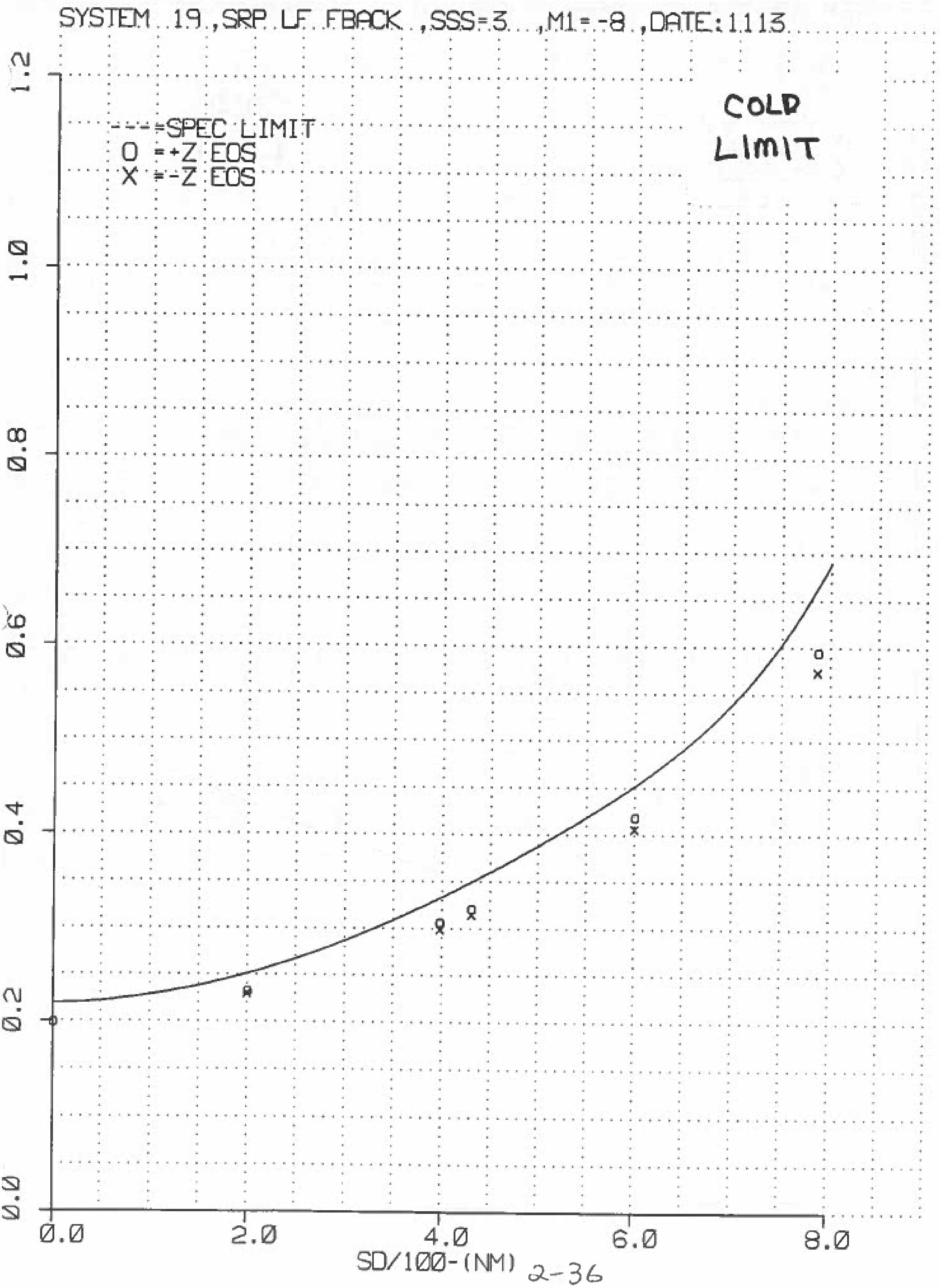
SUR. DIST. (NM)	SRP ACTUAL(NM)	SRP RATIO
-787.	0.588	0.885
0.	0.000	0.000
-431.	0.319	0.913
-398.	0.303	0.912
0.	0.000	0.000
0.	0.198	0.906
0.	0.000	0.000
398.	0.306	0.920
431.	0.322	0.921
0.	0.000	0.000
788.	0.605	0.909

LF, DAY, FALLBACK, BACKUP

FLT. NO. = 19 ENV. = 4 SSS= 7DEGC M1= 12DEGC DATE: 1122

SUR. DIST. (NM)	SRP ACTUAL(NM)	SRP RATIO
-787.	0.586	0.882
0.	0.000	0.000
-431.	0.319	0.912
-398.	0.303	0.911
0.	0.000	0.000
0.	0.198	0.905
0.	0.000	0.000
398.	0.305	0.919
431.	0.322	0.920
0.	0.000	0.000
788.	0.603	0.906


SYSTEM 19, SRP LF NORMAL, SSS=3 , M1= -8 , DATE: 1113
COLD LIMIT
----=SPEC LIMIT
O =+Z EOS
X =-Z EOS
SRP-( )
0.0
0.2
0.4
0.6
0.8
1.0
1.2
0.0
2.0
4.0
6.0
8.0
SD/100-(NM)



SYSTEM 19 ,SRP LF FBACK ,SSS=3 ,M1=-8 ,DATE:1113
----=SPEC LIMIT
O =+Z EOS
X =-Z EOS
COLD LIMIT
1.2
1.0
0.8
0.6
0.4
0.2
0.0
0.0
2.0
4.0
6.0
8.0
SD/100-(NM)

LF, DAY, NORMAL, PRIMARY

FLT. NO. = 19 ENV. = 4 SSS= 3DEGC M1= -8DEGC DATE: 1113

SUR. DIST. (NM)	SRP ACTUAL(NM)	SRP RATIO
-800.	0.412	0.854
-600.	0.343	0.869
-431.	0.283	0.866
-398.	0.352	0.871
-200.	0.254	0.907
0.	0.213	0.889
200.	0.255	0.908
398.	0.356	0.884
431.	0.284	0.869
601.	0.347	0.878
800.	0.421	0.872

LF, DAY, NORMAL, BACKUP

FLT. NO. = 19 ENV. = 4 SSS= 3DEGC M1= -8DEGC DATE: 1113

SUR. DIST. (NM)	SRP ACTUAL(NM)	SRP RATIO
-800.	0.412	0.853
-600.	0.343	0.869
-431.	0.283	0.867
-398.	0.351	0.870
-200.	0.254	0.906
0.	0.213	0.888
200.	0.254	0.907
398.	0.356	0.883
431.	0.284	0.870
601.	0.347	0.878
800.	0.420	0.871

LF, DAY, FALLBACK, PRIMARY

FLT. NO. = 19 ENV. = 4 SSS= 3DEGC M1= -8DEGC DATE: 1113

SUR. DIST. (NM)	SRP ACTUAL (NM)	SRP RATIO
-787.	0.574	0.864
-600.	0.406	0.899
-431.	0.315	0.900
-398.	0.298	0.897
-200.	0.230	0.916
0.	0.199	0.907
200.	0.232	0.924
398.	0.306	0.921
431.	0.321	0.917
601.	0.418	0.925
788.	0.595	0.893

LF, DAY, FALLBACK, BACKUP

FLT. NO. = 19 ENV. = 4 SSS= 3DEGC M1= -8DEGC DATE: 1113

SUR. DIST. (NM)	SRP ACTUAL (NM)	SRP RATIO
-787.	0.572	0.862
-600.	0.405	0.897
-431.	0.314	0.898
-398.	0.298	0.897
-200.	0.229	0.915
0.	0.199	0.907
200.	0.232	0.924
398.	0.306	0.920
431.	0.320	0.916
601.	0.418	0.924
788.	0.593	0.891

2.2 Geometric Resolution (Cont'd)

2.2.3 Smoothed Geometric Resolution - Infrared (3.2.1.1.2.2)

2.2.3.1 Baseline (Orbit Nominal)

Effective with OLS 18 the nominal environment is no longer part of OLS testing.

2.2.3 Smoothed Geometric Resolution - Infrared (Cont'd) (3.2.1.1.2.2)

2.2.3.2 Acceptance - Vibration

Effective with OLS 18 previbration testing is no longer done on the T channel. The T channel is accepted by similarity to OLS's 12 thru 17 contingent on all other alignment/synchronization and MTF data being in spec and typical of the performance of prior OLS units.

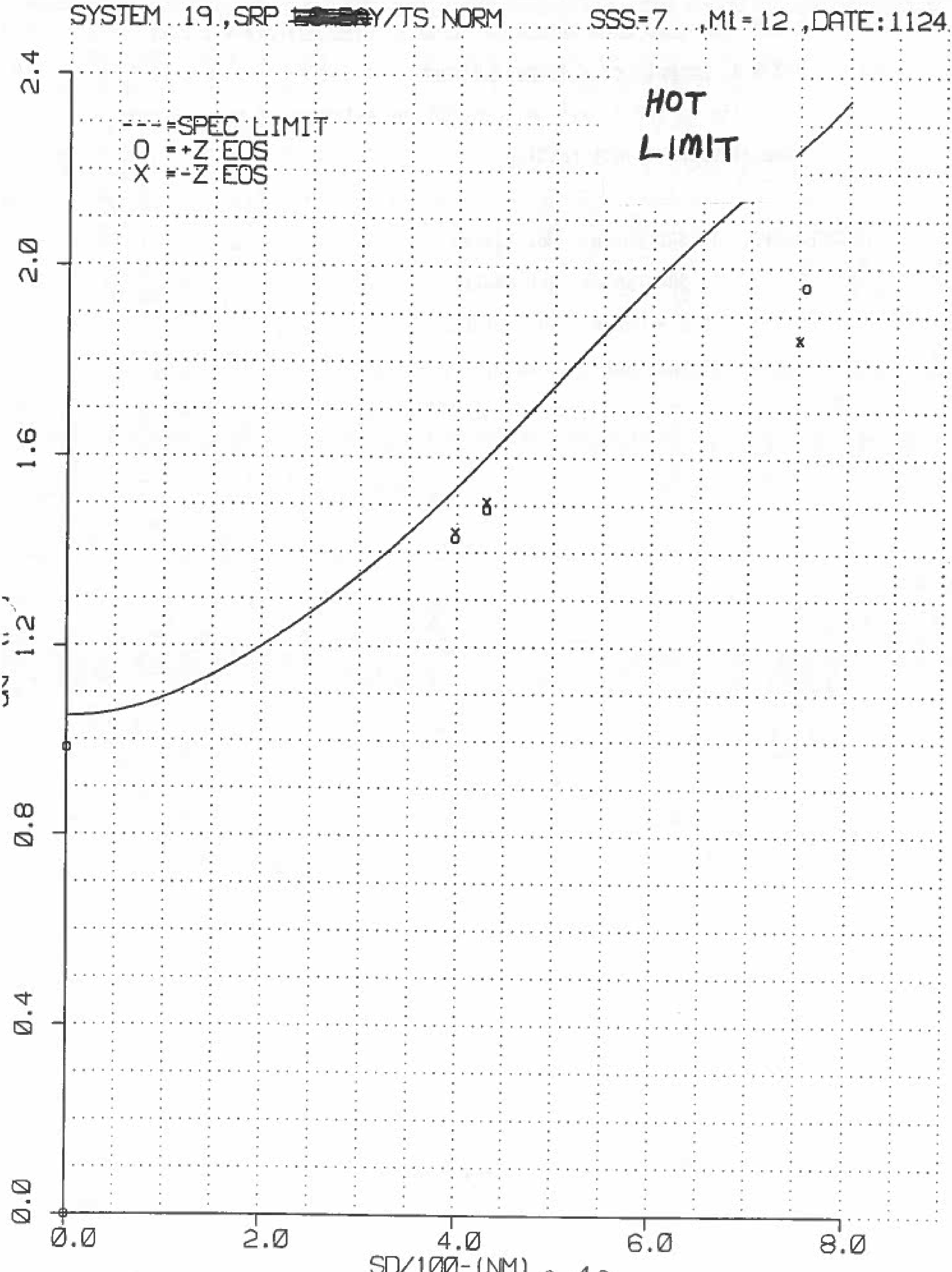
2.2 Geometric Resolution (Cont'd)

2.2.3 Smoothed Geometric Resolution - Infrared (3.2.1.1.2.2)

2.2.3.3 Acceptance - Thermal Vacuum

The TS SRP is within spec for the extremes of hot and cold Thermal Vacuum limit testing.

ATTACHMENTS:	TS SRP Curve	Hot Limits
	TS SRP Tables	Hot Limits
	TS SRP Curve	Cold Limits
	TS SRP Tables	Cold Limits



SYSTEM 19, SRP [redacted]Y/TS NORM
SSS=7, M1=12, DATE:1124
----=SPEC LIMIT
O =+Z EOS
X =-Z EOS
HOT LIMIT
2.4
2.0
1.6
1.2
0.8
0.4
0.0
0.0
2.0
4.0
6.0
8.0
SD/100-(NM)

TS, MID, PRIMARY

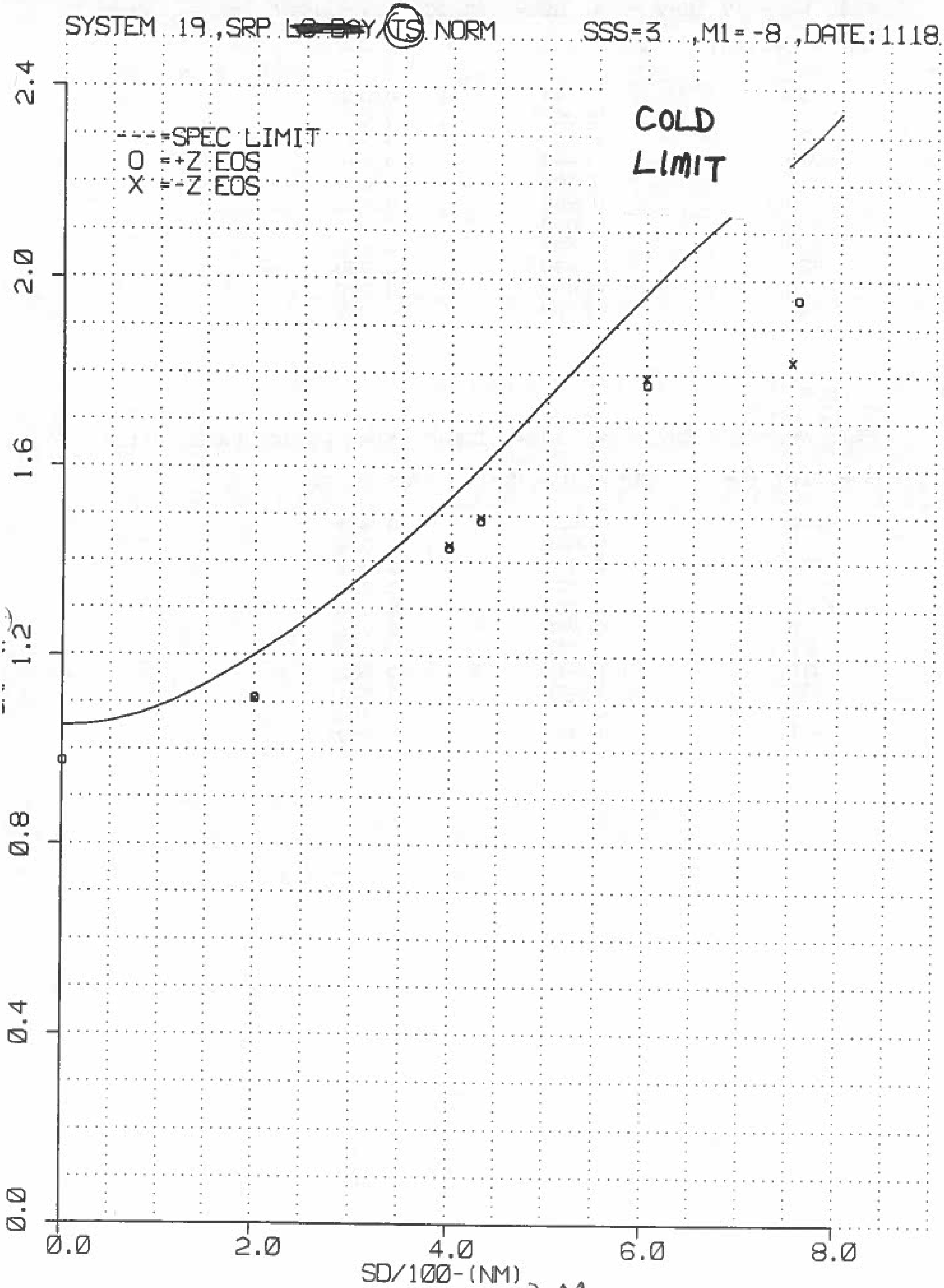
FLT. NO. = 19 ENV. = 4 SSS= 7DEGC M1= 12DEGC DATE: 1124

SUR. DIST. (NM)	SRP ACTUAL(NM)	SRP RATIO
-750.	1.849	0.822
0.	0.000	0.000
-431.	1.506	0.941
-398.	1.442	0.940
0.	0.000	0.000
0.	0.983	0.936
0.	0.000	0.000
398.	1.429	0.932
431.	1.490	0.930
0.	0.000	0.000
757.	1.960	0.867

TS, MID, BACKUP

FLT. NO. = 19 ENV. = 4 SSS= 7DEGC M1= 12DEGC DATE: 1124

SUR. DIST. (NM)	SRP ACTUAL(NM)	SRP RATIO
-750.	1.832	0.815
0.	0.000	0.000
-431.	1.491	0.931
-398.	1.427	0.931
0.	0.000	0.000
0.	0.972	0.926
0.	0.000	0.000
398.	1.414	0.922
431.	1.475	0.921
0.	0.000	0.000
757.	1.942	0.859



SYSTEM 19, SRP LO-DAY/(TS) NORM SSS=3 ,M1=-8 ,DATE:1118
----=SPEC LIMIT
O =+Z EOS
X =-Z EOS
COLD LIMIT
2.4
2.0
1.6
1.2
0.8
0.4
0.0
0.0
2.0
4.0
6.0
8.0
SD/100-(NM)

TS, MID, PRIMARY

FLT. NO. = 19 ENV. = 4 SSS= 3DEGC M1= -8DEGC DATE: 1118

SUR. DIST. (NM)	SRP ACTUAL(NM)	SRP RATIO
-750.	1.828	0.813
-600.	1.792	0.910
-431.	1.494	0.933
-398.	1.435	0.935
-200.	1.109	0.924
0.	0.975	0.928
200.	1.110	0.925
398.	1.429	0.932
431.	1.489	0.930
601.	1.778	0.902
757.	1.959	0.866

TS, MID, BACKUP

FLT. NO. = 19 ENV. = 4 SSS= 3DEGC M1= -8DEGC DATE: 1118

SUR. DIST. (NM)	SRP ACTUAL(NM)	SRP RATIO
-750.	1.817	0.808
-600.	1.781	0.904
-431.	1.485	0.927
-398.	1.426	0.929
-200.	1.101	0.918
0.	0.968	0.922
200.	1.103	0.919
398.	1.420	0.926
431.	1.479	0.924
601.	1.766	0.896
757.	1.945	0.861

2.2 Geometric Resolution (Cont'd)

2.2.4 Smoothed Geometric Resolution - Daytime Visual (3.2.1.1.2.2)

2.2.4.1 Baseline (Orbit Nominal)

Effective with OLS 18 the nominal environment is no longer part of OLS testing.

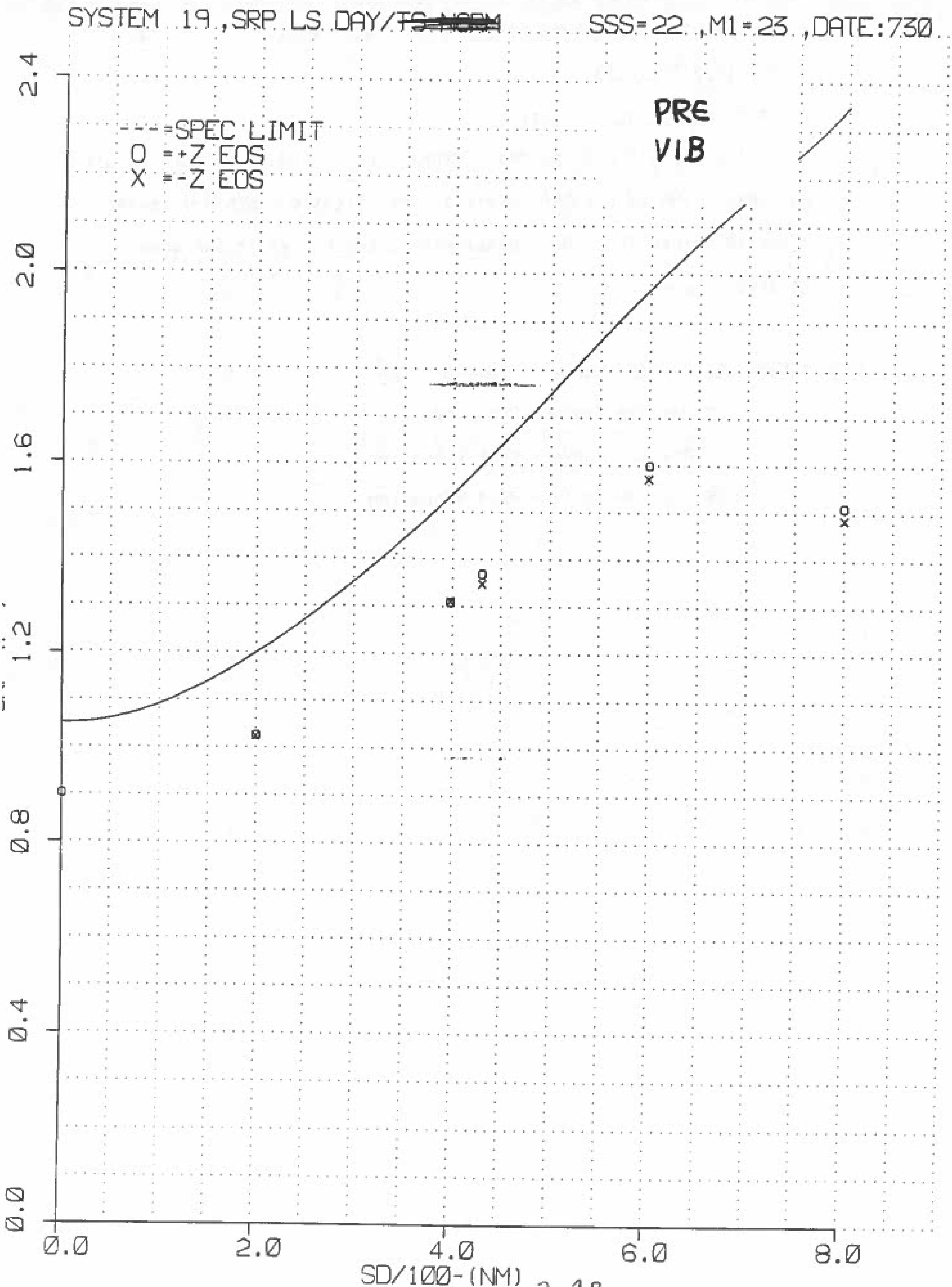
2.2 Geometric Resolution (Cont'd)

2.2.4 Smoothed Geometric Resolution - Daytime Visual (Cont'd) (3.2.1.1.2.2)

2.2.4.2 Acceptance - Vibration

The OLS #19 SSS underwent vibrations on August 24 thru August 26, 1993. The LS Day SRP is within specification both before and after SSS vibration. No vibration-related changes in SRP were observed.

ATTACHMENTS:	LS Day SRP Curve	Pre-Vibration
	LS Day SRP Tables	Pre-Vibration
	LS Day SRP Curve	Post-Vibration
	LS Day SRP Table	Post-Vibration



SYSTEM 19 ,SRP LS DAY/TS NORM
SSS=22 ,M1=23 ,DATE:730
----=SPEC LIMIT
O =+Z EOS
X =-Z EOS
PRE
VIB
0.0
0.4
0.8
1.2
1.6
2.0
2.4
0.0
2.0
4.0
6.0
8.0
SD/100-(NM)

LS, DAY, NORMAL, PRIMARY

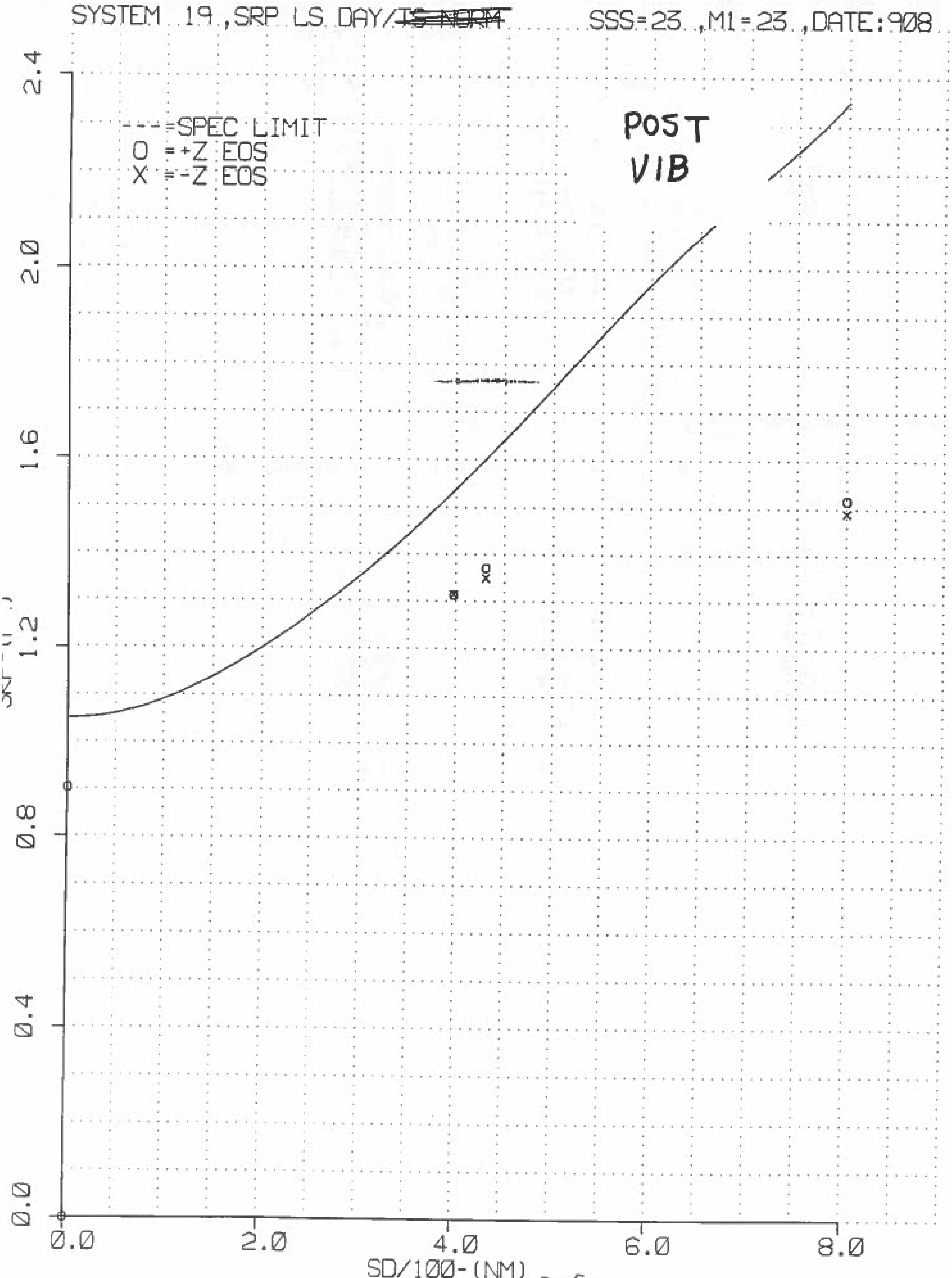
FLT. NO. = 19 ENV. = 2 SSS= 22DEGC M1= 23DEGC DATE: 730

SUR. DIST. (NM)	SRP ACTUAL(NM)	SRP RATIO
-800.	1.485	0.632
-600.	1.571	0.798
-431.	1.347	0.842
-398.	1.310	0.854
-200.	1.024	0.854
0.	0.902	0.859
200.	1.025	0.854
398.	1.309	0.853
431.	1.368	0.854
601.	1.599	0.812
800.	1.512	0.643

LS, DAY, NORMAL, BACKUP

FLT. NO. = 19 ENV. = 2 SSS= 22DEGC M1= 23DEGC DATE: 730

SUR. DIST. (NM)	SRP ACTUAL(NM)	SRP RATIO
-800.	1.481	0.630
-600.	1.567	0.796
-431.	1.344	0.839
-398.	1.307	0.852
-200.	1.021	0.851
0.	0.899	0.857
200.	1.022	0.852
398.	1.305	0.851
431.	1.364	0.852
601.	1.595	0.809
800.	1.508	0.641


SYSTEM 19 ,SRP LS DAY/TS NORM
SSS=23 ,M1=23 ,DATE:908
---=SPEC LIMIT
O =+Z EOS
X =-Z EOS
POST
VIB
2.4
2.0
1.6
1.2
0.8
0.4
0.0
0.0
2.0
4.0
6.0
8.0
SD/100-(NM)

2-50

LS, DAY, NORMAL, PRIMARY

FLT. NO. = 19 ENV. = 2 SSS= 23DEGC M1= 23DEGC DATE: 908

SUR. DIST. (NM)	SRP ACTUAL(NM)	SRP RATIO
-800.	1.490	0.634
0.	0.000	0.000
-431.	1.350	0.843
-398.	1.314	0.857
0.	0.000	0.000
0.	0.902	0.859
0.	0.000	0.000
398.	1.312	0.856
431.	1.371	0.856
0.	0.000	0.000
800.	1.516	0.645

LS, DAY, NORMAL, BACKUP

FLT. NO. = 19 ENV. = 2 SSS= 23DEGC M1= 23DEGC DATE: 908

SUR. DIST. (NM)	SRP ACTUAL(NM)	SRP RATIO
-800.	1.485	0.632
0.	0.000	0.000
-431.	1.346	0.841
-398.	1.311	0.854
0.	0.000	0.000
0.	0.900	0.857
0.	0.000	0.000
398.	1.309	0.853
431.	1.366	0.853
0.	0.000	0.000
800.	1.511	0.643

2.2 Geometric Resolution (Cont'd)

2.2.4 Smoothed Geometric Resolution - Daytime Visual (Cont'd)

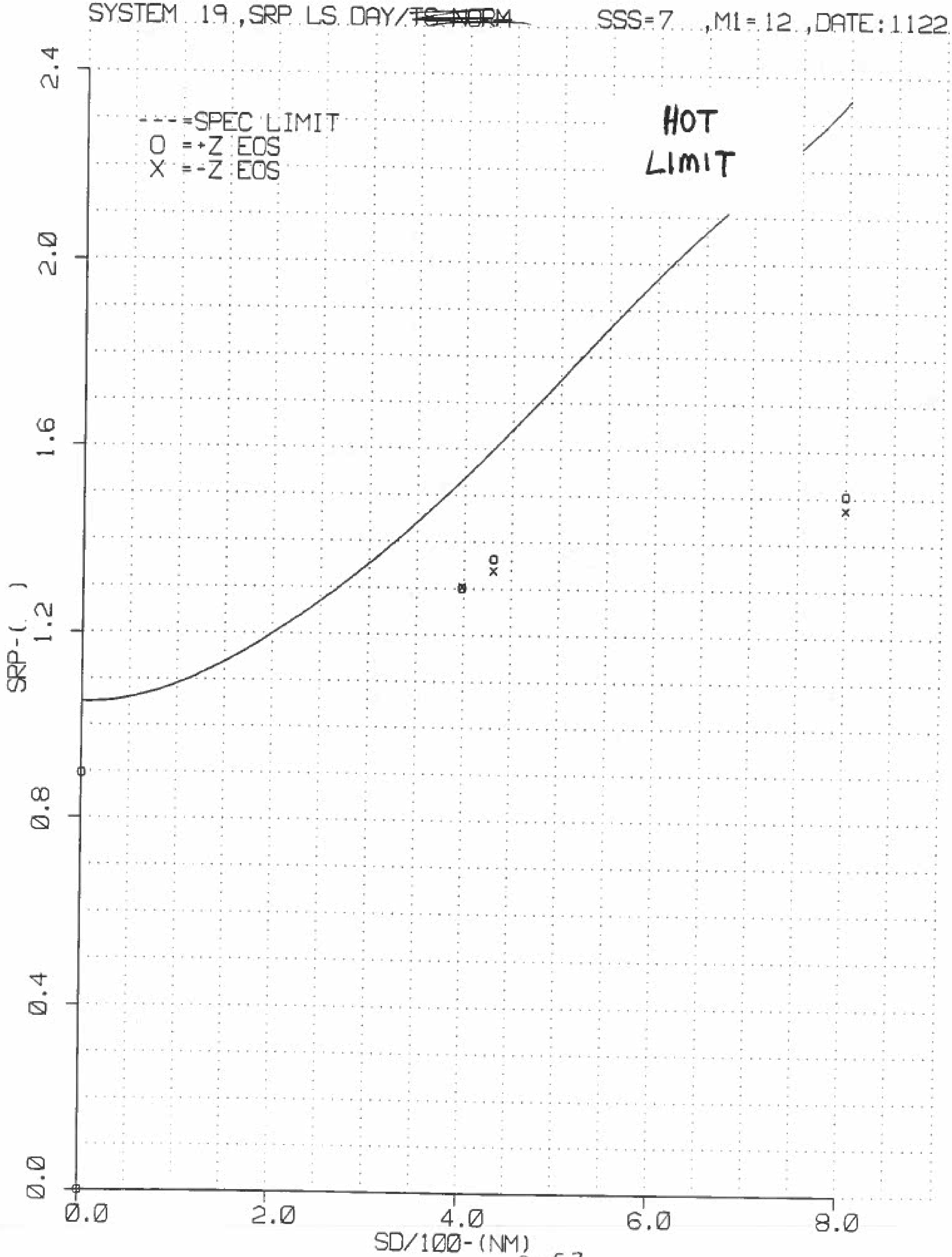
(3.2.1.1.2.2)

2.2.4.3 Acceptance - Thermal Vacuum

The LS Day SRP is within specification allowance over the entire range of temperatures.

ATTACHMENTS:

LS Day SRP Curve	Hot Limits
LS Day SRP Tables	Hot Limits
LS Day SRP Curve	Cold Limits
LS Day SRP Tables	Cold Limits


SYSTEM 19 ,SRP LS DAY/TS NORM SSS=7 ,M1=12 ,DATE:1122
---=SPEC LIMIT
O =+Z EOS
X =-Z EOS
HOT LIMIT
SRP-( )
SD/100-(NM)
2.4
2.0
1.6
1.2
0.8
0.4
0.0
0.0
2.0
4.0
6.0
8.0

LS, DAY, NORMAL, PRIMARY

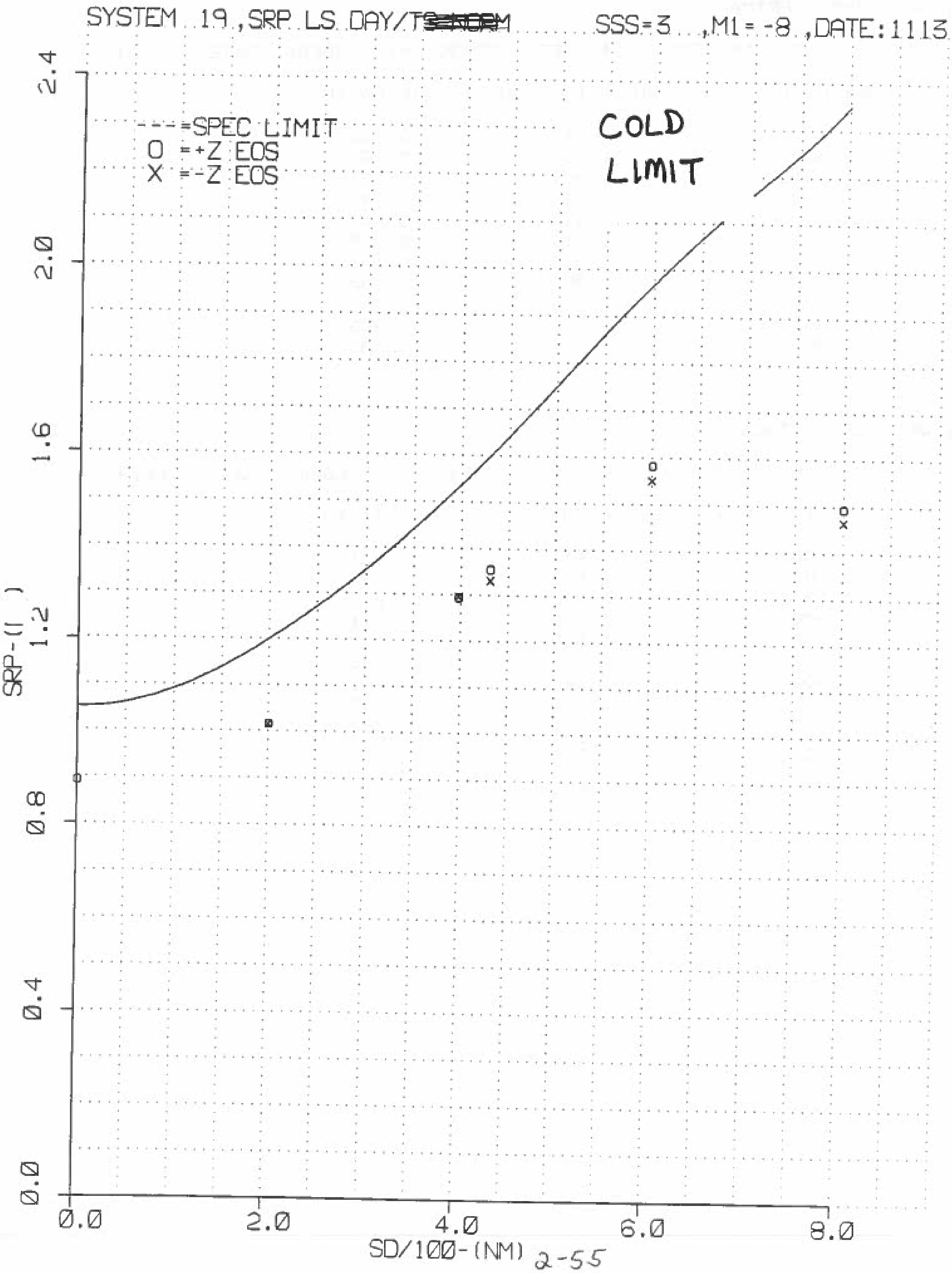
FLT. NO. = 19 ENV. = 4 SSS= 7DEGC M1= 12DEGC DATE: 1122

SUR. DIST. (NM)	SRP ACTUAL(NM)	SRP RATIO
-800.	1.474	0.627
0.	0.000	0.000
-431.	1.338	0.836
-398.	1.303	0.850
0.	0.000	0.000
0.	0.896	0.853
0.	0.000	0.000
398.	1.301	0.848
431.	1.363	0.851
0.	0.000	0.000
800.	1.504	0.640

LS, DAY, NORMAL, BACKUP

FLT. NO. = 19 ENV. = 4 SSS= 7DEGC M1= 12DEGC DATE: 1122

SUR. DIST. (NM)	SRP ACTUAL(NM)	SRP RATIO
-800.	1.466	0.624
0.	0.000	0.000
-431.	1.331	0.831
-398.	1.296	0.845
0.	0.000	0.000
0.	0.891	0.849
0.	0.000	0.000
398.	1.294	0.844
431.	1.356	0.847
0.	0.000	0.000
800.	1.496	0.637



SYSTEM 19 ,SRP LS DAY/T
SSS=3 ,M1=-8 ,DATE:1113
---=SPEC LIMIT
O =+Z EOS
X =-Z EOS
COLD LIMIT
SRP-( )
0.0
0.4
0.8
1.2
1.6
2.0
2.4
0.0
2.0
4.0
6.0
8.0
SD/100-(NM)

2-55

LS, DAY, NORMAL, PRIMARY

FLT. NO. = 19   ENV. = 4   SSS= 3DEGC   M1= -8DEGC   DATE: 1113

SUR. DIST. (NM)	SRP ACTUAL(NM)	SRP RATIO
-800.	1.465	0.623
-600.	1.550	0.787
-431.	1.331	0.831
-398.	1.296	0.845
-200.	1.014	0.846
0.	0.892	0.849
200.	1.015	0.846
398.	1.293	0.844
431.	1.355	0.846
601.	1.582	0.803
800.	1.493	0.635

LS, DAY, NORMAL, BACKUP

FLT. NO. = 19   ENV. = 4   SSS= 3DEGC   M1= -8DEGC   DATE: 1113

SUR. DIST. (NM)	SRP ACTUAL(NM)	SRP RATIO
-800.	1.458	0.621
-600.	1.541	0.783
-431.	1.323	0.826
-398.	1.290	0.841
-200.	1.009	0.842
0.	0.887	0.845
200.	1.010	0.842
398.	1.288	0.840
431.	1.348	0.842
601.	1.575	0.799
800.	1.486	0.632

2.2 Geometric Resolution (Cont'd)

2.2.5 Smoothed Geometric Resolution - Nighttime Visual (3.2.1.1.2.2)

LS Night SRP routinely is deliberately adjusted to be close to spec limit during system integration in order to optimize PMT signal-to-noise ratio, at the expense of SRP margin.

2.2.5.1 Baseline (Orbit Nominal)

Effective with OLS 18 the nominal environment is no longer part of OLS testing.

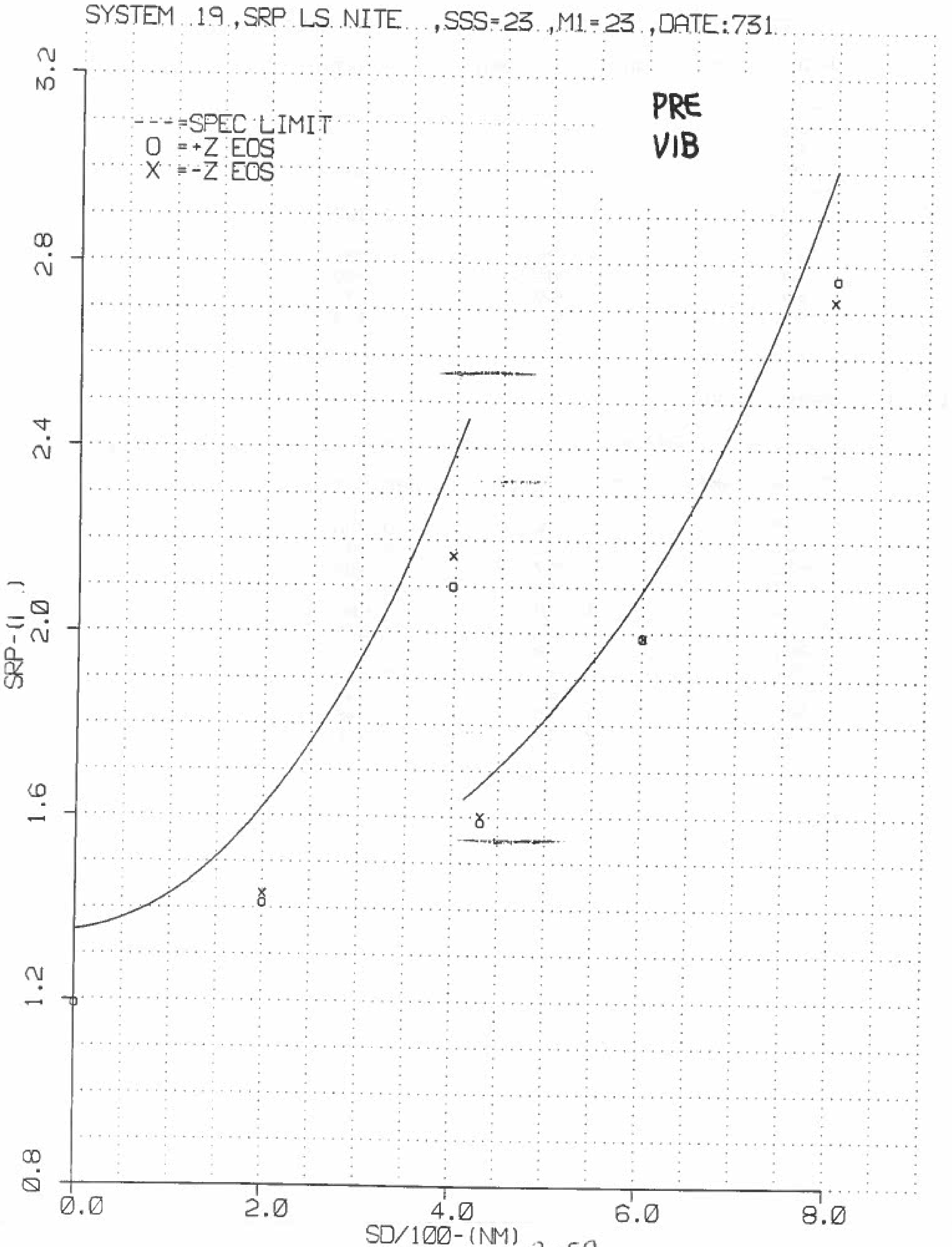
2.2 Geometric Resolution (Cont'd)

2.2.5 Smoothed Geometric Resolution - Nighttime Visual (Cont'd) (3.1.2.2)

2.2.5.2 Acceptance - Vibration

The LS Night SRP is within specification before and after SSS vibration. No vibration-induced changes in SRP were observed.

ATTACHMENTS:	LS Night SRP Curve	Pre-Vibration
	LS Night SRP Tables	Pre-Vibration
	LS Night SRP Curve	Post-Vibration
	LS Night SRP Tables	Post-Vibration



SYSTEM 19 ,SRP LS NITE ,SSS=23 ,M1=23 ,DATE:731
---=SPEC LIMIT
O =+Z EOS
X =-Z EOS
PRE
VIB
SRP-(I)
3.2
2.8
2.4
2.0
1.6
1.2
0.8
0.0
2.0
4.0
6.0
8.0
SD/100-(NM)

2-59

LS, NITE, NORMAL, PRIMARY

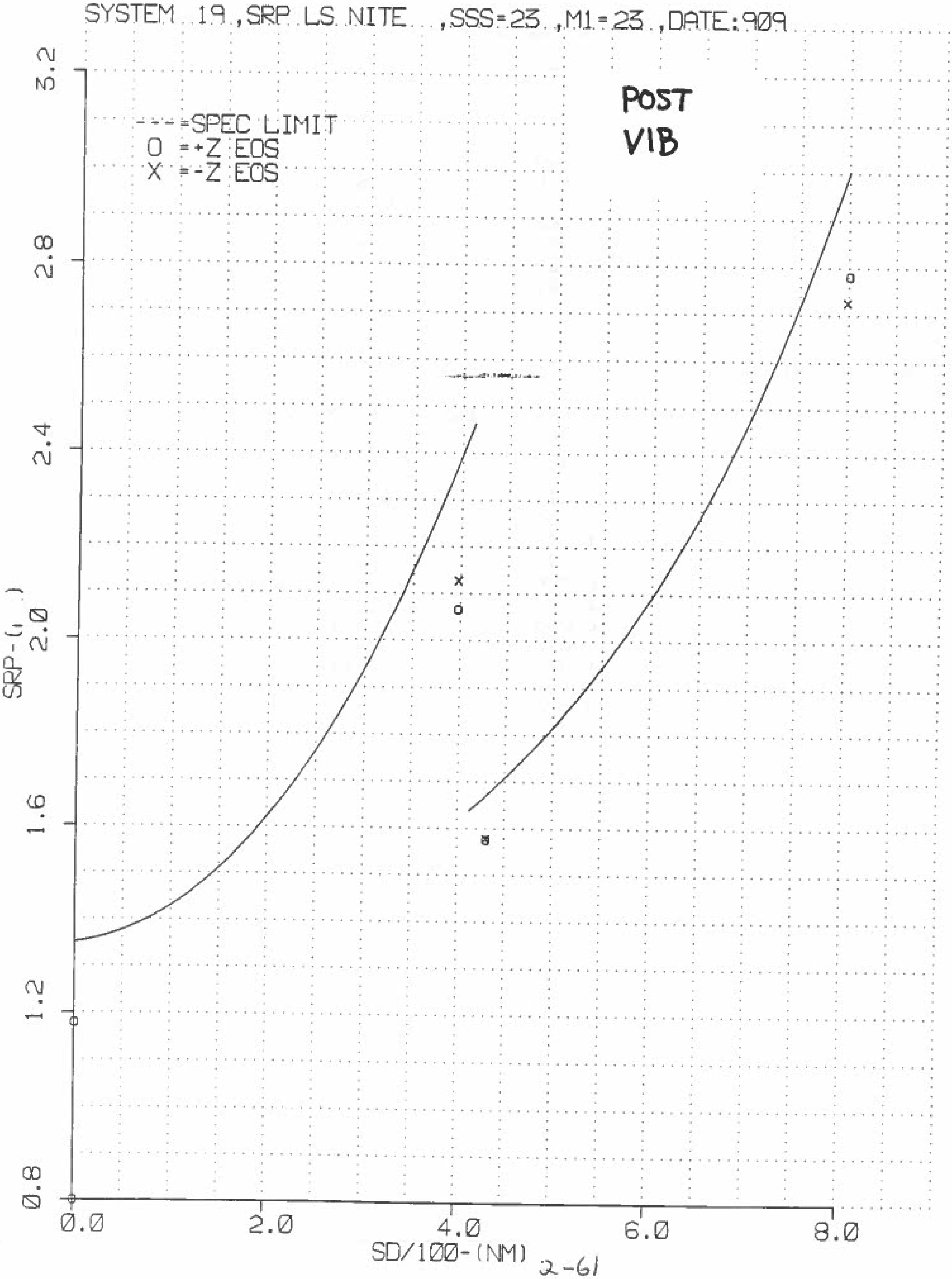
FLT. NO. = 19 ENV. = 2 SSS= 23DEGC M1= 23DEGC DATE: 731

SUR. DIST. (NM)	SRP ACTUAL(NM)	SRP RATIO
-799.	2.722	0.909
-601.	1.990	0.949
-430.	1.601	0.958
-397.	2.166	0.909
-200.	1.431	0.883
0.	1.192	0.882
200.	1.411	0.870
397.	2.100	0.881
430.	1.588	0.950
600.	1.989	0.950
801.	2.767	0.920

LS, NITE, NORMAL, BACKUP

FLT. NO. = 19 ENV. = 2 SSS= 23DEGC M1= 23DEGC DATE: 731

SUR. DIST. (NM)	SRP ACTUAL(NM)	SRP RATIO
-799.	2.712	0.906
-601.	1.985	0.947
-430.	1.597	0.956
-397.	2.159	0.907
-200.	1.428	0.880
0.	1.189	0.881
200.	1.408	0.868
397.	2.093	0.879
430.	1.584	0.948
600.	1.985	0.948
801.	2.756	0.916



SYSTEM 19 ,SRP LS NITE ,SSS=23 ,M1=23 ,DATE:909
POST VIB
----=SPEC LIMIT
O =+Z EOS
X =-Z EOS
SRP-(,)
SD/100-(NM)
0.8
1.2
1.6
2.0
2.4
2.8
3.2
0.0
2.0
4.0
6.0
8.0

2-61

LS, NITE, NORMAL, PRIMARY

FLT. NO. = 19 ENV. = 2 SSS= 23DEGC M1= 23DEGC DATE: 909

SUR. DIST. (NM)	SRP ACTUAL(NM)	SRP RATIO
-799.	2.725	0.910
0.	0.000	0.000
-430.	1.578	0.944
-397.	2.128	0.893
0.	0.000	0.000
0.	1.178	0.873
0.	0.000	0.000
397.	2.066	0.867
430.	1.575	0.943
0.	0.000	0.000
801.	2.781	0.925

LS, NITE, NORMAL, BACKUP

FLT. NO. = 19 ENV. = 2 SSS= 23DEGC M1= 23DEGC DATE: 909

SUR. DIST. (NM)	SRP ACTUAL(NM)	SRP RATIO
-799.	2.714	0.906
0.	0.000	0.000
-430.	1.574	0.942
-397.	2.121	0.890
0.	0.000	0.000
0.	1.176	0.871
0.	0.000	0.000
397.	2.060	0.865
430.	1.571	0.940
0.	0.000	0.000
801.	2.770	0.921

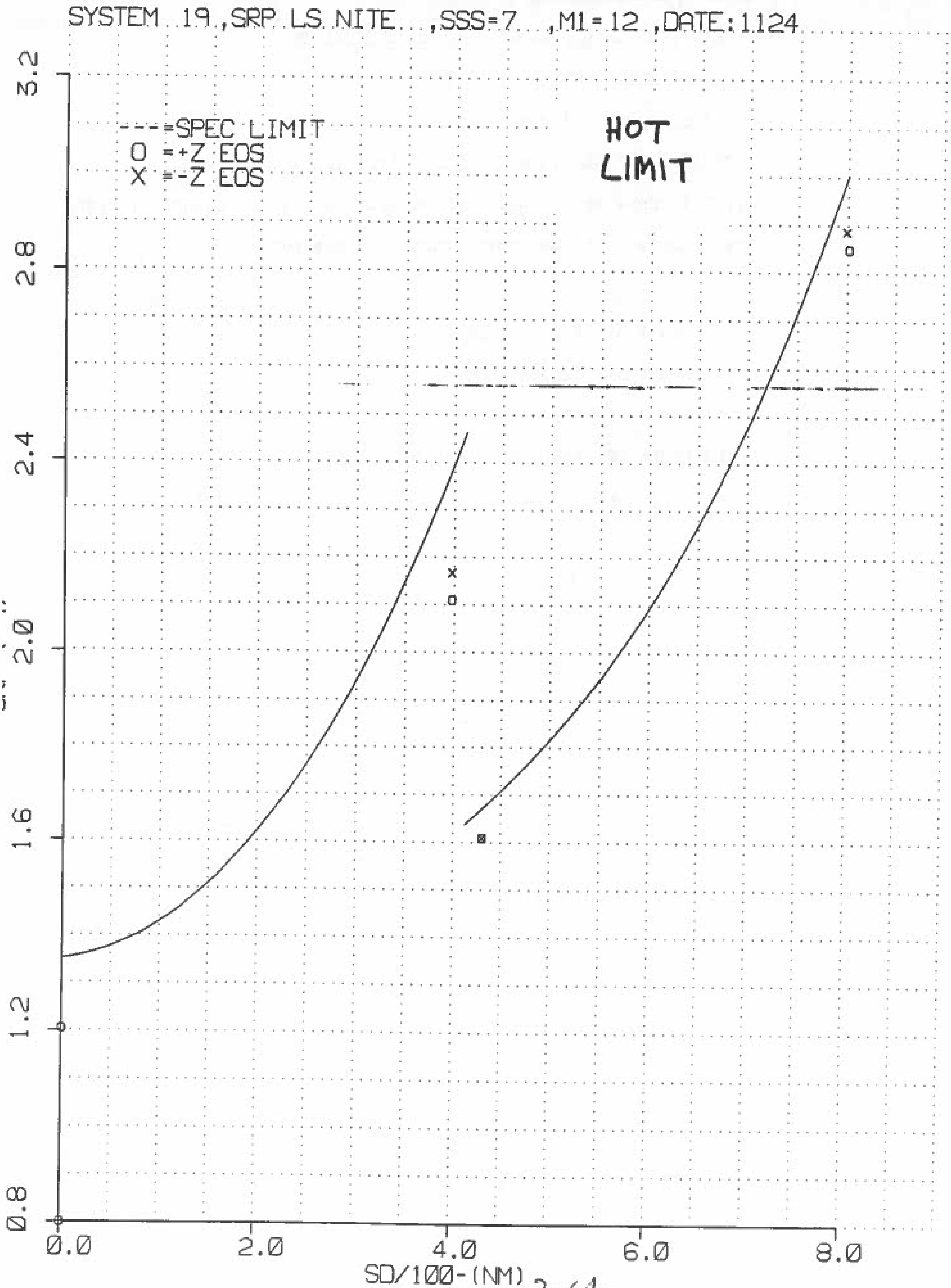
2.2.5 Smoothed Geometric Resolution - Nighttime Visual (Cont'd) (3.1.2.2)

2.2.5.3 Acceptance - Thermal Vacuum

The LS Night SRP is within specification limits over the Acceptance temperature range. No temperature-related changes in SRP over the Acceptance temperature range were observed.

ATTACHMENTS:

LS Night SRP Curve	Hot Limits
LS Night SRP Tables	Hot Limits
LS Night SRP Curve	Cold Limits
LS Night SRP Tables	Cold Limits


SYSTEM 19 ,SRP LS NITE ,SSS=7 ,M1=12 ,DATE:1124
----=SPEC LIMIT
O =+Z EOS
X =-Z EOS
HOT
LIMIT
3.2
2.8
2.4
2.0
1.6
1.2
0.8
0.0
2.0
4.0
6.0
8.0
SD/100-(NM)

LS, NITE, NORMAL, PRIMARY

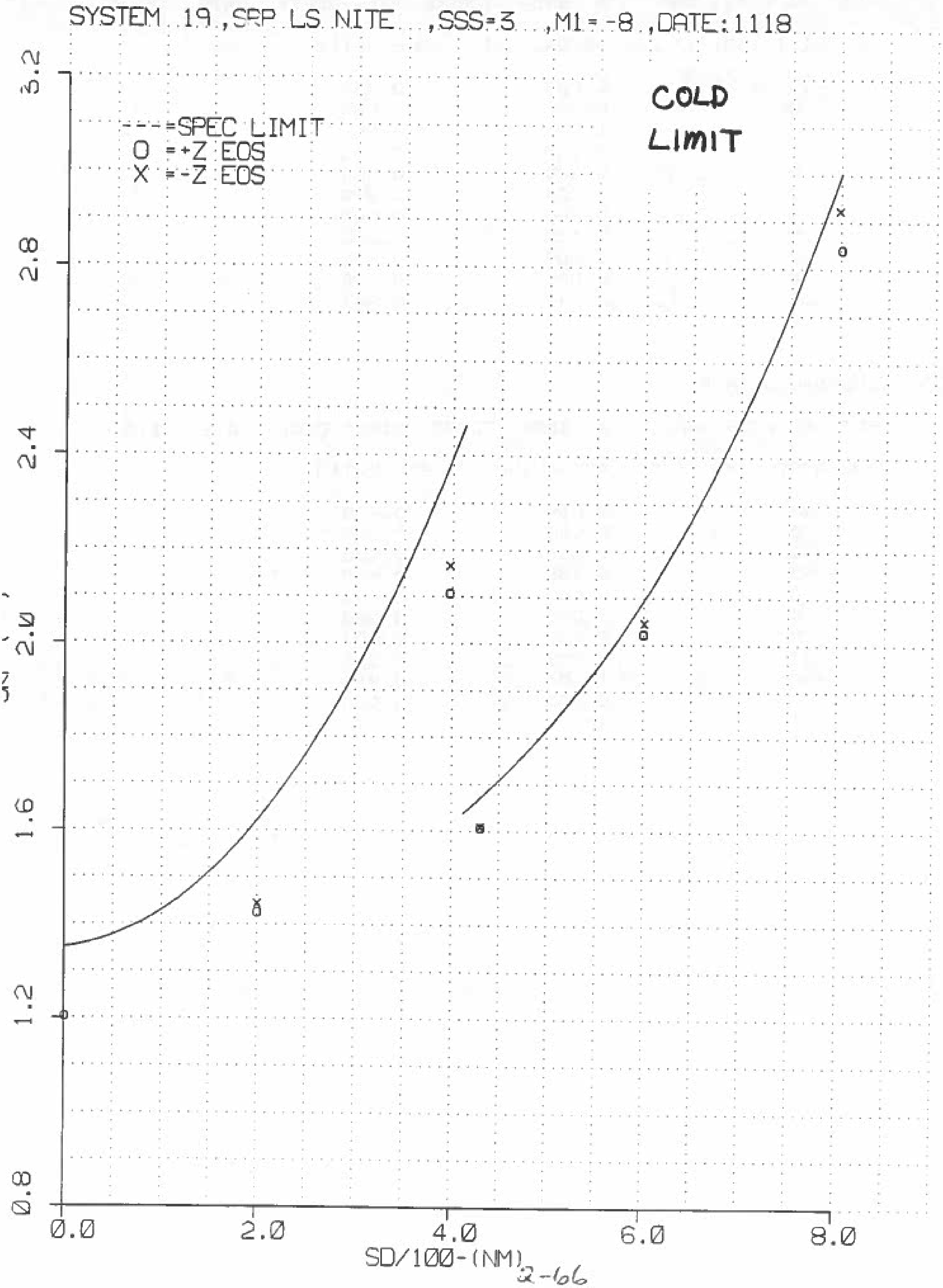
FLT. NO. = 19 ENV. = 4 SSS= 7DEGC M1= 12DEGC DATE: 1124

SUR. DIST. (NM)	SRP ACTUAL(NM)	SRP RATIO
-799.	2.887	0.964
0.	0.000	0.000
-430.	1.609	0.963
-397.	2.167	0.910
0.	0.000	0.000
0.	1.204	0.892
0.	0.000	0.000
397.	2.110	0.886
430.	1.609	0.963
0.	0.000	0.000
801.	2.849	0.947

LS, NITE, NORMAL, BACKUP

FLT. NO. = 19 ENV. = 4 SSS= 7DEGC M1= 12DEGC DATE: 1124

SUR. DIST. (NM)	SRP ACTUAL(NM)	SRP RATIO
-799.	2.869	0.958
0.	0.000	0.000
-430.	1.604	0.960
-397.	2.155	0.905
0.	0.000	0.000
0.	1.200	0.888
0.	0.000	0.000
397.	2.099	0.881
430.	1.604	0.960
0.	0.000	0.000
801.	2.831	0.941


SYSTEM 19 ,SRP LS NITE ,SSS=3 ,M1=-8 ,DATE:1118
COLD LIMIT
----=SPEC LIMIT
O =+Z EOS
X =-Z EOS
3.2
2.8
2.4
2.0
1.6
1.2
0.8
0.0
2.0
4.0
6.0
8.0
SD/100-(NM)

2-66

LS, NITE, NORMAL, PRIMARY

FLT. NO. = 19 ENV. = 4 SSS= 3DEGC M1= -8DEGC DATE: 1118

SUR. DIST. (NM)	SRP ACTUAL(NM)	SRP RATIO
-799.	2.924	0.977
-601.	2.046	0.976
-430.	1.609	0.963
-397.	2.166	0.909
-200.	1.444	0.890
0.	1.203	0.891
200.	1.425	0.879
397.	2.107	0.884
430.	1.607	0.962
600.	2.022	0.966
801.	2.841	0.945

LS, NITE, NORMAL, BACKUP

FLT. NO. = 19 ENV. = 4 SSS= 3DEGC M1= -8DEGC DATE: 1118

SUR. DIST. (NM)	SRP ACTUAL(NM)	SRP RATIO
-799.	2.914	0.973
-601.	2.040	0.973
-430.	1.605	0.960
-397.	2.159	0.906
-200.	1.439	0.887
0.	1.200	0.888
200.	1.421	0.876
397.	2.100	0.881
430.	1.603	0.959
600.	2.016	0.963
801.	2.831	0.941

2.2 Geometric Resolution (Cont'd)

2.2.6 Data Sampling (3.2.1.1.2.3)

The sampling frequency ratios for all modes of the 5D-3 OLS satisfy the specification requirements. The calculations are contained in the 5D-3 OLS System Summary Report. The results are summarized below. The worst-case sampling frequency ratio for each mode is given.

MODE	SAMPLING FREQ. RATIO (Spec: > 2.4)
LF Day - Normal	2.58
LF Day - Fallback	2.61
LS & TS Day - Normal	2.50
LS Night - Normal	2.66
TF - Normal	3.44
TF Fallback - Normal Side of scan	3.28
TF Fallback - Abnormal Side of Scan	3.28

2.3 Geometric Accuracy (3.2.1.1.3.1 thru 3.2.1.1.3.4)

The alignment and synchronization of the SSS determine the Geometric Accuracy. Geometric accuracy is specified in 3 categories (Repeatability, Stability & Fixed Errors). Within these categories, accuracy is further specified for Along Track, Along Scan (Stored Data), Along Scan (Direct Data), and Along Scan (with digital delphi generation, i.e., the Encoder Simulator locked mode).

There was an observed shift in alignment between the extremes of M1 temperature of -8°C and +12°C on the order of 0.02 milliradians or less for all channels. There was also an observed shift in synchronization in all modes in OLS #19 of approximately 0.15 milliradians or less between M1 temperature extremes of -8°C and +12°.

The Repeatability error is calculated using the rms difference of the measured alignment/synchronization (as a function of the variation of M1 temperature on orbit) from the hot-to-cold average values of alignment/ synchronization. The total Repeatability contribution for synchronization is determined by rss'ing the wow-flutter error (as measured in test 6x11.ST) and the jitter error (which was negligible on OLS #19) with the repeatability shift between the Hot and Cold Limits.

The Primary Alignment Reference Axes (REFPLN) are calculated in a computer program using HRD & T channel Alignment and Sync data from several tests. The data determine a best-fit alignment with respect to the Interface Mounting Axes. The REFPLN Alignment and REFPLN Synchronization curves are included here. The remainder of the Alignment and Synchronization data for the OLS #19 SSS are in BVS 2761, Vol. III of this Acceptance Test Report.

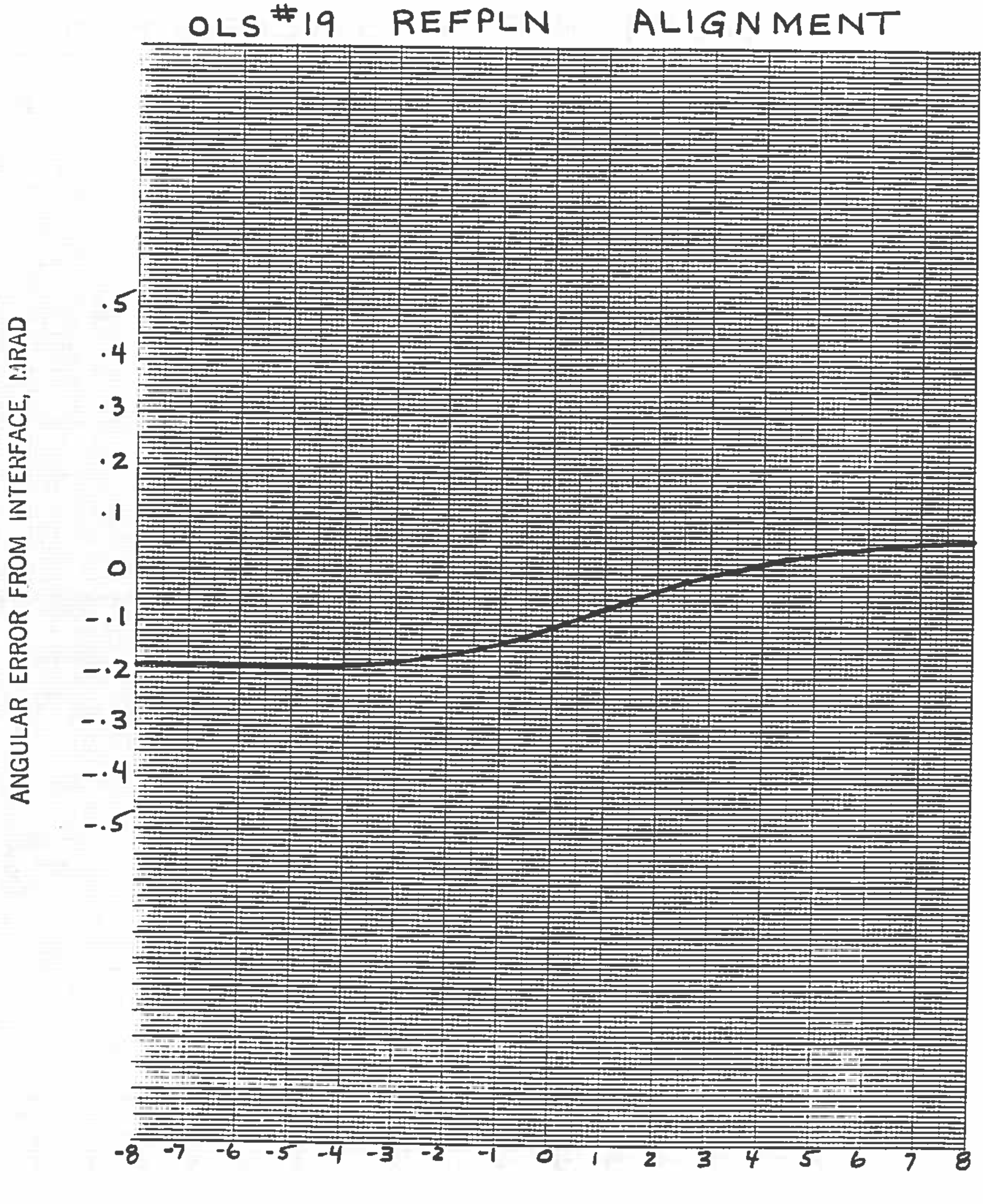
The 5D-3 System has a Fallback mode utilizing an encoder control track and Encoder Simulator. The spec limits and measured results are shown in Table 2.3-2.

ATTACHMENTS: OLS #19 REFPLN ALIGNMENT

OLS #19 REFPLN SYNCHRONIZATION

OLS #19 ALIGN/SYNC vs SPEC, Table 2.3-1

OLS #19 Encoder Simulator Sync, Table 2.3-2



OLS #19 REFPLN ALIGNMENT
ANGULAR ERROR FROM INTERFACE, MRAD
.5
.4
.3
.2
.1
0
-.1
-.2
-.3
-.4
-.5
-8 -7 -6 -5 -4 -3 -2 -1 0 1 2 3 4 5 6 7 8
SURFACE DISTANCE, NM/100

OLS #19 REFPLN SYNCHRONIZATION

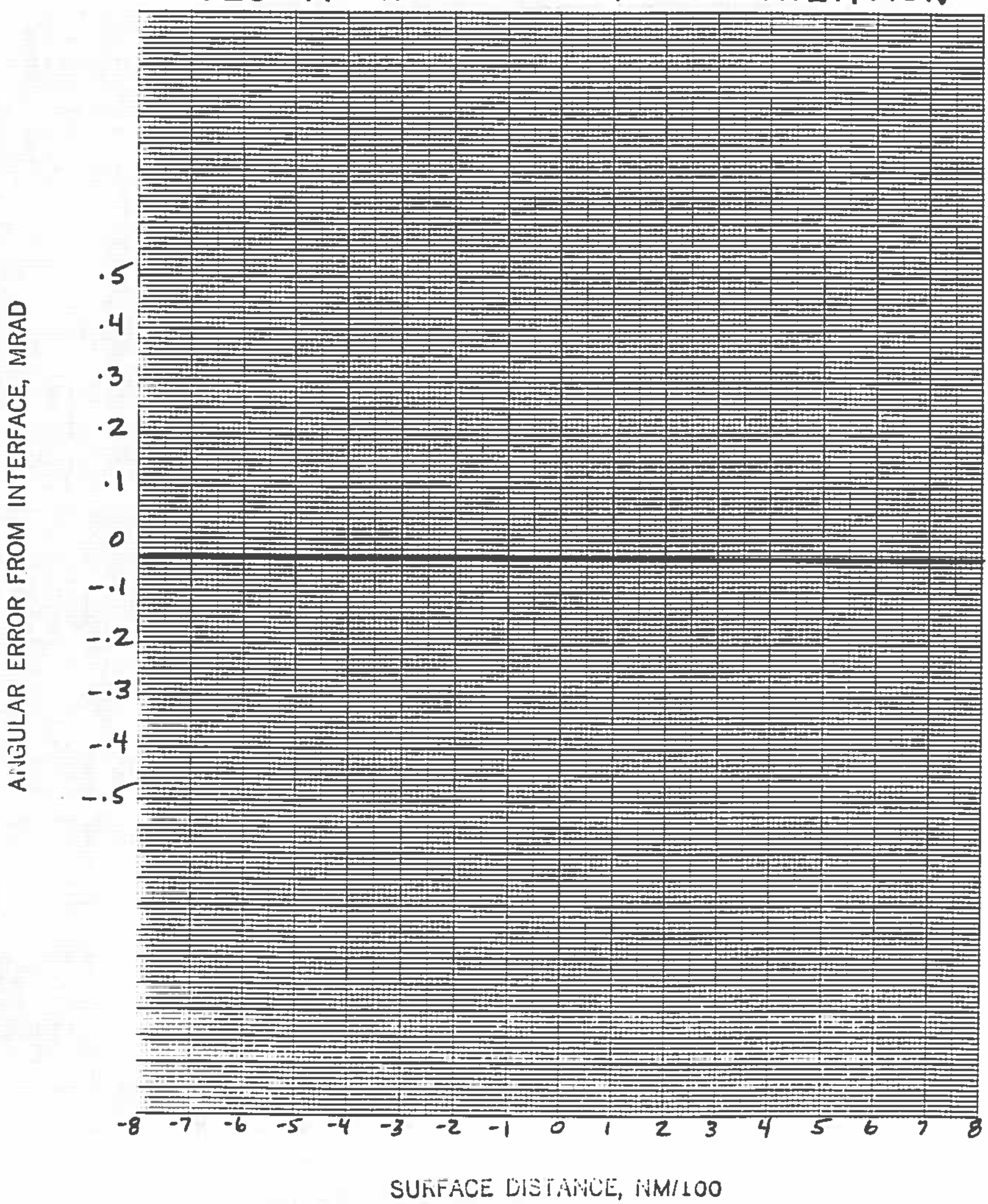


Table 2.3-1

OLS #19 ALIGN/SYNC vs. SPEC
all numbers in milliradians

	HRD	T	PMT
FIXED - Delta between "REFPLN" & Optic Hot - Cold Average			
AT SPEC	0.45	0.70	0.60
Measured (worst-case)	0.15	0.22	0.41
AS STORED SPEC	0.80	0.80	1.90
Measured (worst-case)	0.26	0.25	0.93
AS DIRECT FINE SPEC	0.80	0.80	1.90
Measured (worst-case)	0.26*	0.25*	N/A
AS DIRECT SMOOTH SPEC	0.80	0.80	1.90
Measured (worst-case)	0.26*	0.25*	1.18
STABILITY - Delta Between Pre & Post - Vibration			
AT SPEC	0.50	0.55	0.55
Measured (worst-case)	0.02	0.09**	0.04
AS STORED SPEC	0.20	0.25	0.25
Measured (worst-case)	0.04	0.12**	0.08
AS DIRECT FINE SPEC	0.20	0.25	0.25
Measured (worst-case)	0.04*	0.12**	N/A
AS DIRECT SMOOTH SPEC	0.20	0.25	0.25
Measured (worst-case)	0.04*	0.12**	0.12
REPEATABILITY - Delta between TV Hot & Cold Limits			
AT SPEC	0.20	0.22	0.20
Measured (rms)	0.02	0.02	0.02
AS STORED SPEC	0.30	0.30	0.30
Measured (rms)	0.09	0.08	0.15
AS DIRECT FINE SPEC	0.50	0.50	0.50
Measured (rms)	0.08	0.08*	N/A
AS DIRECT SMOOTH SPEC	2.00	2.00	2.00
Measured (rms)	0.10	0.08*	0.07
TOTAL -			
AT SPEC	1.00	1.30	1.20
Calculated	0.18	0.31	0.45
AS STORED SPEC	1.16	1.19	2.29
Calculated	0.36	0.39	1.10
AS DIRECT FINE SPEC	1.34	1.36	2.46
Calculated	0.35	0.39	N/A
AS DIRECT SMOOTH SPEC	2.81	2.82	3.92
Calculated	0.37	0.39	1.32

N/A = not applicable   * = Inferred from AS Stored number.
** Average of OLS #12 thru OLS #17

Table 2.3-2
OLS #19 ALONG-SCAN GEOMETRIC ACCURACY WITH ENCODER SIMULATOR

	Stored	Direct Fine	Direct Smooth
Repeatability-Spec, mrad	1.0	1.1	2.2
Measured	0.10	0.08	0.09
Stability - Spec, mrad	0.50	0.50	0.50
Measured	0.20	0.20*	0.20*
Fixed - Spec, mrad	10.0	10.0	10.0
Measured	0.50	0.50*	0.50*
Total - Spec, mrad	11.1	11.2	12.3
Calculated	0.72	0.72	0.72

*Inferred from stored number

2.4 RADIOMETRIC ACCURACY

2.4.1 T Channel Radiometric Accuracy (3.2.1.1.4.1 a,b,c)

The overall one sigma accuracy of the OLS #19 T Channel DC response is 0.74°K compared to a 1.1°K spec and therefore OLS #19 does meet this specification requirement.

Table 2.4.1-1 presents the overall summary of performance, which is discussed more fully in sections 2.4.1.1, 2.4.1.2 and 2.4.1.3.

ATTACHMENTS:

Table 2.4.1-1	Overall Contributors
Table 2.4.1-2	210° to 310°K Best Straight Line Calibrations
Table 2.4.1-3	T DC Response Compilation of Test Runs
Table 2.4.1-4	BSL Equation T Right, Run #9
Table 2.4.1-5	BSL Equation T Mid, Run #9
Table 2.4.1-6	BSL Equation T Left, Run #9
Figure 2.4.1-1	T DC Response Plots, Run #1 - Primary
Figure 2.4.1-2	T DC Response Plots, Run #1 - Redundant
Figure 2.4.1-3	T DC Response Plots, Run #8 - Primary
Figure 2.4.1-4	T DC Response Plots, Run #8 - Redundant
Figure 2.4.1-5	T DC Response Plots, Run #9 - Primary
Figure 2.4.1-6	T DC Response Plots, Run #9 - Redundant

TABLE 2.4.1-1

OLS #19

OVERALL CONTRIBUTORS TO T-CHANNEL RADIOMETRIC ACCURACY

SPECIFICATION PARA. 3.1.4.1	RMS DEVIATION (°K)	SPECIFICATION MAX ONE SIGMA ERROR (°K)
a) Repeatability (<1 day)	0.22	0.42
b) Stability (>1 day)	0.61	0.80
c) Fixed Deviations	0.35	0.60
TOTAL (RSS) ACCURACY	0.74	1.10

Discussion of T DC Response Test and Overview

The measurement of T DC Response is accomplished in the thermal vacuum chamber because the T detector must be cooled to its operating temperature of near 110°K. Two controlled blackbody targets variable in temperature over the dynamic range of 190°K to 310°K provide the absolute infrared radiance reference. The temperature of each target is measured by five thermocouples which have been calibrated against a precision platinum resistance temperature standard. The five thermocouples provide target temperature gradient information to indicate target stability as well as the capability to average the five for the reference target temperature. T Channel DC Response consists of comparing the average target temperature to the channel output voltage at the input to the A/D converters for several target temperatures.

Sixteen vacuum runs were made on OLS #19. The T DC Response data from vacuum runs (1 through 16) is compiled in Table 2.4.1-2 and -3, which show the equipment temperature environments and characteristics of each run.
The column headed "Data Points" indicates how many target temperatures were in that run. The characteristics of the response itself are indicated in three columns each for T LFT, T MID and T RGT. The compared channel response to target temperature results in a difference for each data point. This difference is corrected for M1 Temperature so that all data for a given run reflect the same M1 temperature and the expected shaper circuit difference is subtracted. In this form the difference data for a given run should ideally be a linear function vs. target temperature. A linear least-squares fit to the corrected data is used to determine the equation of the best straight line (BSL). In Table 2.4.1-2 the slope error, the 210°K ordinate and the RMS data fit values for these different BSL's are listed in the columns headed Slope, Ordinate at 210°K, and RMS Dev.

In order to distinguish between gain and bias type effects caused by environment, the 310°K value that results when the 210°K BSL value is forced to zero difference is also calculated. Table 2.4.1-3 shows the pre-shaper % gain Difference from Nominal, the Bias Diff. from Nominal (at 190°K) where the pre-shaper Gain is forced to nominal, and the M1 temperature coefficient (K factor); in three columns each for TRGT, TMID and TLEFT.

Tables 2.4.1-4, -5 and -6 show the STS computer processed and gain compensated T DC Response Data of the final "Hot Limit" Run (Run #9) for TRGT, TMID, and TLEFT respectively. The fourth line down in the body of the Best Straight Line Equation, "RMS Deviation", is the RMS error (for 210°K to 310°K) of the data points fitted to the best straight line. "FP" is T Fine Primary; "FB" is T Fine, Backup (Redundant); "SP" is T Smoothed, Primary; "SB" is T Smoothed, Backup (redundant). The SP and SB are not used for T Right Only or for T Left Only in the Primary or Redundant normal modes; these are utilized only in the Fallback (slightly degraded) modes of operation. SP and SB are applicable to T Mid in normal Primary or Redundant modes.

Runs 8 and 9 together indicate the changes which accompany operation over the foreoptics cold-to-warm temperature range as indicated by M1 temperature.

Runs 4 and 5 or 6 and 7 together indicate the magnitude of the variation over the extremes of SSS temperature, (+12° to -2°C); when compared to the +7°C SSS run pairs with the corresponding M1 temperatures, (Runs 8 and 9, respectively). However, changes between these runs are not only due to SSS temperature differences. The PSU, which contains the shaper networks was varied in temperature along with the SSS, from a low of -1.1°C to a high of +37.9°C.

Figures 2.4.1-1 through 2.4.1-6 inclusive show, for Run No. 1 along with No. 8 and No. 9, (respectively), the test data points for Targets 1 and 2 and the BSL plots for Right, Mid, and Left. (No BSL data plot was obtained for Runs 2 through 7).

The OLS #19 average M1 coefficient (coupling factor) measured for the Hot Limit run (#9) was 0.199•K at 210•K scene per 1•C temperature change of M1. The lower the M1 coefficient value, the better the performance. The T Clamp leakage was +0.107% T LEFT and +0.068% RIGHT.

The BSL differences (from Table 2.4.1-4,5 and 6) between Fine Primary and Fine Backup are small, the largest being 0.18•K for T Lft, at the 310•K end. In the Smooth Primary and Backup modes, T Lft differs by 0.19•K (at 190•K).

The difference between T LEFT and T RIGHT segments calibration (from Tables 2.4.1.3-3 and 4) is 0.41•K worst-case, vs. a spec limit of 1.0•K.

Runs 10 thru 16 were run at two target temperatures only. Their purpose was to check for any changes in the T channel caused by going in and out of vacuum during various OLS repair cycles. Data from these runs show that the T channel gain and bias showed no gross changes as the OLS was moved in and out of vacuum.

OLS #19
210° TO 310°K BEST STRAIGHT LINE CALCULATIONS

DATE	RUN#	R/L TG	TL	# OF DATA POINTS	TEMPERATURE °C			T RIGHT			T MID			T LEFT			COMMENTS
					SSS	M1	PSU	SLOPE	ORD. @ 210°	RMS DEV	SLOPE	ORD. @ 210°	RMS DEV	SLOPE	ORD. @ 210°	RMS DEV	
TDCRM3A 10/17/93	1	6/6	13	6	4.1	-8.2	23.1	0.0028	0.50	0.18	0.0012	0.77	0.16	0.0053	0.60	0.18	TVac adjust nominal
VACUUM BREAK																	
T121T231E 11/04/93	2	6/6	13	2	6.2	-7.8	32.8	0.0050	0.15	0.00	0.0031	0.42	0.00	0.0070	0.16	0.00	COLD OPTIC LIMIT
T121T231D 11/04/93	3	6/6	8	2	6.2	11.7	32.6	0.0059	-0.71	0.00	0.0017	-0.27	0.00	0.0028	-0.21	0.00	HOT OPTIC LIMIT
T121T231B 11/05/93	4	6/6	13	2	-2.2	-10.6	-0.8	0.0118	-0.09	0.00	0.0103	0.25	0.00	0.0141	0.11	0.00	COLD SOAK #1
T121T231B 11/07/93	5	6/6	8	2	11.0	15.2	37.9	0.0053	-0.76	0.00	0.0000	-0.23	0.00	0.0020	-0.30	0.00	HOT SOAK #1
T121T231B 11/09/93	6	6/6	13	2	-2.2	-10.7	-0.3	0.0118	-0.06	0.00	0.0107	0.18	0.00	0.150	-0.01	0.00	COLD SOAK #2
T121T231B 11/11/93	7	6/6	8	2	11.3	14.8	37.9	0.0035	-0.68	0.00	-0.0010	-0.18	0.00	0.0007	-0.24	0.00	HOT SOAK #2
TDCRM3B 11/16/93	8	6/6	13	8	2.5	-7.8	3.8	0.0067	0.41	0.20	0.0053	0.68	0.19	0.0088	0.55	0.24	COLD LIMIT
TDCRM3B 11/27/93	9	6/6	8	8	6.4	12.1	32.7	0.0030	-0.36	0.23	0.0001	0.00	0.22	0.0014	0.05	0.24	HOT LIMIT
VACUUM BREAK																	
T121T231B 1/28/94	10	6/6	8	2	11.6	15.5	37.2	-0.0007	-0.59	0.00	-0.0067	-0.06	0.00	-0.0073	0.03	0.00	HOT SOAK #3
T121T231B 1/29/94	11	6/6	13	2	-2.1	-11.0	-0.8	0.0062	0.01	0.00	0.0028	0.43	0.00	0.0060	0.32	0.00	COLD SOAK #3
VACUUM BREAK																	
T121T231B 2/12/94	12	6/6	8	2	11.5	15.5	37.0	0.0004	-0.74	0.00	-0.0053	-0.18	0.00	-0.0057	-0.12	0.00	HOT SOAK #4
T121T231B 2/14/94	13	6/6	13	2	-2.2	-10.6	-1.0	0.0061	-0.09	0.00	0.0042	0.23	0.00	0.0075	0.14	0.00	COLD SOAK #4

TABLE 2.4.1-2 (continued)
OLS #19
210° TO 310°K BEST STRAIGHT LINE CALCULATIONS

DATE	RUN#	R/L TG	TL	# OF DATA POINTS	TEMPERATURE °C			T RIGHT			T MID			T LEFT			COMMENTS
					SSS	M1	PSU	SLOPE	ORD. @ 210°	RMS DEV	SLOPE	ORD. @ 210°	RMS DEV	SLOPE	ORD. @ 210°	RMS DEV	
T121T231B 2/16/94	14	6/6	13	2	4.8	-7.8	22.7	0.0013	-0.06	0.00	-0.0023	0.37	0.00	0.0013	0.15	0.00	NOMINAL
VACUUM BREAK																	
T121T231B 3/04/94	15	6/6	8	2	10.9	15.1	36.9	0.0066	-0.97	0.00	-0.0005	-0.36	0.00	-0.0014	-0.26	0.00	HOT SOAK #5
T121T231B 3/05/94	16	6/6	13	2	-2.5	-10.4	-1.1	0.0102	-0.17	0.00	0.0076	0.17	0.00	0.0084	0.12	0.00	COLD SOAK #5

TABLE 2.4.1-3
OLS #19
T DC RESPONSE COMPILATION OF TEST RUNS

DATE	RUN #	R/L TG	TL	# OF DATA POINTS	TEMPERATURE °C SSS	M1	PSU	T RIGHT % GAIN DIFF. FROM NOM.	BIAS DIFF. FROM NOM.	K FACTOR	T MID % GAIN DIFF. FROM NOM.	BIAS DIFF. FROM NOM.	K FACTOR	T LEFT % GAIN DIFF. FROM NOM.	BIAS DIFF. FROM NOM.	K FACTOR	COMMENTS
TDCRM3A 10/17/93	1	6/6	13	6	4.1	-8.2	23.1	0.91	1.17	.242	0.93	1.57	.245	1.36	1.53	.248	TVAC ADJUST NOMINAL
VACUUM BREAK																	
T121T231E 11/04/93	2	6/6	13	2	6.2	-7.8	32.8	0.89	0.66	.188	0.87	1.04	.197	1.20	0.83	.213	COLD OPTIC LIMIT
T121T231D 11/04/93	3	6/6	8	2	6.2	11.7	32.6	0.19	-0.97	.188	-0.02	-0.41	.197	0.22	-0.20	.213	HOT OPTIC LIMIT
T121T231B 11/05/93	4	6/6	13	2	-2.2	-10.6	-0.8	1.67	0.48	.188	1.77	1.02	.197	2.21	1.00	.213	COLD SOAK #1
T121T231B 11/07/93	5	6/6	8	2	11.0	15.2	37.9	0.05	-1.10	.188	-0.22	-0.47	.197	0.01	-0.44	.213	HOT SOAK #1
T121T231B 11/09/93	6	6/6	13	2	-2.2	-10.7	-0.3	1.70	0.56	.188	1.76	0.92	.197	2.21	0.82	.213	COLD SOAK #2
T1215231B 11/11/93	7	6/6	8	2	11.3	14.8	37.9	-0.14	-1.08	.188	-0.32	-0.43	.197	-0.13	-0.43	.213	HOT SOAK #2
TDCRM3B 11/16/93	8	6/6	13	8	2.5	-7.8	3.8	1.40	1.21	.188	1.45	1.62	.197	1.84	1.61	.213	COLD LIMIT
TDCRM3B 11/27/93	9	6/6	8	8	6.4	12.1	32.7	0.09	-0.50	.188	0.01	0.01	.197	0.25	0.18	.213	HOT LIMIT
VACUUM BREAK																	
T121T231B 1/28/94	10	6/6	8	2	11.6	15.5	37.2	-0.67	-1.27	.188	-1.04	-0.70	.197	-1.06	-0.58	.213	HOT SOAK #3
T121T231B 1/29/94	11	6/6	13	2	-2.1	-11.0	-0.8	0.93	0.38	.188	0.84	0.98	.197	1.21	0.96	.213	COLD SOAK #3
VACUUM BREAK																	
T121T231B 2/12/94	12	6/6	8	2	11.5	15.5	37.0	-0.65	-1.49	.188	-0.96	-0.82	.197	-0.96	-0.74	.213	HOT SOAK #4

TABLE 2.4.1-3 (continued)
OLS #19
T DC RESPONSE COMPILATION OF TEST RUNS

DATE	RUN #	R/L TG	TL	# OF DATA POINTS	TEMPERATURE C			T RIGHT			T MID			T LEFT			COMMENTS
					SSS	M1	PSU	% GAIN DIFF. FROM NOM.	BIAS DIFF. FROM NOM.	K FACTOR	% GAIN DIFF. FROM NOM.	BIAS DIFF. FROM NOM.	K FACTOR	% GAIN DIFF. FROM NOM.	BIAS DIFF. FROM NOM.	K FACTOR	
T121T231B 2/14/94	13	6/6	13	2	-2.2	-10.6	-1.0	0.81	0.18	.188	0.85	0.67	.197	1.26	0.72	.213	COLD SOAK #4
T121T231B 2/16/94	14	6/6	13	2	4.8	-7.8	22.7	0.13	-0.03	.188	0.01	0.55	1.97	0.34	0.39	.213	NOMINAL
VACUUM BREAK																	
T121T231B 3/04/94	15	6/6	8	2	10.9	15.1	36.9	0.04	-1.41	.188	-0.43	-0.79	.197	-0.45	-0.65	.213	HOT SOAK #5
T121T231B 3/05/94	16	6/6	13	2	-2.5	-10.4	-1.1	1.35	0.27	.188	1.29	0.76	.197	1.37	0.72	.213	COLD SOAK #5

TABLE 2.4.1-4

OLS NUMBER 19

T RGT DATA OF 11/27/93

SSS AT 6.4•C

M1 AT 12.1•C

PSU TEMP = 32.7•C

M1 Coefficient =0.188 K/C

T GAIN = 6

T LEVEL = 8

V2 <T Clamp> = 1.93604

K9 <TL Step Size> = 0.924388

BEST STRAIGHT LINE EQUATION

	FP	(Δ)	FB	SP	(Δ)	SB
BSL SLOPE	0.0030	-	0.0033	0.0031	-	0.0026
BSL AT 190K<K>	-0.42	(.10)	-0.52	-0.41	(.02)	-0.43
BSL AT 210K<K>	-0.36	(.09)	-0.45	-0.34	(.04)	-0.38
BSL AT 310K<K>	-0.07	(.06)	-0.13	-0.03	(.08)	-0.11
RMS DEVIATION<K>	0.23	-	0.24	0.24	-	0.22
BSL AT 310K; 190 AT OV<K>	0.06	-	0.03	0.09	-	0.02
% CHANGE FROM NOM GAIN	0.09	-	0.04	0.13	-	0.03
BIAS DIFF FROM NORMAL 190K<K>	-0.50	-	-0.65	-0.45	-	-0.55

TABLE 2.4.1-5

OLS NUMBER 19

T MID DATA OF 11/27/93

SSS AT 6.4•C

M1 AT 12.1•C

PSU TEMP = 32.8•C

M1 Coefficient =0.197 K/C

T GAIN = 0

T LEVEL = 8

V2 <T Clamp> = 1.94092

K9 <TL Step Size> = .924388

BEST STRAIGHT LINE EQUATION

	FP	(Δ)	FB	SP	(Δ)	SB
BSL SLOPE	0.0001	-	-0.0001	0.0001	-	-0.0002
BSL AT 190K<K>	0.00	(.10)	-0.10	0.02	(.08)	-0.06
BSL AT 210K<K>	0.00	(.10)	-0.10	0.02	(.08)	-0.06
BSL AT 310K<K>	0.01	(.13)	-0.12	0.03	(.11)	-0.08
RMS DEVIATION<K>	0.22	-	0.21	0.22	-	0.20
BSL AT 310K; 190 AT 0V<K>	0.01	-	-0.09	0.02	-	-0.06
% CHANGE FROM NOM GAIN	0.01	-	-0.12	0.03	-	-0.09
BIAS DIFF FROM NORMAL 190K<K>	0.01	-	-0.21	0.04	-	-0.13

TABLE 2.4.1-6

OLS NUMBER 19

T LFT DATA OF 11/27/93

SSS AT 6.4•C

M1 AT 12.1•C

PSU TEMP = 32.8•C

M1 Coefficient =0.213 K/C

T GAIN = 6

T LEVEL =8

V2 <T Clamp> = 1.94824

K9 <TL Step Size> = .924388

BEST STRAIGHT LINE EQUATION

	FP	(Δ)	FB	SP	(Δ)	SB
BSL SLOPE	0.0014	-	0.0008	0.0013	-	0.0014
BSL AT 190K<K>	0.02	(.12)	-0.10	0.05	(.19)	-0.14
BSL AT 210K<K>	0.05	(.13)	-0.08	0.08	(.19)	-0.11
BSL AT 310K<K>	0.18	(.18)	0.00	0.21	(.18)	0.03
RMS DEVIATION<K>	0.24	-	0.22	0.23	-	0.21
BSL AT 310K; 190 AT 0V<K>	0.18	-	0.03	0.20	-	0.08
% CHANGE FROM NOM GAIN	0.25	-	0.04	0.27	-	0.10
BIAS DIFF FROM NORMAL 190K<K>	0.18	-	-0.10	0.24	-	-0.11

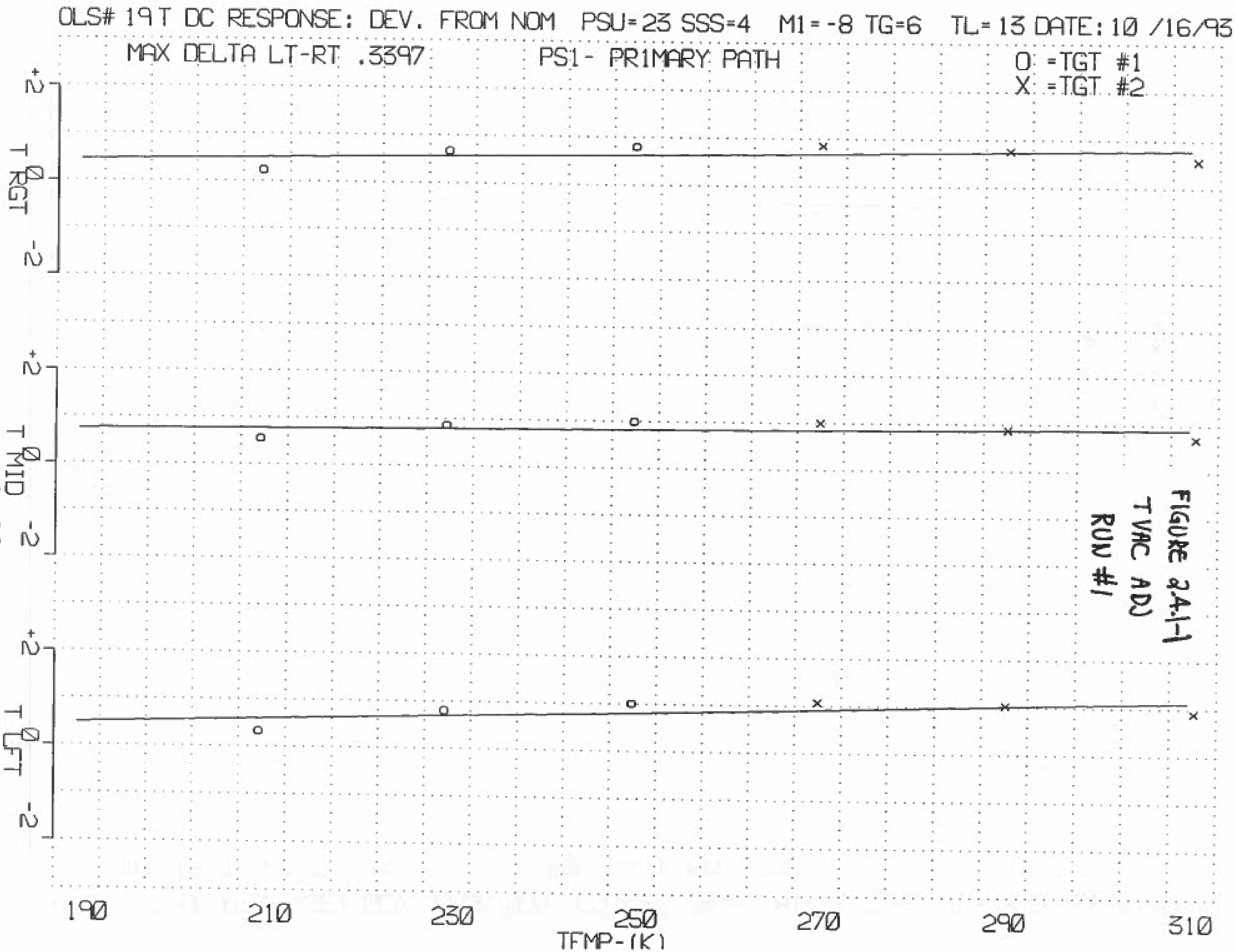


FIGURE 2.4.1-1
TVAC ADJ
RUN #1

OLS# 19T DC RESPONSE: DEV. FROM NOM PSU=23 SSS=4 M1=-8 TG=6 TL=13 DATE:10/16/93

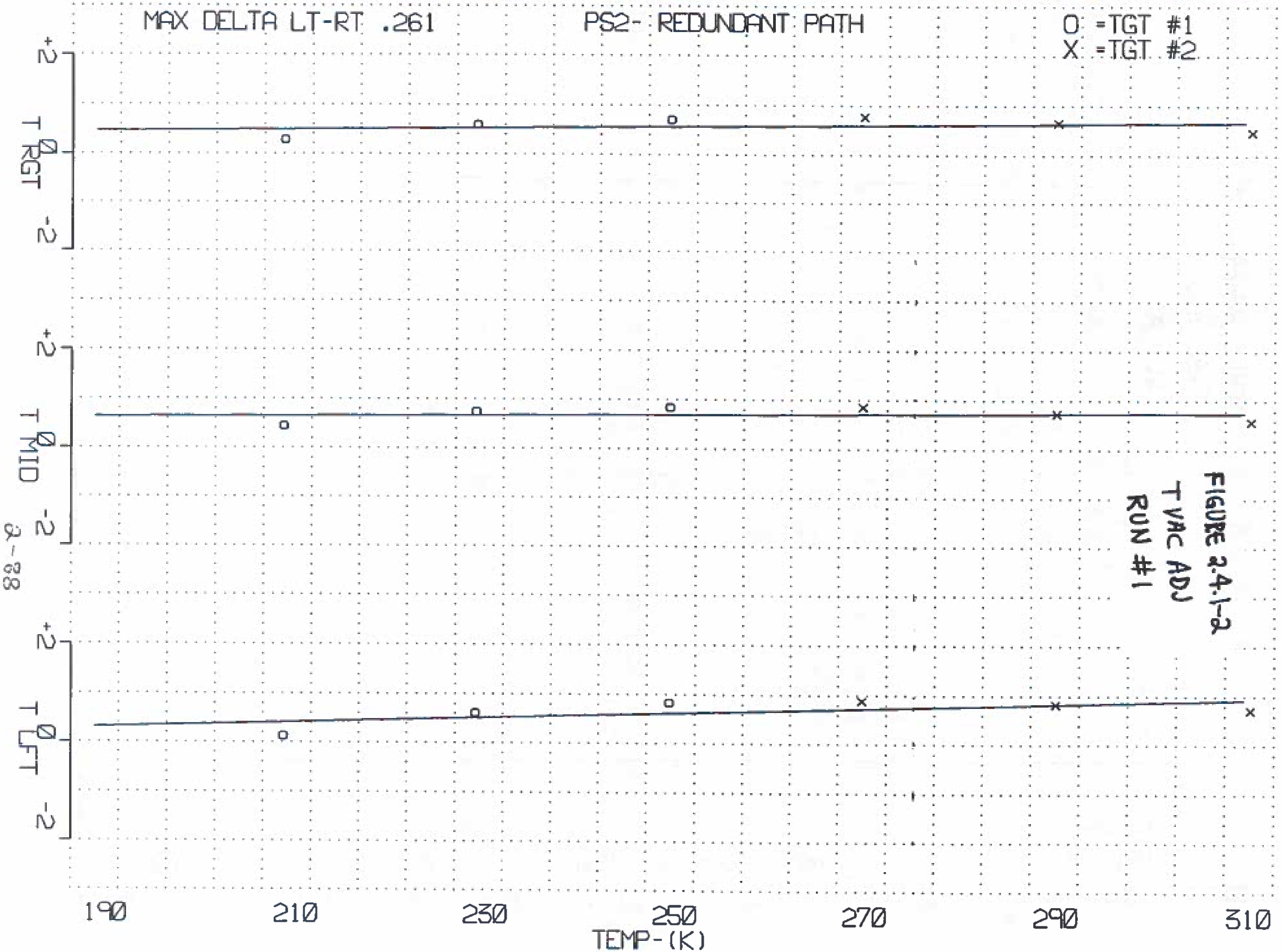
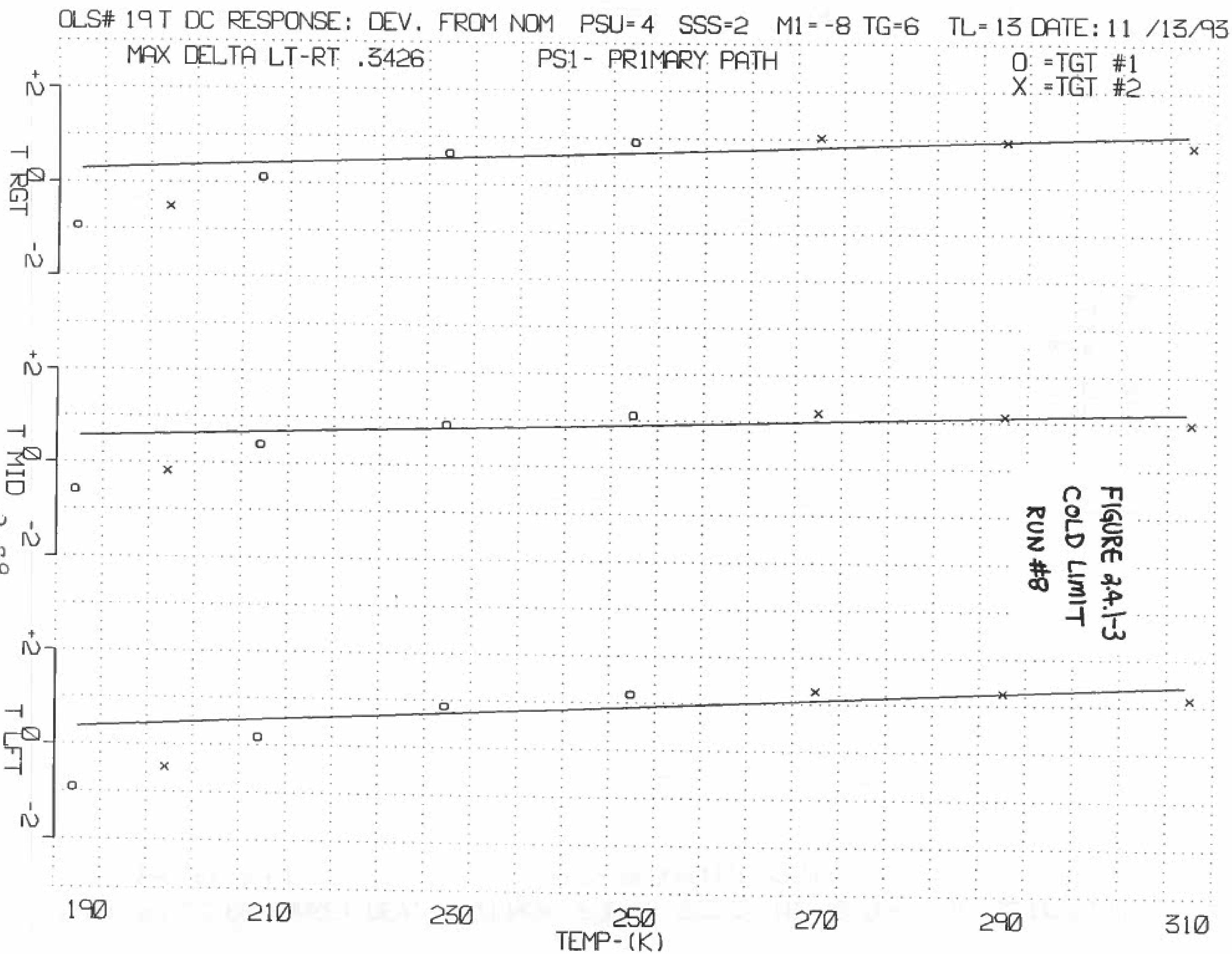
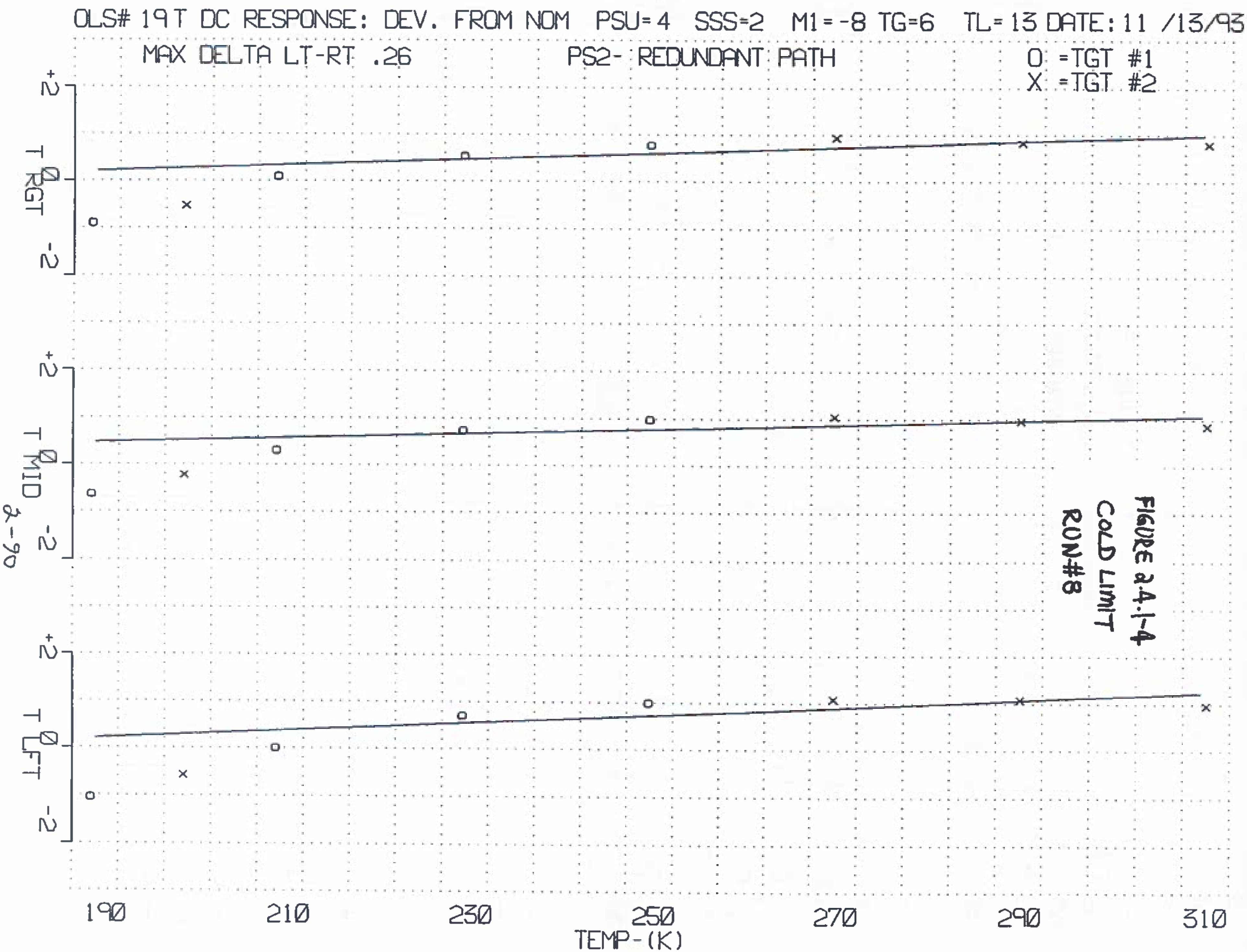


FIGURE 2.4.1-2
T VAC ADJ
RUN #1


OLS# 19 T DC RESPONSE: DEV. FROM NOM PSU=4 SSS=2 M1=-8 TG=6 TL=13 DATE: 11 /13/93
MAX DELTA LT-RT .3426
PS1 - PRIMARY PATH
O =TGT #1
X =TGT #2
+2
0
-2
T RGT
T MID
T LFT
190
210
230
250
270
290
310
TEMP-(K)
FIGURE 2.4.1-3
COLD LIMIT
RUN #8



OLS# 19T DC RESPONSE: DEV. FROM NOM PSU=4 SSS=2 M1=-8 TG=6 TL=13 DATE:11 /13/93
MAX DELTA LT-RT .26
PS2- REDUNDANT PATH
O =TGT #1
X =TGT #2
FIGURE 2.4.1-4
COLD LIMIT
RUN#8
T RGT
T MID
T LFT
+2
0
-2
190
210
230
250
270
290
310
TEMP-(K)

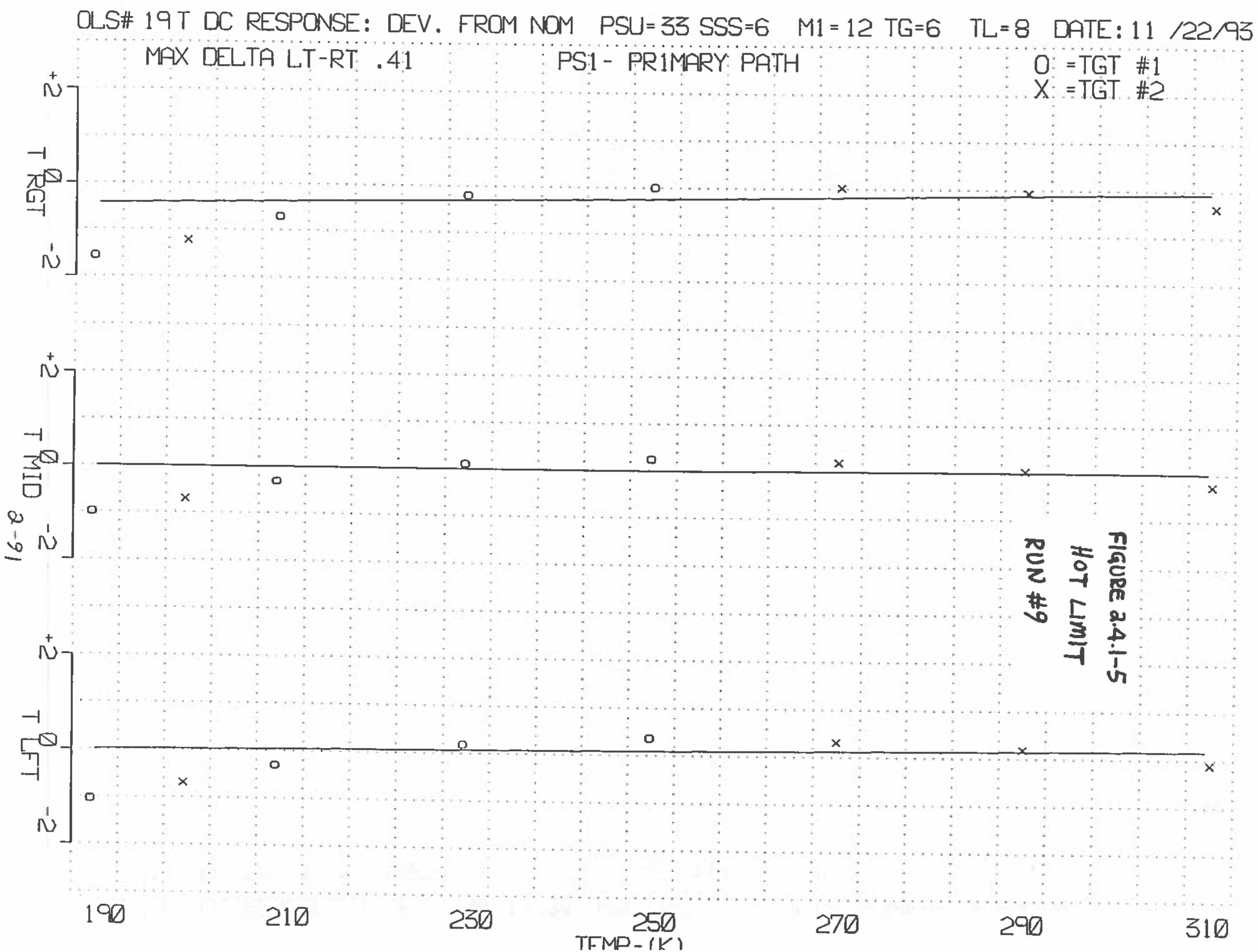
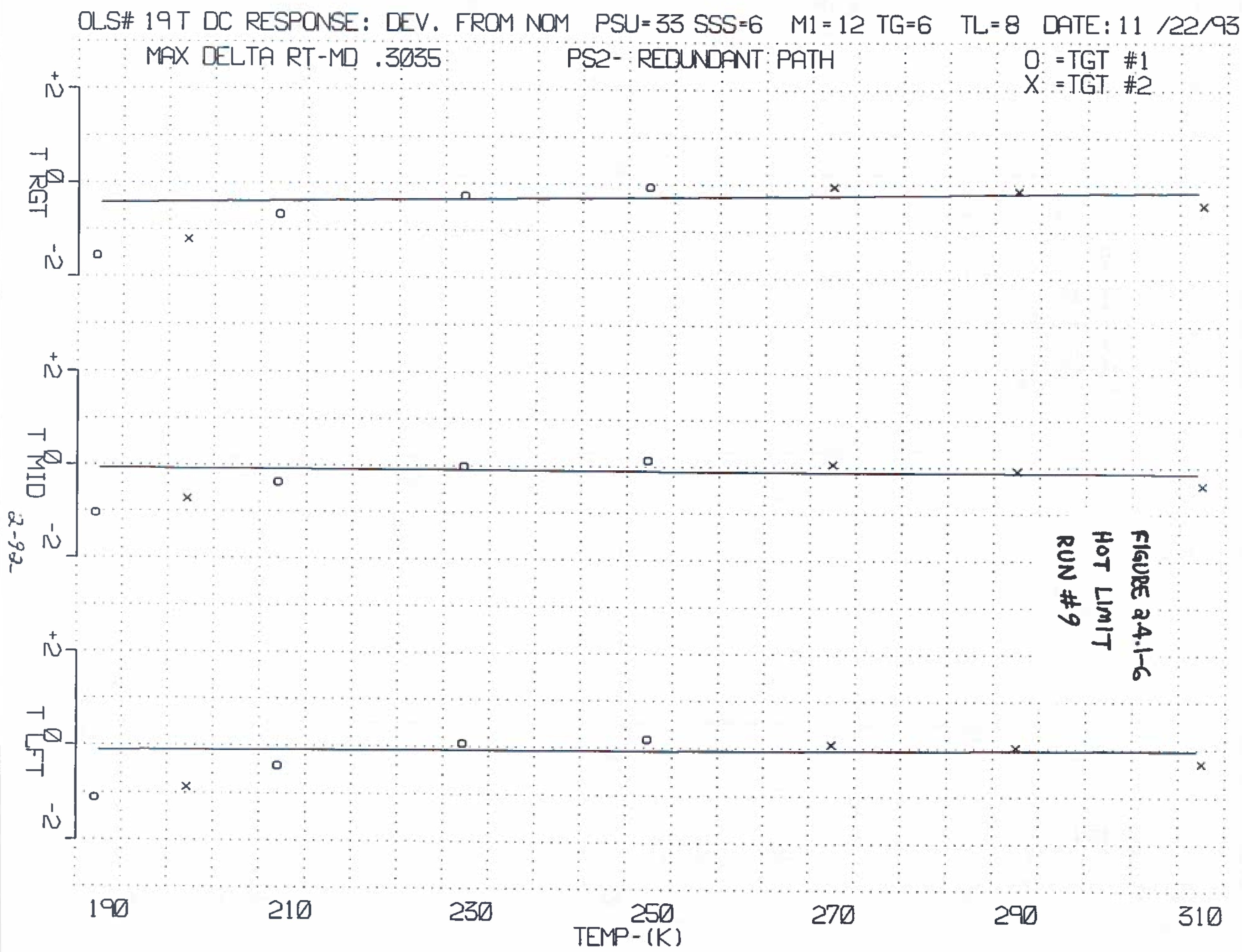


FIGURE 2.4.1-5
HOT LIMIT
RUN #9


OLS# 19T DC RESPONSE: DEV. FROM NOM PSU=33 SSS=6 M1=12 TG=6 TL=8 DATE:11 /22/93
MAX DELTA RT-MD .3035
PS2- REDUNDANT PATH
O =TGT #1
X =TGT #2
FIGURE 2.4.1-6
HOT LIMIT
RUN #9
+2
0
-2
T RGT
T MID
T LFT
190
210
230
250
270
290
310
TEMP-(K)
2-92

2.4 RADIOMETRIC ACCURACY

2.4.1 T Channel Radiometric Accuracy (Cont'd)

2.4.1.1 Repeatability (3.2.1.1.4.1a)

The 1 sigma Repeatability of T Channel DC Response is 0.22•K compared to a 0.42•K one sigma specification maximum and therefore OLS #19 does meet this specification requirements.

ATTACHMENTS

Table 2.4.1.1-1 Repeatability Contributors

Table 2.4.1.1-2 Gain and Bias Variations with Temperature Change

Table 2.4.1.1-3 Target Crosstalk, T Clamp Leakage Data

TABLE 2.4.1.1-1

OLS #19

REPEATABILITY CONTRIBUTORS SUMMARY

ERROR SOURCE	ONE SIGMA ERROR (K•)
1. Diurnal M1 Temperature Change (4•C)	
A. Quantization of T Level Command	0.17
B. Inability to Compensate Actual Effect Exactly	0.65*
2. Temperature Change PSU ± 4.5•C, SSS ± 1•C	
A. Effect due to Gain Change	0.16*
B. Effect due to Bias Change	0.036*
3. T Clamp Shaper Compensation	0.08
4. T Clamp Leakage	0.091*
TOTAL RSS REPEATABILITY ERROR (•K)	0.222
SPECIFICATION LIMIT, •K, ONE SIGMA	0.42 MAXIMUM

*FROM TEST DATA (REDUCED)

Discussion of Repeatability Calculations

1. Diurnal M1 Temperature Change

A. The effects of M1 temperature (more properly the foreoptics temperature) are a Repeatability error source. The foreoptics thermal time constant is short enough to permit significant diurnal temperature variations. The ability to compensate for foreoptics temperature using the T Level command greatly reduces this error but does not eliminate it. Although calculations enabling ground compensation smaller than the quantization of the T Level command are possible, it is herein assumed that they will not generally be made. Therefore an error is ascribed due to the T Level quantization as follows:

	0.294°K	RMS T Level Cmd. Quantization Error at 210°K ($1.02° \times 1/\sqrt{12}$)
x	0.564	RMS Temperature Linearity Effects over 210-310°K dynamic range
=	0.17°K	RMS error

B. The fact that foreoptics temperature effect cannot be accurately predicted by the single monitor of M1 temperature means that in times of sharp transition the ability to compensate is impaired. It has been assumed that this error may be represented by a 1°C lag in M1 temperature during the 1/3 of the orbit that sharp transistions occur. Therefore the inability to compensate the actual effect is ascribed the following error:

	1°C	Lag in M1 Temperature
x	$1/\sqrt{3}$	RMS Over total orbit
x	0.199	T Left T Mid T Right average sensitivity coefficient of video at 210K to M1 temperature change for OLS #19 (K factor)
x	0.564	Temperature Linearity Effects over dynamic range.
=	0.065°K	RMS error

Discussion of Repeatability Calculations

Total T channel gain change with temperature may be broken down into two components as follows:

$$\text{Total Gain } \Delta = [(\text{PSU } \Delta T) \times P_G] + [\text{SSS } \Delta T) \times S_G]$$

where: P_G = PSU coefficient of gain, % per °C.
S_G = SSS coefficient of gain, % per °C.

Similarly for bias changes with temperature:

$$\text{Total Bias } \Delta = [(\text{PSU } \Delta T) \times P_B] + [(\text{SSS } \Delta T) \times S_B]$$

where: P_B = PSU coefficient of bias, °K per °C.
S_B = SSS coefficient of bias, °K per °C.

Data from two pairs of runs designated A and B, were used to solve these equations simultaneously:

$$\text{Gain } \Delta, \text{ Run A} = G_A = (T_{PA})(P_G) + (T_{SA})(S_G)$$
$$\text{Gain } \Delta, \text{ Run B} = G_B = (T_{PB})(P_G) + (T_{SB})(S_G)$$
$$\text{Bias } \Delta, \text{ Run A} = B_A = (T_{PA})(P_B) + (T_{SA})(G_B)$$
$$\text{Bias } \Delta, \text{ Run B} = B_B = (T_{PB})(P_B) + (T_{SB})(S_B)$$

where: G = Total Gain change over temperature
B = Total Bias change over temperature
T_P = PSU Temperature change
T_S = SSS Temperature change

Solved simultaneously for the temperature sensitivity factors, these equations can be reduced to the following:

$$S_G = \frac{(T_{PA})(G_B) - (T_{PB})(G_A)}{(T_{PA})(T_{SB}) - (T_{PB})(T_{SA})}$$

$$P_G = \frac{G_A - (T_{SA})(S_G)}{T_{PA}}$$

$$S_B = \frac{(T_{PA})(B_B) - (T_{PB})(B_A)}{(T_{PA})(T_{SB}) - (T_{PB})(T_{SA})}$$

$$P_B = \frac{B_A - (T_{SA})(S_B)}{T_{PA}}$$

2. SSS and PSU Temperature Change: Effect On Gain Change

The effects of SSS and PSU temperature change on gains were determined from parametric analysis of the four runs in Table 2.4.1.1-2. Solving simultaneous equations yielded sensitivity coefficients of gain change for both SSS and PSU temperature change. Temperature data from 5D-2 systems currently on-orbit indicates that the worst case SSS temperature variations are 1•C while worst case PSU temperature variations are 4.5•C. Using the worst-case factors yields:

S_G = -.023% Gain change per degree SSS change
x 1•C temperature change
x .31•K RMS over 210K to 310K range

x $1/\sqrt{3}$ for uniform temperature distribution
= -.004•

P_G =-.019% Gain change per degree PSU change
x 4.5• temperature change
x .31•K RMS over 210K to 310K range

x $1/\sqrt{3}$ for uniform temperature distribution
=-.015•

RSS'ing these two contributors yields 0.016 degree total.

3. SSS and PSU Temperature Change, Effect On Bias Change

From Table 2.4.1.1-2:

S_B = -.024 deg Bias change per degree SSS change
x 1• temperature change
x 0.564 RMS Temperature Linearization Effects, 210K to 310K

x $1/\sqrt{3}$ for uniform temperature distribution
= -.008•

P_B = -.024 deg Bias change per degree PSU change
x 4.5• temperature change
x 0.564 RMS Temperature Linearization Effects, 210K to 310K

x $1/\sqrt{3}$ for uniform temperature distribution
= -.035•

RSS'ing these two contributors yields 0.036 degree total.

4. T Clamp Shaper Compensation

The SSS temperature changes throughout each orbit are expected to cause a one sigma error of 0.146°K at 210K due to the compensation for T clamp temperature variation from 228K to 253K. This times the 0.564 RMS Temperature Linearitation Effect over the dynamic range equals 0.08°K RMS error.

5. T Clamp Leakage

An along scan variation (ASV) effect may be caused by some of the scene radiance being viewed at the time of T clamp during the overscan period getting into the reference T Clamp value. This can happen if the T detector sensitivity extends slightly beyond the boundaries of M4′ during the clamp time. The test performed for leakage is to view one target at 210°K during active scan while the other target (which is at the T Clamp angle) is varied over the 210° to 310°K dynamic range. This data is presented in Table 2.4.1.1-3. The effect on the response to the active scan target is attributed to the T clamp optical leakage.

Using the OLS #19 T data from Table 2.4.1.1-3, the T clamp leakage contribution can be calculated as follows:

$$\text{T clamp leakage ratio (LR)} = 100\% \times \Delta T \times \frac{\frac{\partial P}{\Delta T}\ 215}{\Delta P}$$

$$= \Delta T \times .50552\%$$

This calculation is performed in the MODE 4 data reduction of T121T221S. The ratio calculated is:

0.107% T LEFT

0.068% T RIGHT

The peak error from T clamp leakage (due to the 310° background) can be calculated as follows:

$$\text{peak error} = LR \times \Delta N \times \left(\frac{\partial P}{\Delta T_{210}}\right)^{-1} -1$$

$$= \Delta T \times \frac{\Delta N}{\Delta P} \times \frac{\frac{\partial P}{\Delta T}_{215}}{\frac{\partial P}{\Delta T}_{210}}$$

$$= \Delta T \times 0.8156 \times 1.0788$$
$$= \Delta T \times 0.880$$

where:

ΔP = Difference in radiance between 210° and 310°K

= 16.742 E-4 w cm^{-2} sr^{-1} @ 310°K
<u>- 2.3468E-4</u> w cm^{-2} sr^{-1} @ 210°K

= 14.395E-4 w cm^{-2} sr^{-1}

and: ΔN = Difference in radiance between 240° and 310°K

= 16.742 E-4 w cm^{-2} sr^{-1} @ 310°K
<u>- 5.001 E-4</u> w cm^{-2} sr^{-1} @ 240°K

11.741 E-4 w cm^{-2} sr^{-1}

$\frac{\partial P}{\Delta T_{210}}$ = slope of radiance curve at 210°K = 6.7452 E-6

$\frac{\partial P}{\Delta T_{215}}$ = slope of radiance curve at 215°K = 7.415 E-6

ΔT = measured change in response to 210° target as the background is varied from 210° to 310°K.

RMS ERROR = PEAK ERROR
x 0.7605 for RMS distribution of leakage radiance over dynamic range.
x 0.564 RMS Temperature Linearization Effect

FROM MODE 4 Data reduction:

Calculated RMS leakage error = 0.091°K T LEFT
= 0.058°K T RIGHT

The worst-case contribution to repeatability error by T-clamp leakage is therefore
0.091°K RMS.

OLS #19

GAIN AND BIAS VARIATIONS WITH TEMPERATURE CHANGE
(M1 TEMP CORRECTED TO +12·C OR -8·C)
(FROM UNCORRECTED DATA TABLE)

		SSS TEMP	PSU TEMP	T RGT % GAIN DELTA (%)	T RGT BIAS CHG. @ 190·K (·K)	T MID % GAIN DELTA (%)	T MID BIAS CHG. @ 190·K (·K)	T LFT % GAIN DELTA (%)	T LFT BIAS CHG. @ 190·K (·K)
M1 = -8·C (Run A)	RUN 8 COLD LIMIT	2.5	3.8	1.40	1.21	1.45	1.62	1.84	1.61
	RUN 2 COLD OPTIC LIMIT	6.2	32.8	0.89	0.66	0.87	1.04	1.20	0.83
	RUN 8- RUN 2	-3.7 T_{SA}	-29.0 T_{PA}	0.51 G_A	0.55 B_A	0.58 G_A	0.58 B_A	0.64 G_A	0.78 B_A
M1=+12·C (Run B)	RUN 5 HOT SOAK #1	11.0	37.9	0.05	-1.10	-0.22	-0.47	0.01	-0.44
	RUN 3 HOT OPTIC LIMIT	6.2	32.6	0.19	-0.97	-0.02	-0.41	0.22	-0.20
	RUN 5 - RUN 3	4.8 T_{SB}	5.3 T_{PB}	-0.14 G_B	-0.13 B_B	-0.20 G_B	-0.06 B_B	-0.21 G_B	-0.24 B_B
Calculated Sensitivity Factors	SSS:	S_G (%/·C)		-0.0113		-0.0228*		-0.0226	
		S_B (·K/·C)			-0.0071*		0.0112		-0.0236*
	PSU:	P_G (%/·C)		-0.0161		-0.0171		-0.0192*	
		P_B (·K/·C)			-0.0181*		-0.0214		-0.0239*

*WORST CASE VALUES

TABLE 2.4.1.1-3
OLS #19
TARGET CROSSTALK, T CLAMP LEAKAGE DATA*

SSS = +7•
M1 = -8•

	T RIGHT	T MID	T CPL	T CPR	T LEFT	
T1 210• [T2 @ 310•] (T121T231D)	-0.70	-0.26	-0.43	-0.15	-0.20	11/04/93
Difference, ΔT	0.21	0.02	0.28	0.24	0.36	
T1 210• [T2 @ 210•]	-0.49	-0.24	-0.71	-0.39	-0.56	11/03/93
Worst Case Data From T121T221S.ST Mode 4 Data Reduction:						
T clamp leakage ratio is			0.107%	0.068%		
Peak leakage error at 210·K is			0.187·K	0.119·K		
RMS leakage error at 210·K is			0.091·K	0.058·K		

*Data is FP Deviation in •K

2.4 Radiometric Accuracy

2.4.1 T Channel Radiometric Accuracy (Cont'd)

2.4.1.2 Stability (3.2.1.1.4.1b)

The T Channel Radiometric Accuracy (Stability) analysis in the OLS 5D-3 System Summary Report Paragraph 3.5.1.2, predicts 0.61•K 1 sigma error in stability compared to the 0.8•K maximum specification requirement. This calculation is applicable to all 5D-3 systems with 190-310•K total range.

ATTACHMENTS

Table 2.4.1.2-1 Stability Contributors Summary

Table 2.4.1.2-2 Change in BSL 210•, 310•K Points Between Runs

Table 2.4.1.2-3 Change in 210•, 310• Output Deviation From Nominal (•K) between Power Supply 1 and Power Supply 2

TABLE 2.4.1.2-1

STABILITY CONTRIBUTORS SUMMARY

			ONE SIGMA ERROR (•K)
1.	Shaped Bias		
	a) Open Loop Mirror Emissivity	0.1	
	b) T Clamp Shaper Compensation - Temperature	0.23	
	- Age	0.17	
	RSS Total	0.30•K	
	X RMS Temperature Linearization Effect	0.564	
	= RMS Shaped Bias Errors		0.17•K
2.	Bias		
	a) Preshaper Gain - Inner Stage Temperature	0.28	
	- Bias Current	0.24	
	- Amplifiers	0.22	
	b) Post Shaper DC Drift	0.12	
	RSS Total = RMS Bias Error		0.45•K
3.	Gain		
	Postshaper Gain Changes - Amplifier		
	over the 210-310K range, •K RMS Error		0.38
	TOTAL RSS Stability Error (Total Dynamic Range)		0.61
	Stability Error Specification (•K, 1 Sigma)		0.80 Maximum

Discussion of Stability Errors

The experimentally derived RMS change of the BSL(s) between runs was calculated to be 0.09•K, 0.05•K and 0.07•K for TRGT, TMID and TLEFT respectively. The two runs used were Run #5 and run #7. The results verify the analytical estimate of the stability over time intervals greater than one day. This data is tabulated in Table 2.4.1.2-2.

As an additional check of stability, the Fine-Primary outputs of the three segments as a deviation from nominal (•K) at 210• and 310• were compared using power supply 1 data of TDCRM3B.ST and power supply 2 data of 6X2X3A.ST. (Both from Run #8). This data is tabulated in Table 2.4.1.2-3. The deltas were calculated and RMS'd over the temperature range. The results are comparable to the "Change Between Runs" data.

TABLE 2.4.1.2-2

OLS #19

CHANGE IN BSL 210, 310K POINTS BETWEEN RUNS

SSS = 12•C, M1 = 15•C

	TG R/L	TL	T RGT 210	T RGT 310	T MID 210	T MID 310	T LFT 210	T LFT 310
T121T231B 11/07/93	6/6	8	-0.76	-0.23	-0.23	-0.23	-0.30	-0.10
T121T231B 11/11/93	6/6	8	-0.68	-0.33	-0.18	-0.28	-0.24	-0.17
Change Between Runs			0.08	0.10	0.05	0.05	0.06	0.07
RMS Change			0.09•K		0.05•K		0.07•K	

TABLE 2.4.1.2-3

OLS #19

T CHANNEL DC RESPONSE

DIFFERENCE BETWEEN POWER SUPPLIES 1 and 2

From Cold Limit (Run #8), SSS = +3•C, M1 = -8•C

	RIGHT		MID		LEFT	
	TGT-1 210•K	TGT-2 310•K	TGT-1 210•	TGT-2 310•	TGT-1 210•	TGT-2 310•
FP DEV [K] Power Supply 1 TDCRM3B	0.11	0.86	0.40	0.98	0.17	1.16
FP DEV [K] Power Supply 2 6X2X3A	-0.07	0.65	0.29	0.88	0.08	1.05
Change •K	0.18	0.21	0.11	0.10	0.09	0.11
RMS •K	0.20		0.11		0.10	

2.4 RADIOMETRIC ACCURACY

2.4.1 T Channel Radiometric Accuracy (Cont'd)

2.4.1.3 Fixed Deviations (3.2.1.1.4.1c)

The Fixed deviations for OLS #19 are 0.35•K, 1 sigma, compared to the 0.6•K specification maximum. The cali-brateable portion of the fixed deviations is 0.27•K RMS compared to the 0.4•K RMS specification maximum. The Fixed deviation calibration for separate detector segments is 0.41•K (worst case) compared to the 1•K spec. maximum. The maximum along scan variation was 0.12•K RMS for TF (Right) and 0.10•K RMS for TS compared to the 0.2•K RMS specification maximum.

ATTACHMENTS

Table 2.4.1.3-1	Fixed Deviations Contributors
Table 2.4.1.3-2	T Shaper Error Tabulation
Table 2.4.1.3-3	BSL Calibration Equations
Table 2.4.1.3-4	Fixed Deviation Calibration Differences for Separate Segments
Table 2.4.1.3-5	Along Scan Variation (265• to 310•K) within a Separate Segments
Table 2.4.1.3-6	Cone (Inner Stage) Patch Temp EST
Table 2.4.1.3-7	Cone Cooler Outer Stage Temp EST
Figure 2.4.1.3-1	5D3 Nominal Shaper Curve
Figure 2.4.1.3-2	Along Scan Variation, T Right, M1 = 12•C
Figure 2.4.1.3-3	Along Scan Variation, T Mid, M1 = 12•C
Figure 2.4.1.3-4	Along Scan Variation, T Left, M1 = 12•C
Figure 2.4.1.3-5	Along Scan Variation, T Right, M1 = -8•C
Figure 2.4.1.3-6	Along Scan Variation, T MID, M1 = -8•C
Figure 2.4.1.3-7	Along Scan Variation, T Left, M1 = -8•C
Figure 2.4.1.3-8	Along Scan Variation, T Auto M1 = 12•C
Figure 2.4.1.3-9	Along Scan Variation, T Auto M1 = -8•C

TABLE 2.4.1.3-1

OLS #19

FIXED DEVIATION CONTRIBUTORS

DEVIATION SOURCE	ONE SIGMA ERROR (•K)
1. Foreoptics Mirror Emissivity	0.11*
2. T Clamp Shaper Compensation	0.09
3. Transfer Function	
A. Non-Linearity	0.27* 0.4•K Spec Max
B. Shaper Components Variation	0.10
C. Detector Spectrum Variation (included in 3A)	-
4. Test Targets	
A. Temperature	0.10
B. Emissivity	0.10
C. Repeatability	0.03*
TOTAL (RSS) FIXED DEVIATION	0.35
FIXED DEV. SPECIFICATION LIMIT, •K ONE SIGMA	0.60 Maximum

* FROM TEST DATA ANALYSIS

	DATA	SPEC MAX
5. Fixed Deviation BSL Calibrations Match for Separate Segments (Worst Case)	0.41	1.0•K
6. Along Scan Varations within a segment (265• to 310•K) Worst Case	0.12•K RMS	0.2•K RMS

Discussion of Fixed Deviation Tests and Calculations

1. Foreoptics Mirror Emissivity

The foreoptics mirror emissivity is a source of Fixed deviations as well as of Repeatability and Stability deviations. The correction in operation is made on M1 temperature only; whereas the entire foreoptics causes the offset phenomena. The ground calibration is made in the thermal vacuum chamber, where M1 is cooled radiatively via a cold tunnel, which fills the M1 view beyond the optical field of view of the system. Thus the foreoptics temperature distribution in the chamber differs somewhat from operation in space, especially in that M2 is colder in the chamber. It is not possible to determine accurately this effect based upon present knowledge. It is therefore assumed that it is equivalent to a 1•C difference in M1 temperature, or about 0.199•K at 210• using the actual OLS #19 M1 coefficient (K factor). The RMS Temperature Linearization Effect, 0.564, transforms this to a 0.11•K RMS contribution to fixed deviation.

2. T Clamp Shaper Compensation

The T Clamp shaper compensation contribution arises as follows. If the T Clamp emissivity were initially only 0.98 rather than the 0.995 used to calculate the compensation for T Clamp temperature, the error at 242•K would be 0.70•K. Although this error would be compensated for when the T channel adjustments were made, a change in T Clamp temperature to 256•K or 230•K would result in an error of 0.78•K, producing an uncompensated error of 0.08•K. Over the dynamic range this is equivalent to 0.09•K RMS.

3. Transfer Function

A. The departure of the T channel radiometric transfer function from a linear relationship is not an error as such because it is known and compensation can be made for it. However, this type of deviation is included within the constraints of the Fixed deviation portion of the T channel radiometric accuracy spec. The nominal T Channel non-linear transfer function (shaper) error is tabulated in Table 2.4.1.3-2 and plotted in Figure 2.4.1.3-1. The nominal shaper error is 0.13•K RMS. This calculation is made with the 5D-3 shaper, which is also used on OLS #19. The worst-case reduced test data (from Tables 2.4.1-4,5 & 6) RMS Deviations of the points from the BSL for OLS #19, are 0.24•K for T Right (Fine Backup & Smooth Primary), 0.22•K for T MID (Fine Primary and Smooth Primary) and 0.24•K for T Left (Fine Primary). The analytic value, (0.13•K RMS) and the worst-case test value of 0.24•K are RSS'ed to become 0.27•K RMS for this Fixed deviation source versus the 0.4•K maximum spec allowance for the calibrateable portion of the Fixed deviations.

B. Departure of shaper components from design nominal values may cause additional peak errors of 0.25•K and are assigned a one sigma error of 0.1•K. These deviations would not be included in the measured deviation, because the data points are not close enough together to adequately detect them.

C. The T detector spectrum difference from unit to unit is included in the calibration data and is therefore included in 3A, the non-linearity of transfer function.

4. Test Targets

The deviation of the reference test target indicated blackbody temperature from absolute is the result of contributions from three Fixed deviation sources.

A. The measurement of the averaged target temperature using the 5 thermocouples immersed in the target baseplate is subject to the accuracy of the PQL/Block V Thermocouple Aquisition and Control System calibrated per procedure MCS0116801B. A review of the calibration procedure and the equipment used has led to ascribing 0.1°K RMS to these sources.

B. The actual effective blackbody temperature of the target also deviates from that measured because of differing emissivity from that assumed and because the "true" radient temperature differs from the measured temperature using the thermocouples. The effective emissivity is a combination of true emissivity (which is better than 0.996 according to Eppley) and reflectance of up to 0.004. An average emissivity of 0.998 is corrected for along with the thermocouple calibration. This source of deviation has been assigned 0.1°K RMS.

C. Actual measurements using OLS systems 12 thru 17 of the two Eppley IR Reference test targets over the 210° to 310°K range reveal small differences between the targets. Effective with OLS 18 and up these differences are no longer measured. The values measured for OLS 12 thru OLS 17 are averaged to obtain a value of 0.03°K RMS for this error source.

Fixed Deviation Calibrations for Separate Segments

The calibrations are represented by the best straight line (BSL) equations for the separate segments. The BSL deviation expressions (from ideal), in y = mx + b form for the segments are tabulated in Table 2.4.1.3-3. In T Smooth the Right and Left detector segments are averaged and used across the entire scan line.

In order to determine the differences in calibrations for separate segments, (for comparison to the specification) the T Fine BSL deviation equations of Table 2.4.1.3-3 were evaluated at 210•K and 310•K. The 3 possible segment differences were then calculated. Also, the worst-case deviations between segments were taken from the Best Straight Line Plots (Figures 2.4.1-1 thru 2.4.1-6). These results are tabulated in Table 2.4.1.3-4. The calibration differences for separate segments are within the 1•K maximum spec throughout the dynamic range of 210 to 310K for OLS #19.

Along Scan Variation (265•K to 310•K) Within a Segment

The Along Scan Variation (ASV) in T DC Response is considered to be a Fixed deviation, since as a function of scan angle it does not vary as a function of time per se. Figures 2.4.1.3-2, 3, 4, 5, 6, 7, 8 and 9 show the deviations along-scan vs. surface distance (nmi/100) for T RGT, T MID, TLFT, and T AUTO. The vertical scale factor is 1.0•K per cm. Four figures are for M1 = -8•c and four are for M1 = +12•C. The computer printed number to the right of each curve is the computed RMS deviation in millidegrees K for the associated ASV plot. the RMS ASV values are only printed for the target temperatures above 265•K, i.e., the 270• and 310•K plots.

The T DC response BSL calibrations are taken using test scan angles of -50° (-600nmi) for T LFT, +50° (+600nmi) for T RGT, and +0° (0 nmi) for T MID.

OLS #19 has some ASV, but is within spec. The worst case (max) ASV RMS value within a segment for OLS #19 was 0.12°K and is entered in Table 2.4.1.3-5 to compare with the specification limit.

TABLE 2.4.1.3-2

T SHAPER ERROR LIST

The 190 to 310°K 5D3 T Shaper used for OLS #13 and up has 6 straight line segments of decreasing slope and 5 (inflections) diode break points. The significant features in the shaper curve are tabulated below:

T (°K)	ERROR (°K)	REMARKS
190	0	End point adjusted to be an Ideal Curve
195	-0.38	1st slope is parallel to Radiance (Smooth) Curve
201.5	0	
205	+0.26	1st diode cut-in
210	0	
215	-0.18	2nd slope is parallel to Radiance (Smooth) Curve
220.5	0	
224	+0.20	2nd diode cut-in
228.5	0	
235	-0.20	3rd slope is parallel to Radiance Curve
240.5	0	
245	+0.19	3rd diode cut-in
251.5	0	
257	-0.21	4th slope is parallel to Radiance Curve
263	0	
267	+0.165	4th diode cut-in
272	0	
279	-0.195	5th slope is parallel to Radiance Curve
284.5	0	
291	+0.16	5th diode cut-in
296	0	
303	-0.13	6th slope is parallel to Radiance Curve
310	+0.023	

The largest plus and minus errors in the 210K-310°K range are +0.20° and -0.21°K respectively.

The standard deviation = 0.13°K RMS over the 210° to 310°K dynamic range.

TABLE 2.4.1.3-3

OLS #19

BSL CALIBRATION EQUATIONS

(From Tables 2.4.1-4,5,6)

			EVALUATED @ 210°	EVALUATED @ 310°
T FINE (Primary)				
T-Right:	Error = 0.0030 (T-190) - 0.42	(°K)	-0.360	-0.060
T-Mid:	Error = 0.0001 (T-190) + 0.00	(°K)	0.002	0.012
T-Left:	Error = 0.0014 (T-190) + 0.02	(°K)	0.048	0.188
T FINE (Redundant)				
T-Right:	Error = 0.0033 (T-190) - 0.52	(°K)	-0.454	-0.124
T-Mid:	Error =-0.0001 (T-190) - 0.10	(°K)	-0.102	-0.112
T-Left:	Error = 0.0008 (T-190) - 0.10	(°K)	-0.084	-0.004
T SMOOTH (Primary - SP MID)	Error = 0.0001 (T-190) + 0.02	(°K)	0.022	0.032
T SMOOTH (Redundant - SB MID)	Error =-0.0002 (T-190) - 0.06	(°K)	-0.064	-0.084

TABLE 2.4.1.3-4

OLS #19

FIXED DEVIATION CALIBRATION DIFFERENCES FOR SEPARATE SEGMENTS

Calculated from BSL Equations in Table 2.4.1.3-3:

	DIFFERENCE AT 210°K (°K)	DIFFERENCE AT 310K (°K)	SPECIFICATION (MAX)
PRIMARY			
T Mid to T Right	0.36	0.07	1°K
T Mid to T Left	0.05	0.18	1°K
T Right to T Left	0.40	0.25	1°K
REDUNDANT			
T Mid to T Right	0.35	0.01	1°K
T Mid to T Left	0.02	0.11	1°K
T Right to T Left	0.37	0.12	1°K

Worst Case Differences from Best Straight Line Plots (Figures 2.4.1-1 thru 2.4.1-6):

RUN #	PRIMARY PATH		REDUNDANT PATH		SPEC. MAX.
1	0.34	LFT-RGT	0.26	LFT-RGT	1°K
8	0.34	LFT-RGT	0.26	LFT-RGT	1°K
9	*0.41	LFT-RGT	0.31	LFT-RGT	1°K

*WORST-CASE DATA

TABLE 2.4.1.3-5

OLS #19

ALONG SCAN VARIATION (265°K to 310°K) WITHIN A SEGMENT

(From ASV Graphs)

T-FINE	ONE SIGMA ERROR (°K RMS)	SPEC LIMIT (°K RMS)
T-Left Segment	0.109	0.2
T-Mid (Sum) Segment	0.101	0.2
T-Right Segment	0.120	0.2
T-SMOOTH		
T-Sum	0.101	0.2

TABLE 2.4.1.3-6

CONE COOLER S/N 031

THERMISTOR S/N KC-55

OLS-19

CONE (INNER STAGE) PATCH TEMP. EST

TEMPERATURE °K	PATCH EST. VOLTS
95	6.081
96	5.649
97	5.251
98	4.884
99	4.545
100	4.232
101	3.943
102	3.676
103	3.430
104	3.202
105	2.992
106	2.797
107	2.617
108	2.450
109	2.295
110	2.152
111	2.019
112	1.896
113	1.781
114	1.675
115	1.576
116	1.483
117	1.398
118	1.318
119	1.243
120	1.174
121	1.109
122	1.048
123	0.991
124	0.938
125	0.889

TABLE 2.4.1.3-7

CONE COOLER OUTER STAGE TEMP EST

OLS #19

T CONE TEMP EST (EST #33)

T (DEG K)	EST VOLTS	T (DEG K)	EST VOLTS
158	4.8221	194	4.1282
159	4.8181	196	4.0328
160	4.8136	198	3.93
161	4.8088	200	3.8195
162	4.8035	202	3.7016
163	4.7978	204	3.5769
164	4.7915	206	3.4468
165	4.7848	208	3.3115
166	4.7775	210	3.1719
167	4.7695	212	3.0292
168	4.7609	214	2.8844
169	4.7515	216	2.7386
170	4.7414	218	2.5924
171	4.7306	220	2.4475
172	4.7188	222	2.305
173	4.7063	224	2.1659
174	4.6926	226	2.0302
175	4.678	228	1.8995
176	4.6622	230	1.7735
177	4.6454	235	1.4832
178	4.6273	240	1.2308
179	4.608	245	1.0159
180	4.5874	250	0.8359
181	4.5654	255	0.6873
182	4.5418	260	0.5650
183	4.517	265	0.4653
184	4.4904	270	0.3842
185	4.4622	275	0.3182
186	4.4323	280	0.2646
187	4.4008	285	0.2207
188	4.3673	290	0.1852
189	4.3322	295	0.1560
190	4.2951	300	0.1320
192	4.2156	305	0.1123

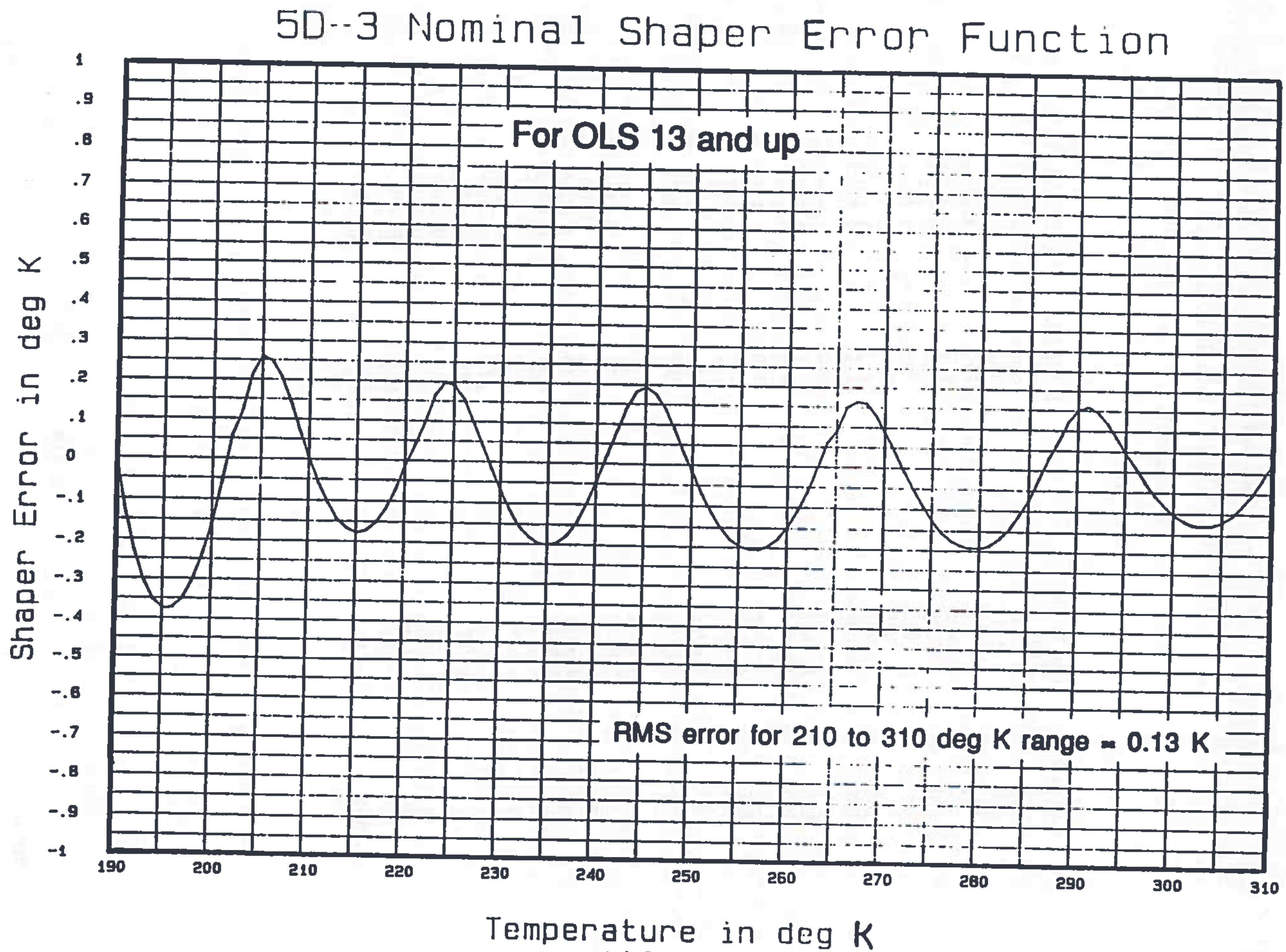
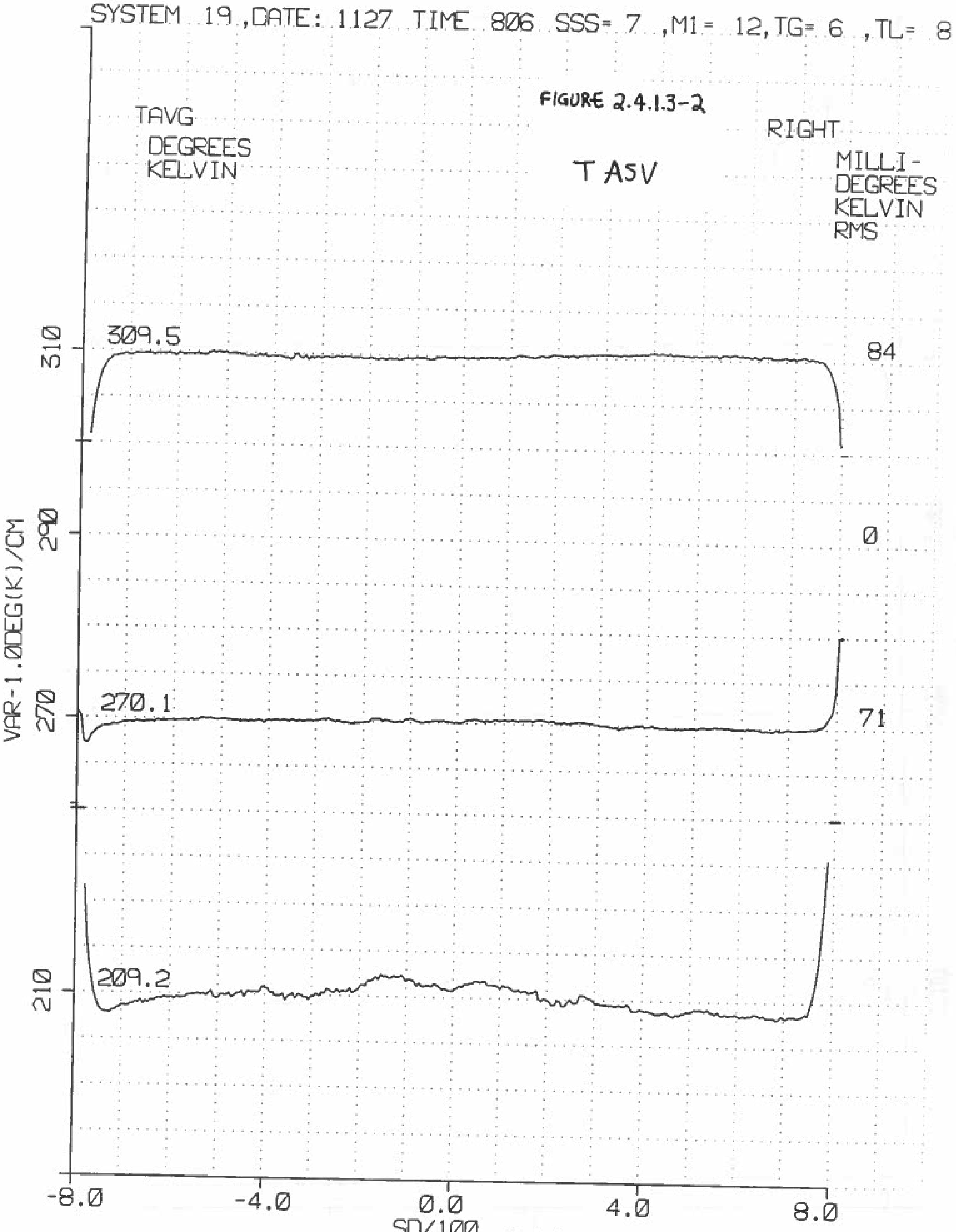
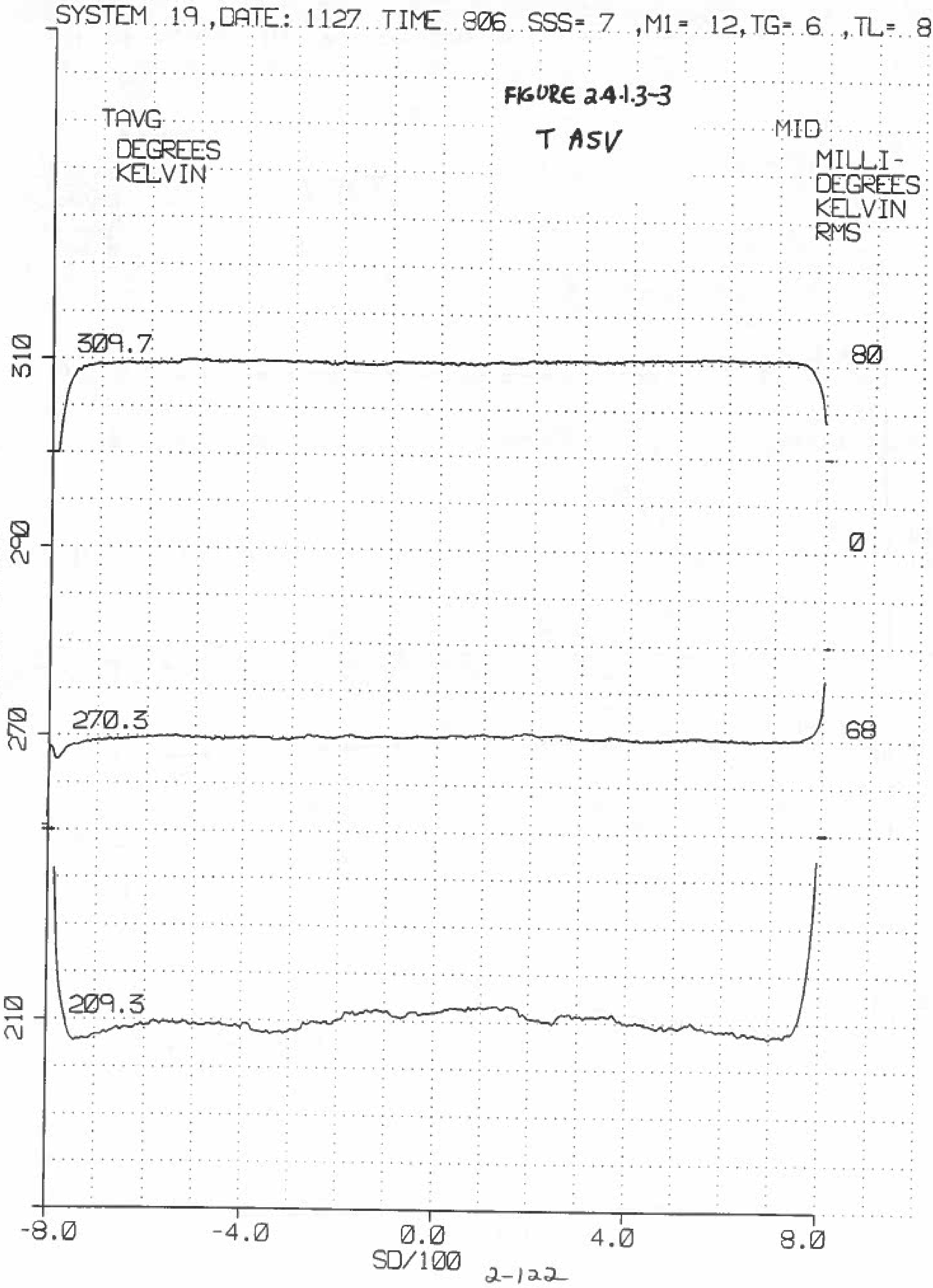


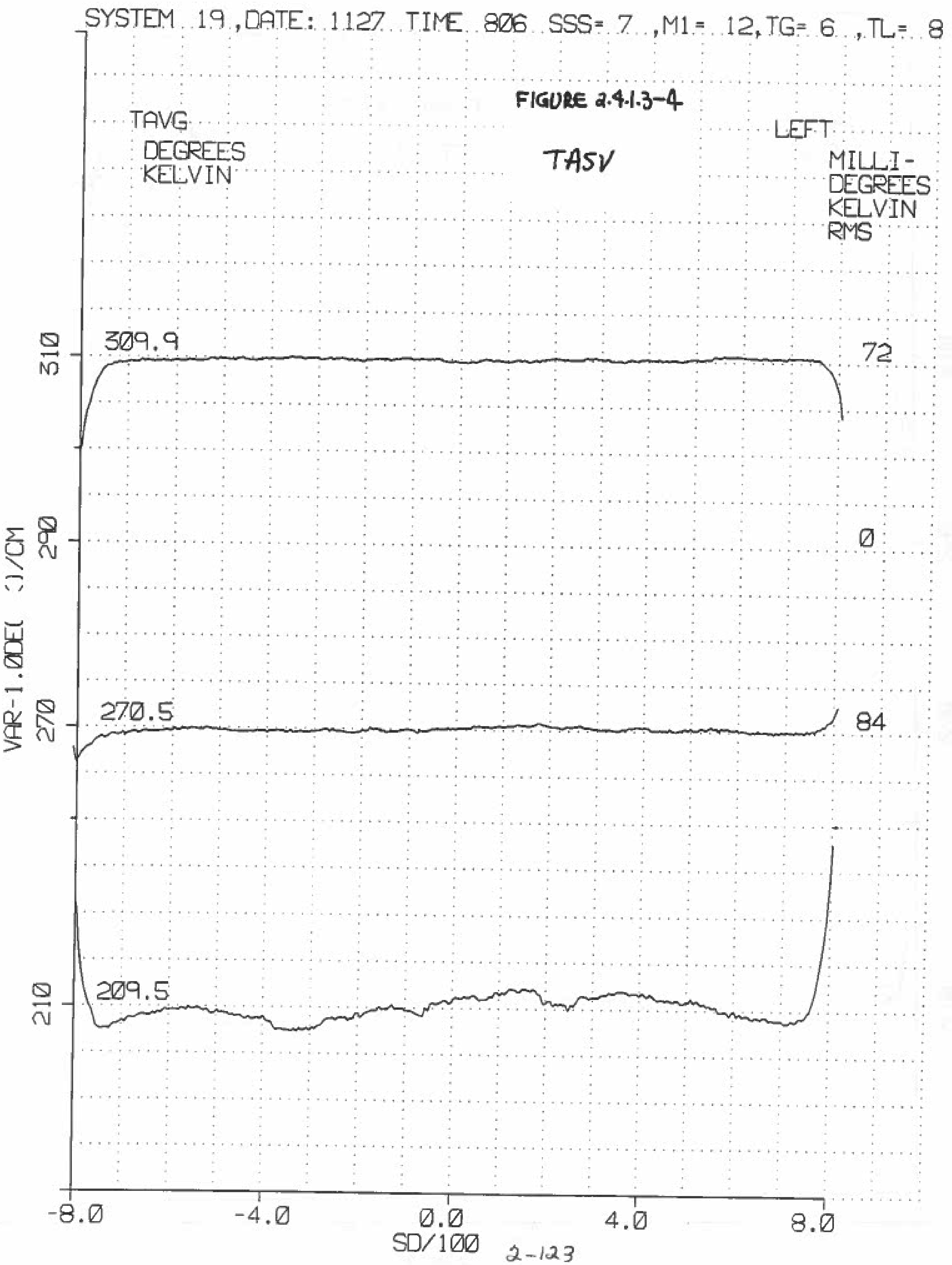
FIGURE 2.4.1.3-1

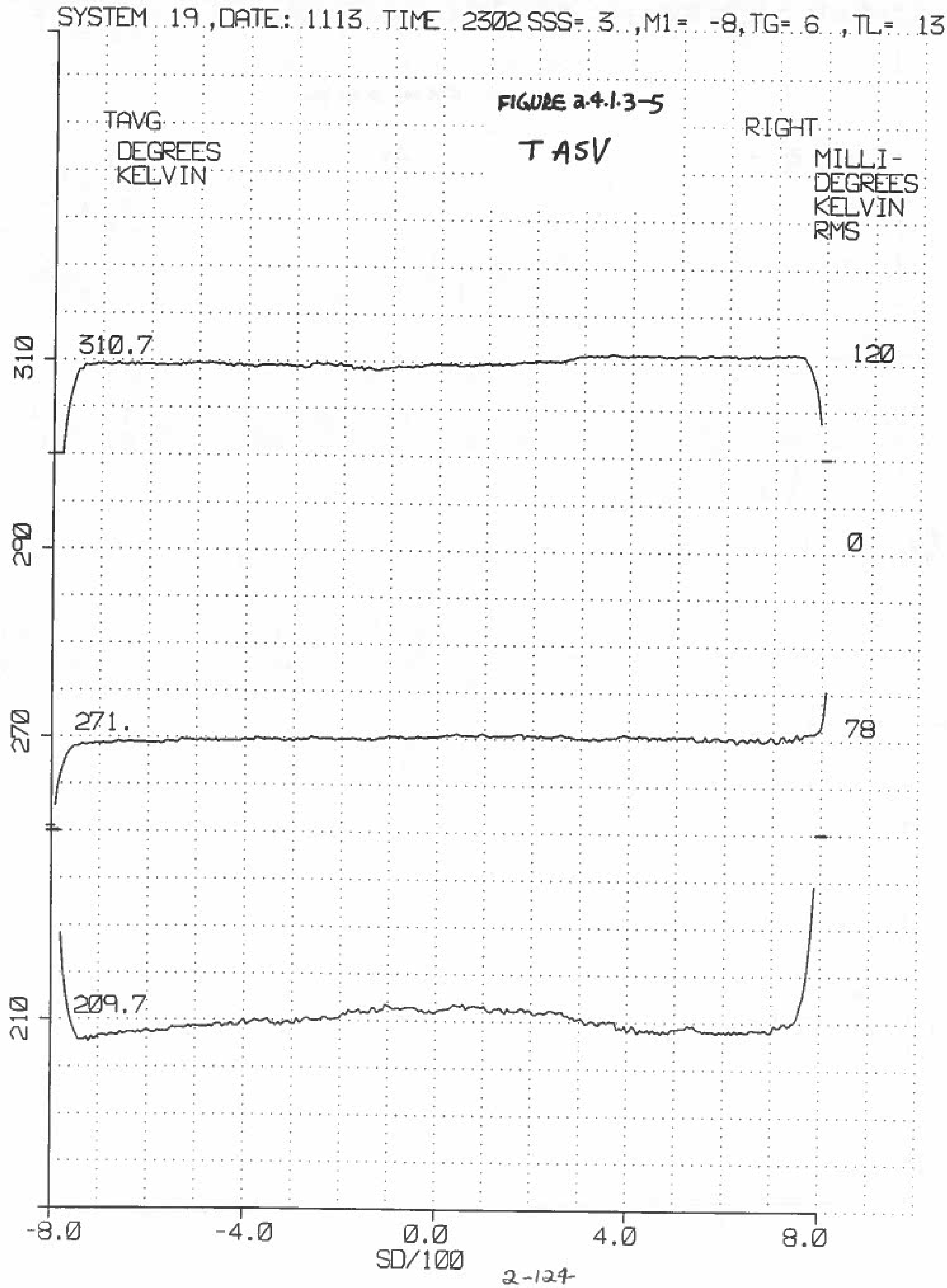


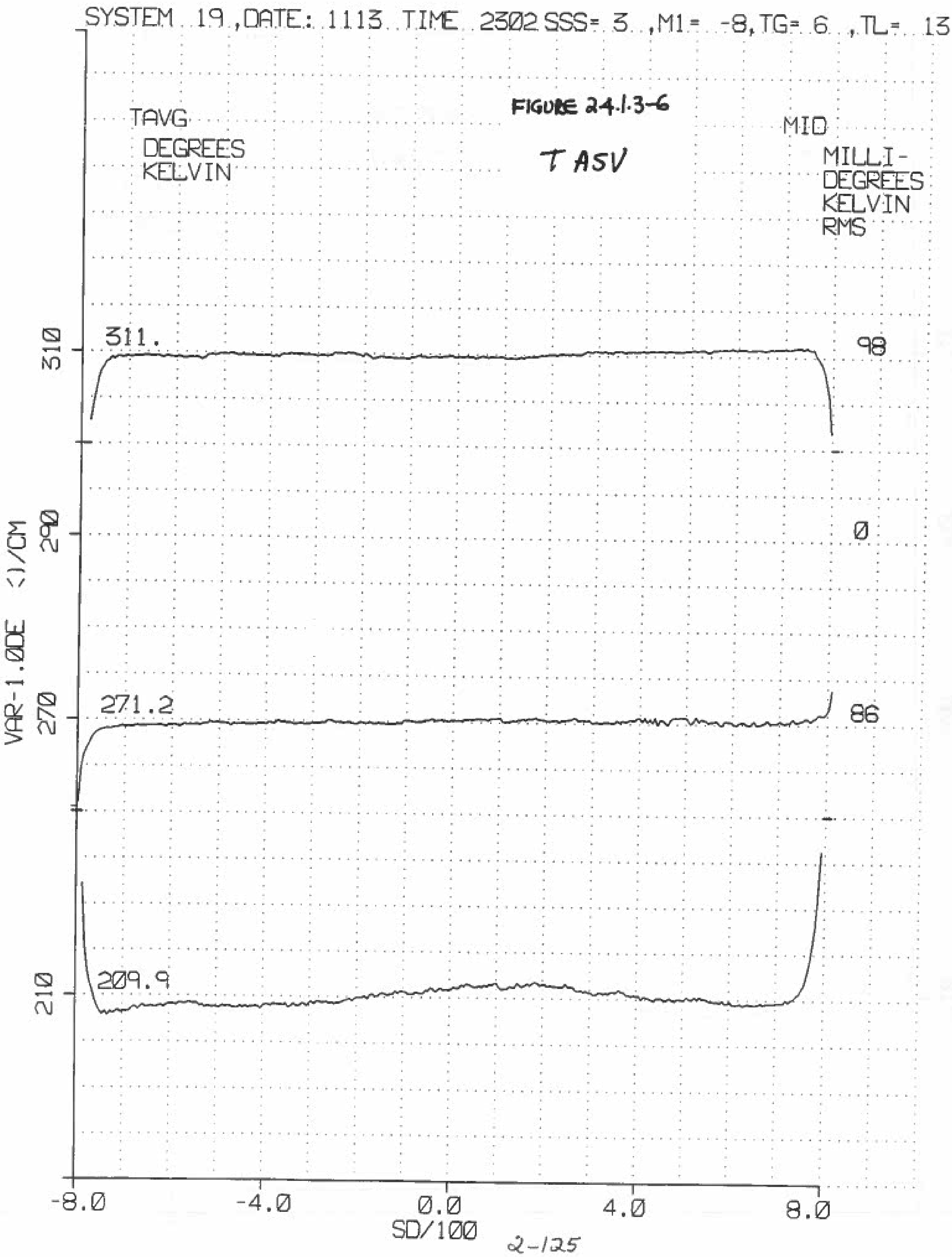
SYSTEM 19 ,DATE: 1127 TIME 806 SSS= 7 ,M1= 12,TG= 6 ,TL= 8
FIGURE 2.4.1.3-2
TAVG
DEGREES
KELVIN
T ASV
RIGHT
MILLI-
DEGREES
KELVIN
RMS
309.5
84
0
270.1
71
209.2
310
290
270
210
VAR-1.0DEG(K)/CM
-8.0
-4.0
0.0
4.0
8.0
SD/100

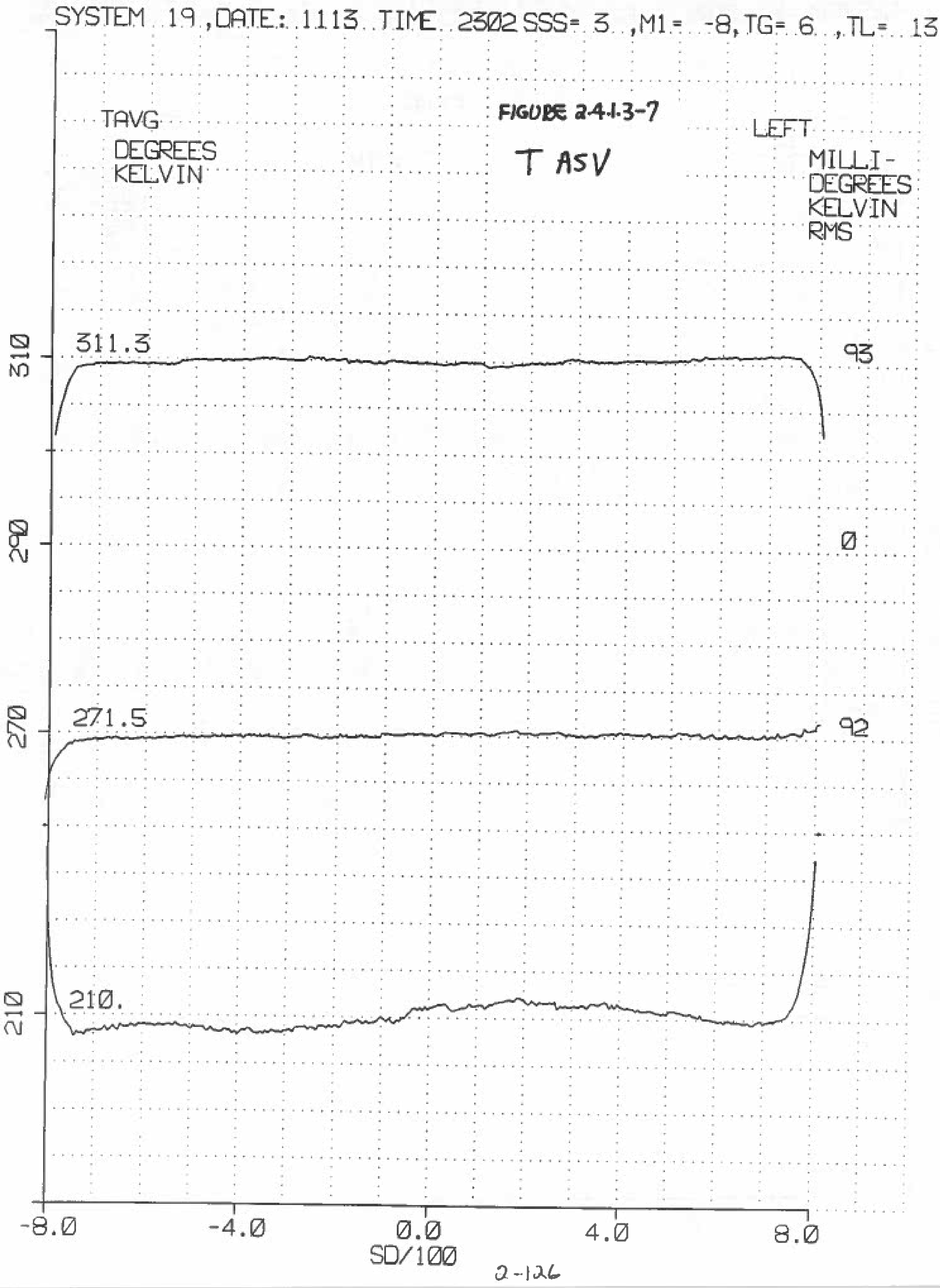


SYSTEM 19 ,DATE: 1127 TIME 806 SSS= 7 ,M1= 12,TG= 6 ,TL= 8
FIGURE 24.1.3-3
T ASV
TAVG
DEGREES
KELVIN
MID
MILLI-
DEGREES
KELVIN
RMS
309.7
270.3
209.3
310
290
270
210
80
0
68
-8.0
-4.0
0.0
4.0
8.0
SD/100


SYSTEM 19 ,DATE: 1127 TIME 806 SSS= 7 ,M1= 12,TG= 6 ,TL= 8
FIGURE 2.4.1.3-4
TAVG
DEGREES
KELVIN
TASV
LEFT
MILLI-
DEGREES
KELVIN
RMS
309.9
270.5
209.5
310
290
270
210
72
0
84
VAR-1.0DE( )/CM
-8.0
-4.0
0.0
4.0
8.0
SD/100

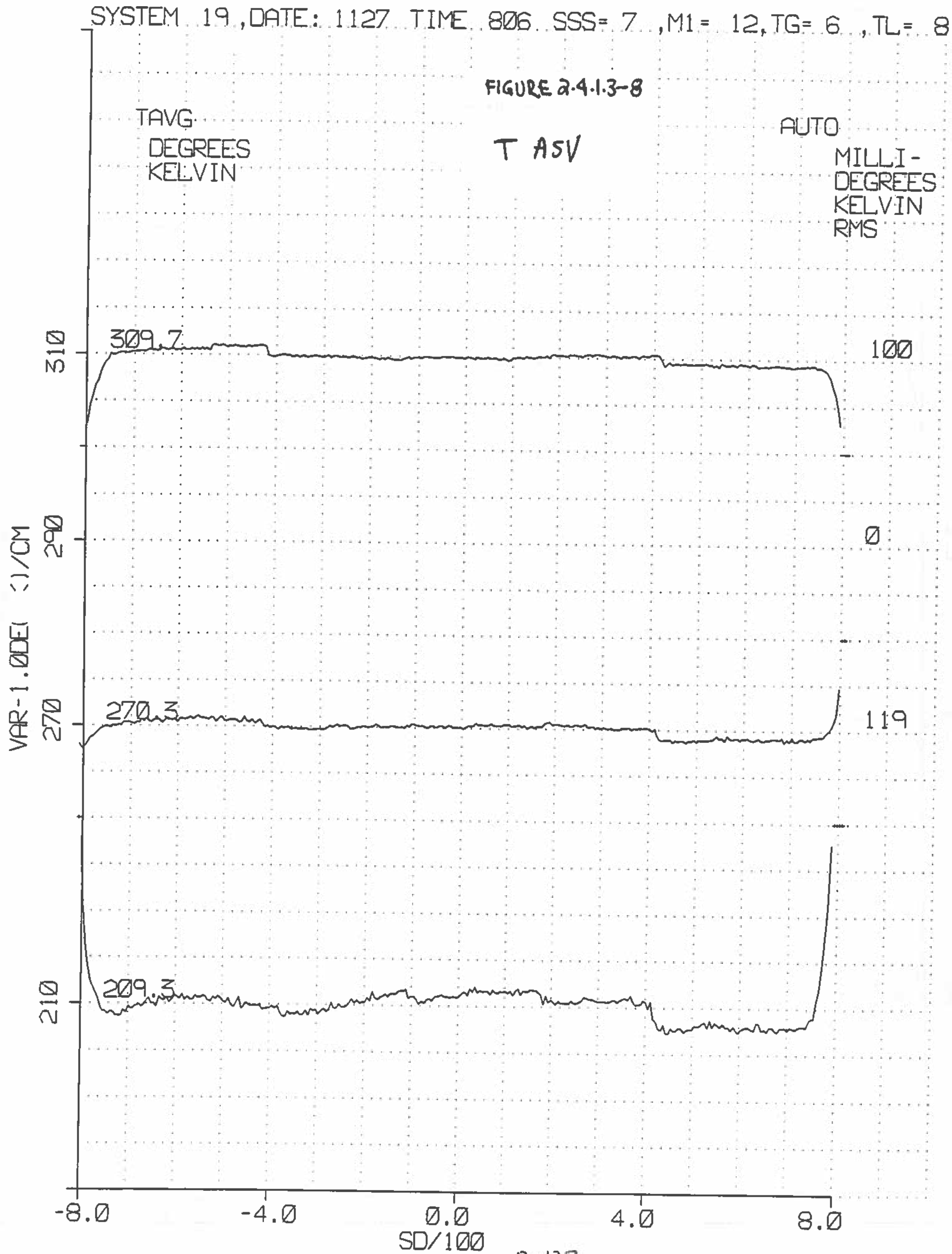

SYSTEM 19 ,DATE: 1113 TIME 2302 SSS= 3 ,M1= -8,TG= 6 ,TL= 13
FIGURE 2.4.1.3-5
T ASV
TAVG
DEGREES
KELVIN
RIGHT
MILLI-
DEGREES
KELVIN
RMS
310
290
270
210
310.7
271.
209.7
120
0
78
-8.0
-4.0
0.0
4.0
8.0
SD/100

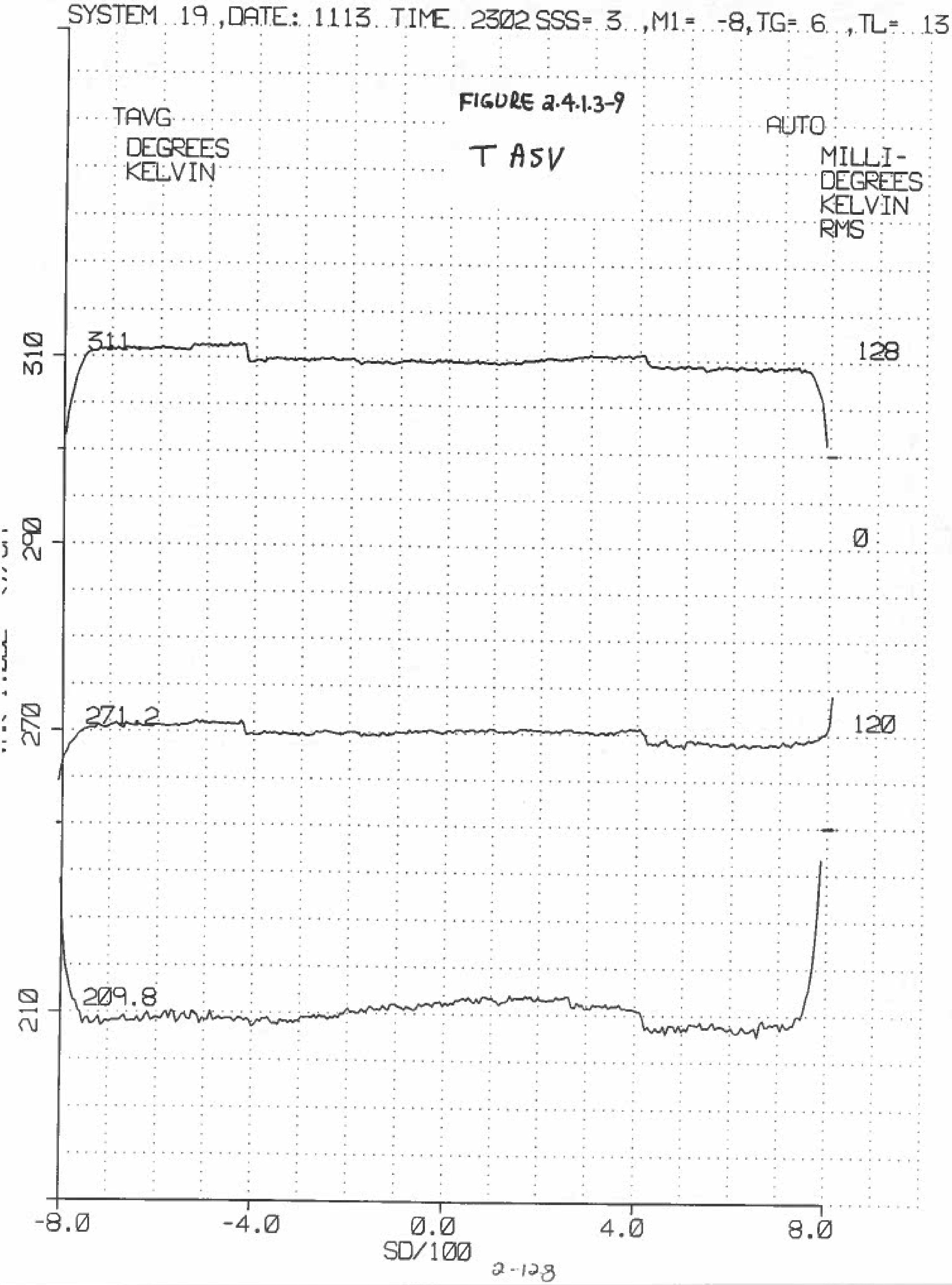

SYSTEM 19 ,DATE: 1113 TIME 2302 SSS= 3 ,M1= -8,TG= 6 ,TL= 13
FIGURE 24.1.3-6
T ASV
TAVG
DEGREES
KELVIN
MID
MILLI-
DEGREES
KELVIN
RMS
311.
271.2
209.9
310
290
270
210
98
0
86
VAR-1.ØDE ()/CM
-8.Ø
-4.Ø
Ø.Ø
4.Ø
8.Ø
SD/100



SYSTEM 19 ,DATE: 1113 TIME 2302 SSS= 3 ,M1= -8,TG= 6 ,TL= 13
FIGURE 2.4.1.3-7
T AS V
TAVG
DEGREES KELVIN
LEFT
MILLI-DEGREES KELVIN RMS
311.3
93
271.5
92
210.
0
310
290
270
210
-8.0
-4.0
0.0
4.0
8.0
SD/100

FIGURE 2.4.1.3-8




SYSTEM 19 ,DATE: 1113 TIME 2302 SSS= 3 ,M1= -8,TG= 6 ,TL= 13
FIGURE 2.4.1.3-9
T ASV
TAVG
DEGREES
KELVIN
AUTO
MILLI-
DEGREES
KELVIN
RMS
310
290
270
210
311
271.2
209.8
128
0
120
-8.0
-4.0
0.0
4.0
8.0
SD/100

2.4 Radiometric Accuracy (Cont'd)

2.4.2 Daytime Radiometric Accuracy (3.2.1.1.4.2)

OLS #19 achieved the 7% absolute radiance requirement by setting the HRD channel gain as shown on the L channel DC Response plot, using the calibrated light source (VULS).

The analysis of the calibration accuracy and the L-Day channel stability show within-specification performance. The gain ratios (PMH/PML, PML/HRD, and PMH/HRD) were measured using the VULS during Acceptance Test in test 6x2x1.ST, and vary less than 1.06% from the average of the ratios. The gain ratios measured in test 6x2x2.ST using a less accurate test method show greater variation.

The plot of L DC Response contains the calculated sensor switch points, S(x), and relative gains P(X), which are stored in the OLS Constants Memory page zero, locations 39H through 3FH. P(2) and S(2) represent the bypass of the PMT 1/9 mode, which is not usually implemented on orbit.

Three factors must be taken into account in modifying the nominal value of PO for OLS 19. First, the initial HRD adjustment could not achieve the desired output voltage. The setting obtained was 1.924 dB less than desired. Next, the addition of 2 shims to the HRD/Preamp interface caused an additional 0.599 dB loss in signal output.

OLS #19 exhibited 0.896dB drop in transmission from room temperature to +5°C. Thus P(0) must be reset to 6.0 (nom) + 0.896 + 0.599 = 9.419 dB. Rounding off to the nearest 1/8 dB gives 9.375dB as the new setting for P(0).

P1 is derived using the PMT LO/HRD average gain value of 49.07 dB with a compensation for the HRD Loss and PMT Gain Ratios with temperature from the test data as plotted in figure 2.4.2-2 and converted to dB of 0.896 dB and 0.582 dB, respectively. The P1 value is 50.07 + 0.896 + 0.582 = 51.48 db (rounded to nearest 1/8th dB = 51.50).

Since the PMT 1/9 mode is currently unused, P2=0dB. P3 is given the PMT HI/LO average gain ratio of 29.74 dB or 29.75 dB after rounding.

ATTACHMENT:	OLS #19	L Channel DC Response Plot
	Table 2.4.2-1	OLS #19 DC Response Stability
	Table 2.4.2-2	OLS #19 PMT/HRD DC Response vs. SSS Temp.

OLS19 L CHANNEL DC RESPONSE

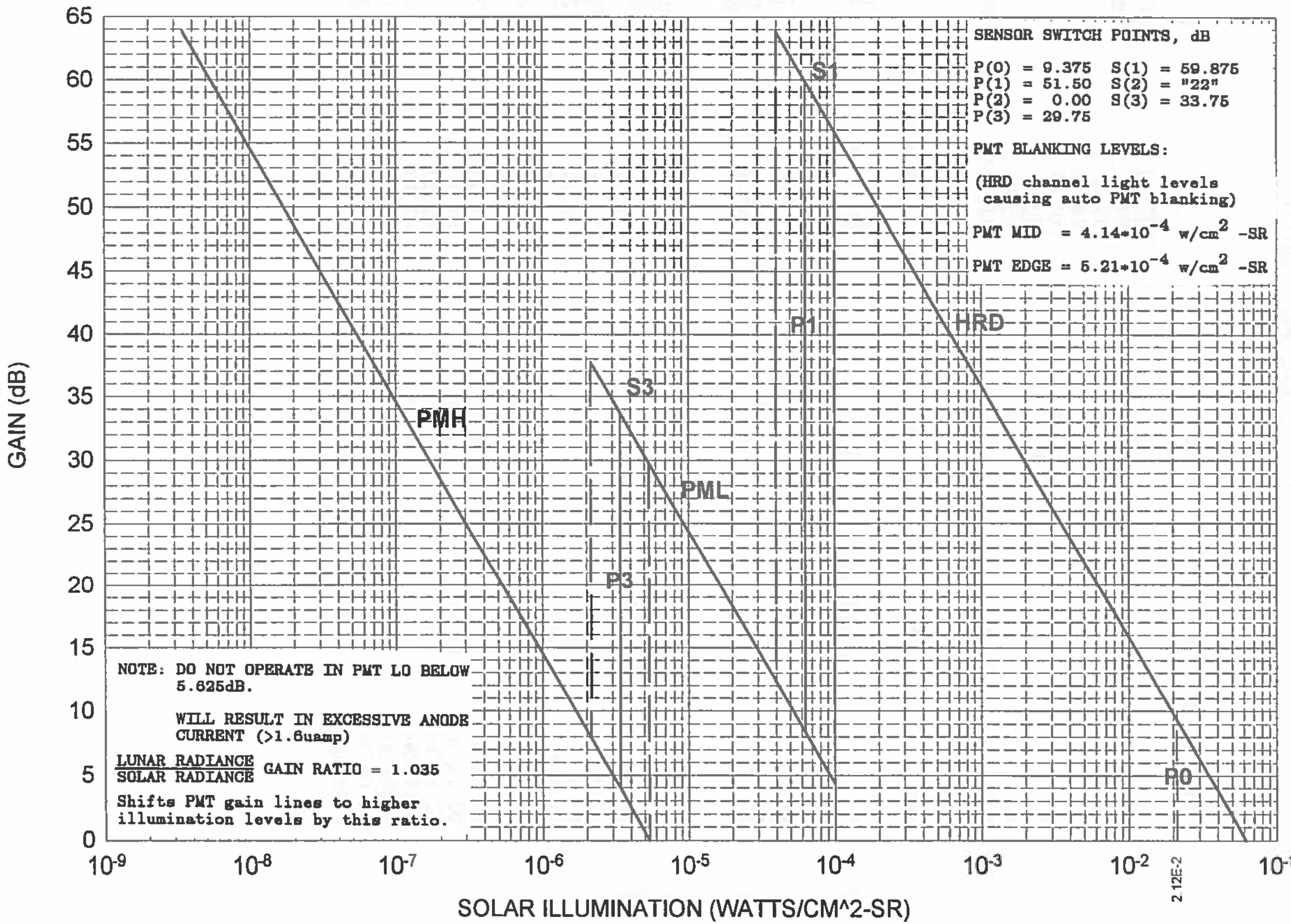


Table 2.4.2-1

OLS #19 L DC Response Stability

Stability vs. Time (6x2x1.ST data using VULS)

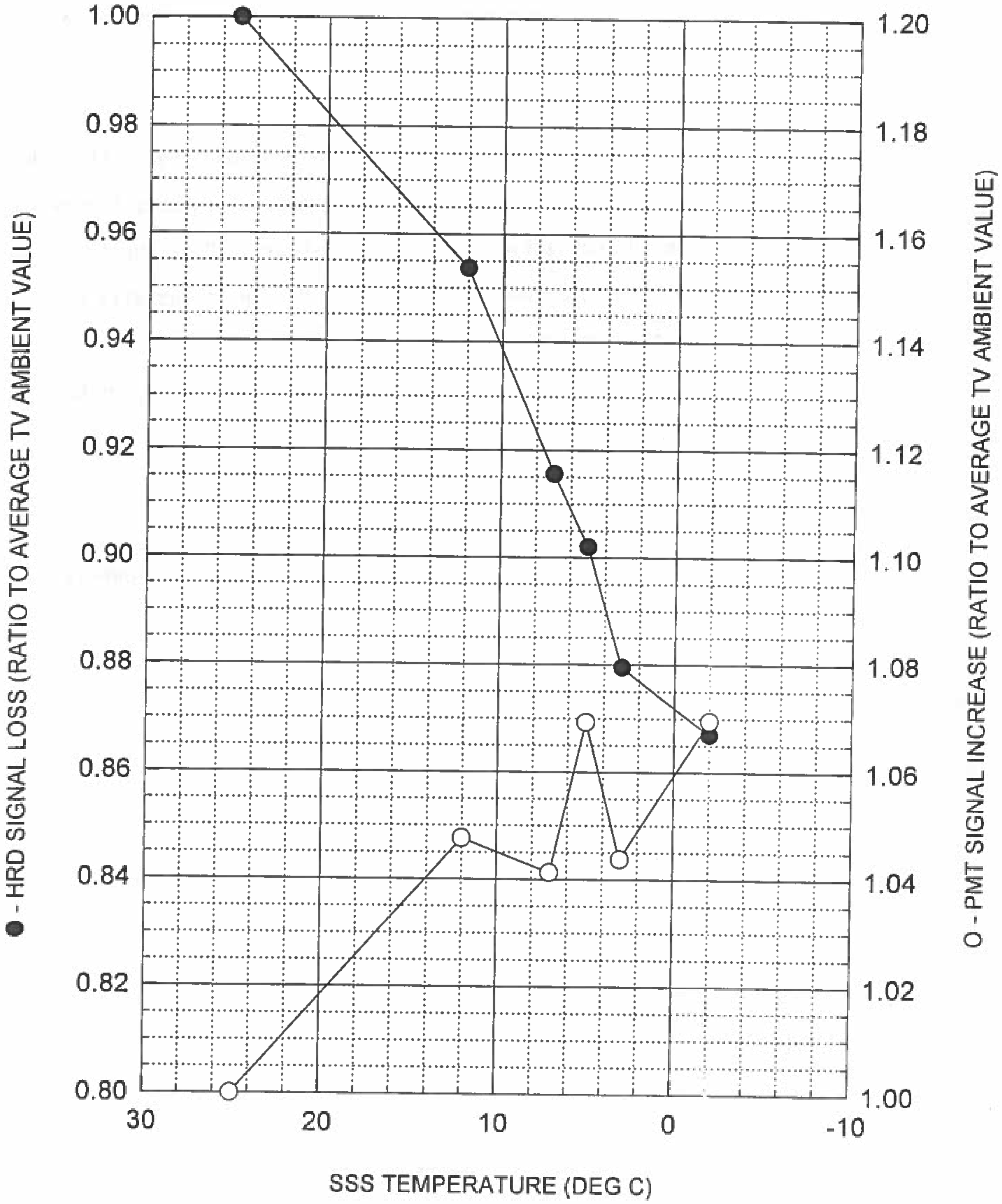
DATE	PMT HI / PMT LO dB	PMT LO / HRD dB	PMT HI / HRD dB
07/30/93	29.74	49.51	79.25
08/31/93	29.72	49.82	79.54
12/03/93	29.75	50.45	80.20
01/19/94	29.73	50.49	80.22
Average	29.74	50.07	79.80
(Direct Multiple)	(30.69)	(318.79)	(9775.19)

Stability vs. Temperature (6x2x2.ST data using half sphere source)

DATE	ENVIRONMENT	PMT HI / PMT LO dB	PMT LO / HRD dB	PMT HI / HRD dB
10/09/93	TVAC Amb	29.73	40.53	70.26
10/25/93	TVAC Amb	29.65	41.09	70.75
10/25/93	TVAC Amb	29.62	41.39	71.01
01/24/94	TVAC Amb	29.67	41.15	70.82
Average		29.67	41.04	70.71

DATE	ENVIRONMENT	PMT HI / PMT LO dB	PMT LO / HRD dB	PMT HI / HRD dB
10/13/93	+5/+12	29.50	41.93	71.43
11/05/93	-2/-11	29.69	43.44	73.13
11/07/93	+12/+15	29.77	42.31	72.09
11/13/93	+3/-8	29.68	43.07	72.75
11/22/93	+7/+12	29.66	42.59	72.25
01/27/94	+12/+15	29.65	42.19	71.84
01/29/94	-2/-11	29.71	43.30	73.01
02/11/94	+12/+15	29.56	42.30	71.86
02/14/94	-2/-11	29.66	43.30	72.96
02/16/94	+5/-8	29.74	43.10	72.84
03/04/94	+12/+15	29.66	42.32	71.99
03/05/94	-2/-11	29.71	43.54	73.25
Average		29.66	42.78	72.45

TABLE 2.4.2-2 - PMT / HRD DC RESPONSE vs SSS TEMPERATURE - OLS 19



2.4 Radiometric Accuracy. (Cont'd)

2.4.3 Nighttime Radiometric Accuracy (3.2.1.1.4.3)

The PMT accuracy is required to degrade by no more than 60% from its initial accuracy at time of Acceptance testing to end of 3 year orbital life.

The 5D-3 OLS System Summary Report indicates PMT channel stability to be within 25.7% over the mission life so that the PMT meets this specification requirement. The above figures do not include corrections utilizing on-board LED calibration. The PMT CAL LED is extremely stable, and has an essentially constant output over the mission life.

The DC response curve of the OLS #19 PMT is shown in the L Channel DC Response curve in paragraph 2.4.2.

ATTACHMENT: Table 2.4.3-1 PMT CAL Baseline data

(See para 2.4.2 attachment for L. Chan. DC Response curve)

TABLE 2.4.3-1

PMT CAL BASELINE DATA

The PMT Cal voltage EST is a monitor of PMT sensitivity and stability characteristics. In order to relate on-orbit measurement of PMT CAL to measurement during Acceptance Test, the following data are provided. PMT CAL Voltage (EST #40) and PMT BU (Back-up) CAL V (EST #41) are sampled 500 times in test 6x6x2.ST. The PMT Cal voltage EST output is tabulated below.

TABLE 2.4.3-1

PMT CAL BASELINE DATA

DATE	SSS TEMP	OUTPUT VOLTAGE (mV)	
		PMT CAL V (EST #40)	PMT BU CAL V (EST #41)
07-29-93	+25	2543	2546
09-03-93	+25	2566	2564
10-09-93	+25	2561	2566
11-14-93	+3	2592	2593
11-23-93	+7	2589	2589
01-24-94	+25	2560	2561
01-28-94	+12	2563	2571
01-29-94	-2	2579	2584
02-11-94	+12	2546	2556
02-14-94	-2	2566	2562
02-16-94	+5	2556	2555
	AVERAGE	2566	2568
Max change from AVERAGE		1.03%	0.98%

2.4 RADIOMETRIC ACCURACY, (Cont'd)

2.4.4 Gain Control Accuracy (3.1.4.4)

Along-Scan Gain Control (ASGC) accuracy is within the specification limit of 4dB of the smooth monotonic curve drawn through the nominal values of Gain Value versus Scense Solar Elevation (GVVSSE), tabulated in para 3.2.1.1.1.4 of S-DMSP-886.

System Tests 5x6x3.ST and 5x6x6.ST exercise the ASGC function through various combinations of extremes of slope and bias adjustment; and measure channel output for a wide range of values. These are automatically compared against stored test limits which ensure spec compliance.

An analysis using the ASGC software algorithm showing 3.25dB maximum error is summarized in the System Summary Report paragraph 3.5.4.

ATTACHMENTS: None.

2.4.5 Gain Control Adjustability (3.2.1.1.4.4 et al)

The OLS #19 Gain Control Adjustability is similar to the 5D-1 systems. The OLS 5D-3 System Summary Report paragraph 3.5.5 contains the analysis required to demonstrate conformance with the specifications, with additional information below.

TERMINATOR LOCATION (3.1.4.5.1)

The GNC Command (an uplink command) has a sub mode (GNC 10 θ X) which allows the GVVSSE bias (terminator location) to be adjusted by X degrees, where X is a 6-bit 2's complement word with an LSB of 0.5°. This results in the required range of + 15.5 degrees.

MAXIMUM GAIN SETTING (3.2.1.1.4.5.3)

The maximum ASGC gain is commandable. An operational value is determined in Early Orbit Calibrations. The value is stored in the Operational Constants Memory location page θ Address 44H (BCMAX). The ASGC function & performance are exercised in tests 5x6x3.ST & 5x6x6.ST

COMMANDABLE T-CHANNEL GAIN (3.2.1.1.4.5.4)

The T-Channel Commandable Gain is exercised in test 6x8x2.ST. The channel output is measured for the entire range of commandable gains. The T Channel Gain is required to have the capability of being varied by command to be between 164% and 174% of the established minimum gain value (0 dB).

The actual percentage of TGAIN change for OLS #19 was measured as 69.0% for T Right and 69.1% for T Left.

Each step of TGAIN is required to be between 0.9% and 2.5% above the preceeding lower gain value. Measured gain steps on OLS #19 ranged from 1.62% to 1.91%, within specification.

COMMANDABLE T CHANNEL LEVEL (3.2.1.1.4.5.5)

The T Channel Commandable Level is also exercised in test 6x8x2.ST. The specification requires that TLEVEL be variable over at least a 14• range in steps of 1.1•K or less. Measured results for OLS 19 testing were 15.2• range with an average step size of 1.016•K; both within specification.

2.4 RADIOMETRIC ACCURACY, Cont'd

2.4.6 A/D Conversions & Algorithms (3.2.1.1.4.6.2 & 3.2.1.1.4.6.3)

S-DMSP-886 specifies that the Stored Smooth Algorithm accuracy with an ideal A/D shall be verified by analysis. OLS 5D-3 System Summary Report contains the analysis which shows that the LS % Full Scale Deviation does meet the specification. The results are summarized below:

Mode	% Full Scale Deviation	Analysis
LS	≤ ± 2.2%	-1.70%, +2.09%
TS	≤ ± 0.4%	± 0.39%

The Actual A/D Conversion Radiometric Accuracy was measured in system test 6x10.ST. The worst-case results from the OLS #19 Thermal Vacuum runs are summarized below:

A/D	BSL SLOPE (% DEV FROM IDEAL)	BSL OFFSET (% OF FULL SCALE)	RMS DEV FROM BSL (% OF FULL SCALE)
SDF-L PRIM	-0.20	-0.02	0.05
RED	-0.37	-0.06	0.05
SDF-T PRIM	-0.45	+0.08	0.12
RED	-0.14	-0.08	0.13
RTD-FL PRIM	+0.11	+0.04	0.04
RED	-0.09	+0.06	0.03
RTD-FT PRIM	+0.10	-0.08	0.09
RED	+0.01	-0.14	0.09
SPEC	±1.0	±1.0	0.50
RTD-SL PRIM	-0.46	-0.02	0.02
RED	-0.17	-0.06	0.03
RTD-S7 PRIM	-0.42	-0.08	0.06
RED	-0.31	+0.04	0.07
SDS-L PRIM	-0.19	+0.16	0.04
RED	-0.14	+0.10	0.03
SDS-T PRIM	-0.08	-0.26	0.03
RED	-0.11	-0.20	0.04
SPEC	±0.5	±0.5	0.25

2.5 <u>RADIOMETRIC RESOLUTION</u> (3.2.1.1.5 et al.)

S-DMSP-886 apportions the Radiometric Resolution verification between Test and Analysis.

The Fine and Direct Smoothed Radiometric Resolution (para. 3.2.1.1.5.1), as well as the Stored Smoothed A/D Converter Error (para. 3.2.1.1.5.2), were measured in System Test 6x10.ST during the OLS #19 vacuum runs and are tabulated below:

A/D		PEAK DEV FROM BSL (% OF FULL SCALE)	SPEC
SDF-L	PRIM	+0.09	±0.8%
	RED	+0.11	
SDF-T	PRIM	+0.26	±0.8%
	RED	+0.26	
RTD-FL	PRIM	+0.08	±0.8%
	RED	-0.05	
RTD-FT	PRIM	-0.16	±0.8%
	RED	+0.16	
RTD-SL	PRIM	+0.04	±0.25%
	RED	-0.05	
RTD-ST	PRIM	-0.15	±0.25%
	RED	0.15	
SDS-L	PRIM	+0.08	±0.5%
	RED	-0.08	
SDS-T	PRIM	-0.06	±0.5%
	RED	-0.07	

The Stored Smoothed Algorithms Resolution with Ideal A/D (para. 3.2.1.1.5.2.1) are verified by Analysis in OLS 5D-3 System Summary Report, and are summarized in Table 2.5.1.

TABLE 2.5-1
Stored Smoothed Algorithms
Resolution With Ideal A/D

ITEM	SPEC	ACTUAL
Accuracy		
LS Algorithm	<±2.2%	-1.70% +2.09%
TS Algorithm	<±0.4%	±0.39%
Resolution		
LS Algorithm	<1.6%	1.57%
TS Algorithm		
Population 1 Density	25%	25%
Quantization	<0.8%	0.78%
Population 2 Density	75%	75%
Quantization	<0.4%	0.39%
Population Distribtution	Uniform	Uniform
Quantization Capability	0.4%	0.4%

2.6 NOISE

2.6.1 T Channel Noise (3.2.1.1.6.1)

The T Channel noise equivalent temperature difference (NETD) is specified between 210K and 310K, although the T channel responsivity extends down to 190K.

The NETD is measured during T Channel DC response tests in the Thermal Vacuum Chamber.

The Channel views a stable blackbody target at 210K (worst-case noise). The channel output is sampled & the noise (std. deviation) of 2000 samples is converted to NETD using the following formula:

NETD = [Avg Noise in Volts * 24 °/Volt] * 1.074 (the shaper slope correction)

The OLS #19 NETD is in-spec. The average noise in the T Right segment is 10.9% larger than in the T Left segment.

	TF	TS	TS Fallback
SPEC	2.2°K	0.90°K	1.3°K
Worst-Case Measured NETD	0.752°K	0.392°K	0.501°K
Worst-Case Average NETD	0.704°K	0.305°K	0.413°K

ATTACHMENT: Table 2.6.1-1 OLS #19 NETD

Table 2.6.1-1

OLS #19 PRIMARY SIDE NETD										
DATE	TG				Noise mV					
	SSS	M1	R/L	TL	FINE RGT	SMOOTH RGT	FINE MID	SMOOTH MID	FINE LFT	SMOOTH LFT
10/14/93	5	12	6/6	3	27.80	16.03	19.43	11.96	24.63	14.39
10/16/93	5	-8	6/6	13	27.32	15.28	17.54	11.21	24.90	13.90
10/19/93	-2	-11	6/6	13	27.16	16.86	19.30	11.92	24.91	14.42
10/20/93	12	15	6/6	7	25.42	14.17	18.35	10.58	23.66	12.77
11/04/93	7	12	6/6	8	26.49	15.68	20.25	12.65	25.09	14.64
11/05/93	-2	-1	6/6	13	27.70	15.19	19.29	12.95	25.16	13.96
11/07/93	12	15	6/6	8	26.02	15.00	17.42	9.40	23.15	11.74
11/09/93	-2	-11	6/6	13	28.00	15.81	20.14	12.90	24.84	13.52
11/11/93	12	15	6/6	8	26.42	15.16	17.84	9.25	23.90	11.92
11/13/93	3	-8	6/6	13	27.23	16.22	18.44	11.19	23.96	14.43
11/22/93	7	12	6/6	8	27.29	15.28	19.83	12.86	24.84	14.58
1/28/94	12	15	6/6	8	26.90	15.03	17.40	9.73	22.88	11.98
1/29/94	-2	-11	6/6	13	29.18*	17.19	20.74	13.36	25.55	17.04*
2/12/94	12	15	6/6	8	26.76	15.88	17.17	9.57	22.53	12.12
2/14/94	-2	-11	6/6	13	27.48	15.56	19.75	12.08	25.23	14.90
2/16/94	5	-8	6/6	13	27.20	17.00	19.00	11.06	25.35	14.78
03/04/94	12	15	6/6	8	28.39	19.44*	20.26	15.20*	25.68	15.57
03/05/94	-2	-11	6/6	13	28.53	17.39	21.04*	14.88	26.08*	17.00
			AVERAGE NETD		27.30 0.655 0.704	16.01 0.384 0.413	19.07 0.458 0.492	11.82 0.284 0.305	24.57 0.590 0.633	14.09 0.338 0.363

* Worst Case Measured
** Shaper Slope Correction Factor = 1.074

Table 2.6.1-1

OLS #19 REDUNDANT SIDE NETD										
					Noise mV					
DATE	TG				FINE RGT	SMOOTH RGT	FINE MID	SMOOTH MID	FINE LFT	SMOOTH LFT
	SSS	M1	R/L	TL						
11/04/93	7	12	6/6	8	27.17	14.63	19.90	12.66	24.84	15.53
11/04/93	7	-8	6/6	13	27.15	15.98	18.50	10.79	24.04	13.89
11/13/93	3	-8	6/6	13	27.58	16.73	18.43	10.80	25.08	14.42
11/22/93	7	-12	6/6	8	27.03	15.55	19.65	12.01	24.50	14.17
AVERAGE					27.23	15.72	19.12	11.57	24.62	14.50
NETD					0.654	0.377	0.459	0.278	0.591	0.348
NETD Correction for Shaper Slope**					0.702	0.405	0.493	0.298	0.634	0.374
Worst Case Corrected NETD					0.752	0.501	0.542	0.392	0.672	0.439

**Shaper Slope Correction Factor = 1.074

2.6 NOISE (Cont'd)

2.6.2 L-Channel Noise (Day) (3.2.1.1.6.2)

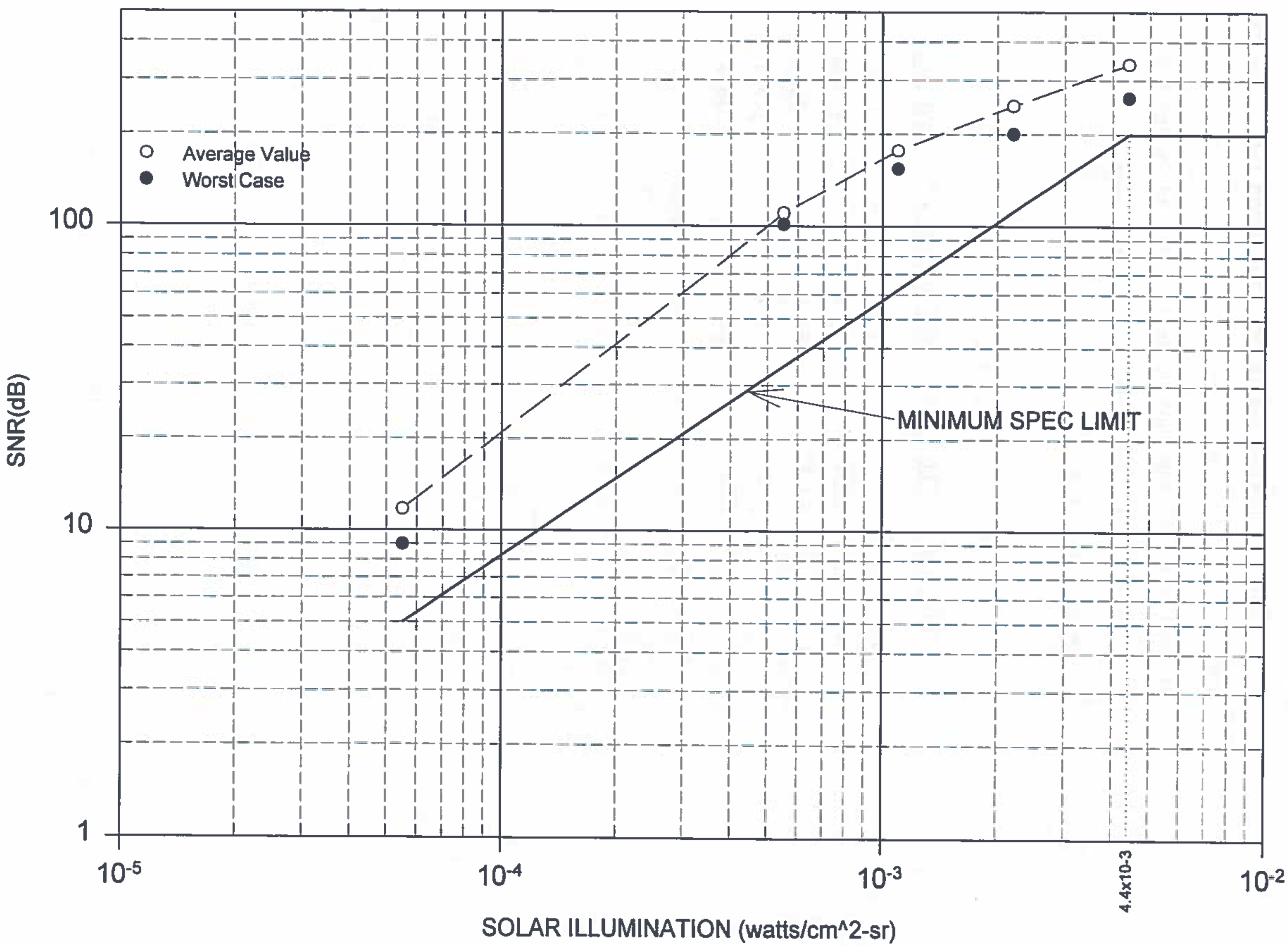
The L Channel Noise is measured using the calibrated Variable Uniform Light Source (VULS). Dark noise is measured in test 6x3x1.ST and shot noise is measured in 6x3x5.ST.

The OLS #19 HRD is in-spec for the entire range of illumination. In summary:

	SNR		
LIGHT LEVEL	SPEC	WORST CASE MEASURED	AVERAGE
5.5×10^{-5}	5	9.0	11.5
5.5×10^{-4}	34.8	101.4	110.0
1.1×10^{-3}	62.3	153.9	176.8
2.2×10^{-3}	112	200.7	247.9
4.4×10^{-3}	200	263.4	338.6

ATTACHMENT: OLS #19 HRD Channel SNR Graph

OLS19 HRD CHANNEL SNR



2.6 NOISE (Cont'd)

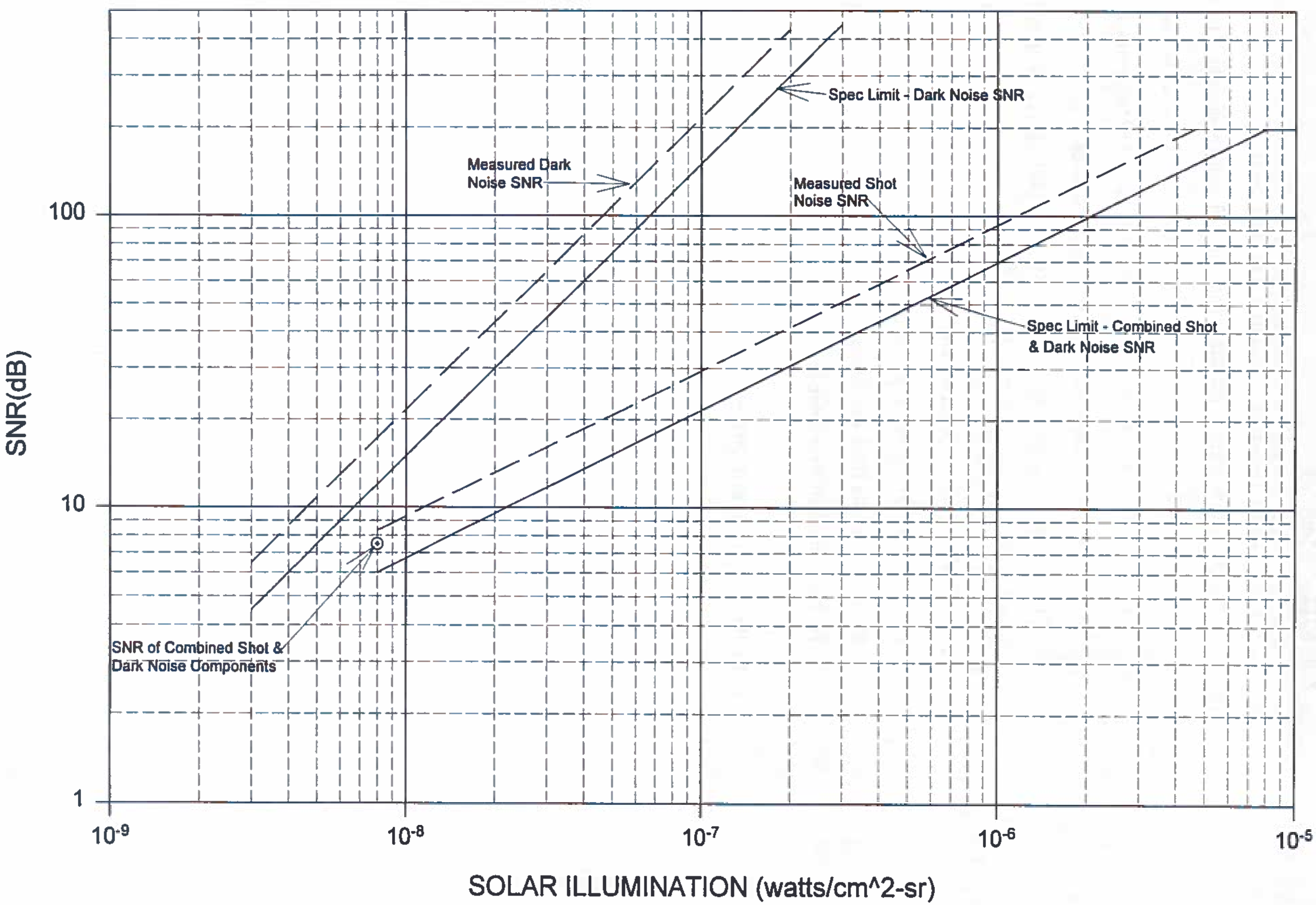
2.6.3 L Channel Noise (Night) 3.2.1.1.6.3)

The PMT dark noise is measured in all environments in Tests 6x3x1.ST, 6x3x2.ST and 6x3x4.ST. The SNR is calculated from the measured noise (std. deviation of multiple voltage samples) vs. light level and compared against spec values.

The minimum (worst case) OLS #19 PMT Shot Noise SNR was 8.3 at 8.0×10^{-9} watts/cm^2-sr. The worst case measured Dark Noise SNR was 17.3 which is better than the specification requirement of 12. The worst case combined PMT shot noise and dark noise SNR is 7.50 calculated as $SNR=1/\sqrt{1/(SNR\ dark)^2 + 1/(SNR\ shot)^2}$ which is better than the spec limit of 6.0..

ATTACHMENT: OLS #19 PMT channel SNR graph.

OLS19 PMT CHANNEL SNR



2.6.4 Dark Current (3.2.1.1.6.4)

The Dark Current (the PMT noise with no signal input) is determined from the graph of PMT SNR in paragraph 2.6.3. The Dark Noise SNR is calculated from data gathered during PMT Smoothed Noise measurements. These measurements are made in Test 6x3x1.ST during Thermal Vacuum testing. For OLS #19 the average Dark Noise SNR at 8×10^{-9} watts/cm^2-SR is 20.8, or 28.9% of the noise corresponding to an SNR of 6. The MINIMUM Dark Noise SNR measured at 8×10^{-9} watts/cm^2-SR was 17.3, or 34.7% of the noise corresponding to a SNR of 6. This is well within the spec requirement for the dark current to be 50% or less of the noise corresponding to an SNR of 6.00.

2.6 NOISE. (Cont'd)

2.6.5 Stability (3.2.1.1.6.5) (L - Channel (night)

The OLS 5D-3 System Summary Report contains the analysis for this spec requirement.

The loss in sensitivity after 3 years on orbit of the PMT channel will be < 23%. This would require 2.27dB change in VDGA gain to compensate and over 6dB of VDGA gain is available.

ATTACHMENT: None.

2.6 NOISE (Cont'd)

2.6.6 Along-Track Noise Integration (3.2..1.1.6.6)

OLS 5D-3 System Summary Report contains the analysis which concludes that the OLS 5D-3 algorithm is consistently above 0.6 times the SNR resulting from perfect integration with 8 bit A/D for T Channel; and above $1/\sqrt{2}$ times the SNR resulting from perfect integration with 6-bit A/D for L channel. Therefore, the Along-Track Noise Integration is in-spec.

ATTACHMENT: None.

2.6 NOISE. (Cont'd)

2.6.7 Glare Suppression (3.2.1.1.6.7)

OLS 5D-3 System Summary Report contains the analysis which verifies that the OLS does provide effective protection against solar glare for sun angles between 75° and 95°.

ATTACHMENTS: None.

2.7 SURVIVABILITY (3.2.7)

The OLS 5D-3 System Summary Report contains calculations of survivability. OLS testing has provided values of A=42 and B=0.38 for A and B as defined in BVS 2740. See BVS 2740 (Verification of Survivability Requirements) for further details.

ATTACHMENTS: None.

2.8 SCAN ANGLE (3.2.1.1.8)

Tests 6x7x1.ST and 6x7x3.ST (End of Scan Vignette for HRD & T channels respectively) measure the delphi number at which 1% vignetting of scene begins to occur. The measured delphis enable calculation of the altitude needed to obtain contiguous coverage at the equator. The contiguous coverage requirement is based on the average of +Z and -Z scan angles.

For OLS #19, the following results were obtained:

CHANNEL	DELPHI	SCAN ANGLE	CONTIGUOUS COVERAGE ABOVE:	
+Z HRD	+989.5	+55.87°	428.97 n. mi.	429.79 avg.
-Z HRD	-988.0	-55.79°	430.61 n. mi.	
+Z T	+979.5	+55.31°	439.94 n. mi.	437.19 avg.
-Z T	-984.5	-55.59°	434.44 n. mi.	

Thus, both the HRD channel and the T channel meet the requirements for contiguous coverage above 440 naut. mi, since both channels will provide contiguous coverage for all altitudes above 437.19 naut. mi.

ATTACHMENTS: None.

2.9 DATA COLLECTION RATE (3.2.1.1.9)

OLS #19 does scan the field of view at the prescribed 11.88 +/-.12 Hz rate. This parameter is measured in Scanner Functional tests 5x12x1.ST (Primary Side) and 5x12x2.ST (Redundant Side).

The test results are summarized below for all TV tests:

Date	Frequency, Hz Primary	Frequency, Hz Redundant
10-13-93 Optic Limit	11.90	11.91
11-02-93 Optic Limit	11.91	11.91
11-19-93 Cold Limit	11.91	11.91
11-27-93 Hot Limit	11.89	11.90

ATTACMENTS: None.

2.10 POWER (3.2.1.3.1 and 3.2.1.3.2)

Both +28V and +5V power is measured and monitored continuously throughout all of the test sequence.

The power required in the eight Development-Spec-defined modes is tabulated below. The Development Spec Power Profile is measured in test 5x2x11.ST for modes 1 through 8 and 5x2x2.ST for mode 0.

10V power consumption is not tested. The current system test equipment is not capable of monitoring 10V power. Analysis of the components using S/C supplied 10V power indicates that 5D-3 10V power consumption is in spec.

S-DMSP-886 limits 28V power consumed for SSS thermal control to 23 watts maximum. SSS heater power consumption was not measured. Analysis of the heater resistances and tolerances indicates that 5D-3 SSS heater power consumption is in spec.

OLS #19 28V power consumption is in spec for all modes in the primary and redundant configurations. Fallback (dual power) configuration power consumption is also in spec. See the attached table for further details.

ATTACHMENTS: OLS #19 Power Profile

OLS #19 POWER PROFILE

SINGLE POWER			DUAL POWER	
28V MODE/LIMIT	TV COLD LIMIT 11-14-93	TV HOT LIMIT 11-26-93	28V LIMIT	**WORST CASE (CALCULATED)
0 88W	40	40	131W	59
1 105W	68	70	148W	89
2 116W	78	78	159W	97
3 125W	85	85	168W	104
4 157W	119	121	200W	140
5 167W	128	130	210W	149
6 198W	153	156	241W	175
7 207W	168	172	250W	191
8 218W	178	181	261W	200
5V MODE/LIMIT				
0 6.0W	3	4		
1 6.0W	3	4		
2 6.0W	3	4		
3 6.0W	4	4		
4 6.0W	4	4		
5 6.0W	4	4		
6 6.0W	4	4		
7 6.0W	4	4		
8 6.0W	4	5		

2.11 MASS

2.11.1 Total Mass (3.2.2-1)

The total weight of OLS #19 is 295.0 lbs. as shown in Table 2.11.1. The tape recorders to be delivered with OLS 19 are currently unspecified. The max spec limit of 91 lbs. for total tape recorder weight was used to calculate the total weight.

2.11.2 Component Mass (3.2.2.2)

All Westinghouse furnished parts meet their center of gravity specification limits and their maximum specified weight allocation as shown in Table 2.11.1.

ATTACHMENT: Table 2.11.1 - OLS #19 Weight and Center-of-Gravity Table

TABLE 2.11.1 — REVISED - SEE ATTACHED NEW TABLE 6/14/00

WESTINGHOUSE FURNISHED PARTS SUPPLIED WITH OLS 19 SYSTEM
SUMMARY OF WEIGHT AND CENTER GRAVITY

UNIT	UNIT SER. NO.	$\overline{X}$ SPEC	$\overline{X}$ ACT	$\overline{Y}$ SPEC	$\overline{Y}$ ACT	$\overline{Z}$ SPEC	$\overline{Z}$ ACT	WEIGHT MAX* SPEC	WEIGHT ACT
SSS	5014	1.8±0.5	1.65	6.2±0.5	6.35	0.7±0.5	0.67	57.9	57.9
SPS	5014	3.0±0.5	3.03	13.0±0.5	13.07	8.6±0.8	8.53	59.3	59.3
SPU	5014	3.0±0.5	2.95	6.6±0.5	6.67	6.0±0.5	5.81	18.9	18.9
PSU	5014	2.8±0.5	2.79	7.0±0.5	6.72	7.2±0.5	7.02	26.3	26.3
OSU	5014	1.2±0.25	1.42	4.0±0.5	4.30	2.5±0.5	2.73	3.7	3.7
GSSA/DOC	5014	4.2±0.5	4.34	0.1±0.3	0.19	3.0±0.5	2.87	7.5	7.5
PR1	TBD								
PR2	TBD								
PR3	TBD								
PR4	TBD								
CABLES	(1)	-	-	-	-	-	-	40.0	30.4
BB4	7	1.25±1/8	1.14	2.62±1/8	2.72	2.25±1/8	2.37	4.0(2)	2.9
								300	295.0**

*S-DMSP-886 11 FEB 1993
**Assumes MAX Spec Limit of 91 lbs. for PR's.

(1) SERIAL NUMBERS ARE AS RECORDED ON DATA SHEET
(2) The weight of BB4 is not included in the 300 lb requirement and is excluded from the weight calculation.

PER 01CM 1330 6/14/00

TABLE 2.11.1
WESTINGHOUSE FURNISHED PARTS SUPPLIED WTH OLS 19 SYSTEM
SUMMARY OF WEIGHT AND CENTER OF GRAVITY

UNIT	UNIT SER.NO.	X(in)		Y(in)		Z(in)		WEIGHT(lbs)	
		SPEC	ACT	SPEC	ACT	SPEC	ACT	MAX(1) SPEC	ACT
SSS	5014	1.8±0.5	1.65	6.2±0.5	6.35	0.7±0.5	0.67	59.0	57.9
SPS	5014	3.0±0.5	3.03	13.0±0.5	13.07	8.6±0.8	8.53	65.0	59.3
SPU	5014	3.0±0.5	2.95	6.6±0.5	6.67	6.0±0.5	5.81	20.5	18.9
PSU	5014	2.8±0.5	2.79	7.0±0.5	6.72	7.2±0.5	7.02	29.0	26.3
OSU	5014	1.2±0.25	1.42	4.0±0.5	4.30	2.5±0.5	2.73	4.5	3.7
GSSA/DOC	5014	4.2±0.5	4.34	0.1±0.3	0.19	3.0±0.5	2.87	9.0	7.5
PR1	TBD								
PR2	TBD								
PR3	TBD								
PR4	TBD								
CABLES	(4)							40.0	30.4
BB4	7	1.25±1/8	1.14	2.62±1/8	2.72	2.25±1/8	2.37	4.0(5)	2.9(5)
								300(3)	295.0(2)

(1) S-DMSP-886 11 Feb. 1993
(2) Assumes MAX Spec Limit of 91 lbs. For PR's
(3) This is the max spec weight for the OLS AVE and is independent of the max spec weights imposed on the individual units
(4) Serial Numbers are as recorded on data sheet
(5) The weight of BB4 is not included in the 300 lb requirement and is excluded from the weight calculation.

2.12 COOLER TRANSIENT MARGIN (3.2.2.5)

The T channel cone cooler transient cooldown cooling capacity margin is tested by the file 7x7.ST. An external power supply provides 1/2 Watt of heating to the outer stage of the cooler during a normal cooldown. On OLS #19 cone cooler S/N 031 successfully reached its operating set-point with 1/2 watt of external power applied, demonstrating the required margin.

ATTACHMENTS: None

2.13 DESIGN FEATURES

The following design features of the 5D-3 OLS are addressed in the analyses. The analyses are contained in the OLS 5D-3 System Summary Report. The requirements of the Design Features are met or exceeded in each category.

SUBJECT	SPEC. PARA.
DESIGN INTERFACES	(3.1.2)
RELIABILITY	(3.2.3)
WEAROUT/CONSUMPTION	(3.2.3.3)
STORAGE	(3.2.3.4)
CONTAMINATION CONTROL	(3.2.3.5)
CORROSION OF METAL PARTS	(3.2.3.6)
MAINTAINABILITY	(3.2.4)
INTERCHANGEABILITY	(3.3.5)

ATTACHMENTS: None.

2.14 REDUNDANT AND FALLBACK SUBSYSTEMS (3.2.3.1 & 3.2.3.2)

Paragraph 3.2.3.1 of the development spec requires the OLS to incorporate the following redundant subsystems:

(1) Along-Scan Gain Control

(2) Main Bus Power Supplies

(3) Data Processors

(4) Memories

(5) I/O Interfaces

- a. Bus Controls
- b. I/O Controls
- c. S/C Interfaces
- d. WOW/Flutter Signals/Clock Drivers
- e. Drive Motor Controls
- f. Sensor Controls
- g. Gain Controls
- h. Encoder Processors

(6) Data Channels

- a. Smooth Video Filters
- b. Fine Video Filters
- c. T-Channel Post Amplifiers
- d. SDS Channel
- e. SDF Channel
- f. RTD Channel
- g. Special Sensor Processors
- h. Output Data Multiplexers
- i. RDS Channel

(7) Output Switching Unit Oscillator and Clock Circuits

(8) Digital Tape Recorders - (Three of Four Required)

(9) Output Data Channels - (Three of Four Required)

Paragraph 3.2.3.2 requires the OLS to incorporate the following fallback subsystems:

(1) IMC Shut-Off Mode.

(2) HRD - Detector Single Segment Select, with associated electronics.

(3) T-Detector Single Segment Select, with associated electronics.

(4) Digital Generation of Delphi Scanner Clock.

(5) PMT Shut-Off Mode

Redundant and fallback subsystems are verified by test during the normal test flow either by repetition of the relevant test on the alternate subsystem (in the case of a redundant subsystem) or by tests designed to verify the specific subsystem (in the case of a fallback subsystem). In each case, any out-of-specs or anomalies are reported as part of the relevant Test Report paragraph.

2.15 ENVIRONMENT

The following enviromental requirements are addressed in analyses and are contained in the OLS 5D-3 System Summary Report. The Thermal Vacuum (except CHA), Random Vibration, and shock requirements are verified by the sucessful completion of the approved Test Procedure.

The 5D-3 Environmental requirements of the Development Specification are met or exceeded by the OLS #19 AVE.

SUBJECT	SPEC. PARA
GROUND ENVIRONMENT	20.2.1
LAUNCH ENVIRONMENT	20.2.2
THERMAL VACUUM (CHA)	20.2.2.1
ACCELERATION	20.2.2.5
CHARGED PARTICLE ENVIRONMENT	20.2.2.6
LAUNCH PRESSURE PROFILE	20.2.2.8
ACCOUSTIC FIELD	20.2.2.9
TRANSPORATION & HANDLING ENVIRONMENT	20.2.3

ATTACHMENTS: None.

3.0 INTERFACE SPECIFICATION REQUIREMENTS

Electrical Interface parameters are measured in the OLS Detailed Electrical Test (T927989) and the OLS Special Sensor Detailed Electrical Test (T927992). These tests demonstrated conformance with all applicable Interface Specification requirements. The only Interface related system measurements that vary significantly from system to system are the SSS Alignment axes which are included here.

3.1 SSS ALIGNMENT AXES

The OLS #19 SSS Reference Plane axes are within the specification allowances. The results of system test and calculation are given below. The designations are those in Interface Spec ICD-88802, para. 3.2.3.2.

SECONDARY REFERENCE AXES TO PRIMARY AXES	SECONDARY REFERENCES AXES TO MOUNTING (INTERFACE) AXES
X_{R-P} = 0.538 mrad = 111 arc sec	X_{R-M} = 0.485 mrad = 100 arc sec
Y_{R-P} = 0.194 mrad = 40 arc sec	Y_{R-M} = 0.082 mrad = 17 arc sec
Z_{R-P} = 0.538 mrad = 111 arc sec	Z_{R-M} = 0.495 mrad = 102 arc sec

These are within the specification limits of 600 arc seconds. The Mounting (Interface) Axes to Primary axes are also calculated, using the computer program REFPLN and are given below:

X_{M-P} = 0.112 mrad = 23 arc sec

Y_{M-P} = 0.189 mrad = 39 arc sec

Z_{M-P} = 0.160 mrad = 33 arc sec

These are within the specification limits of 120 arc seconds.